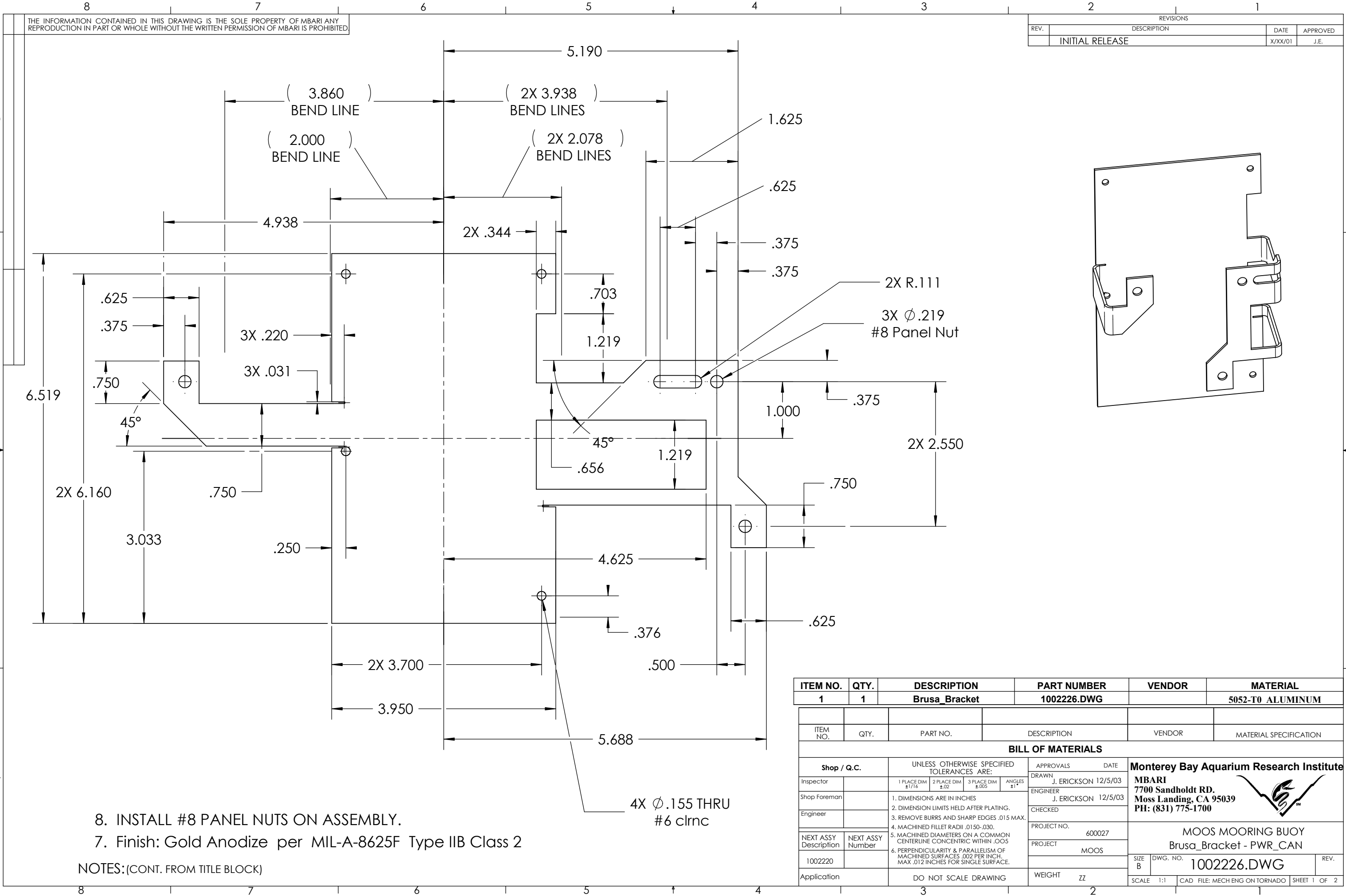
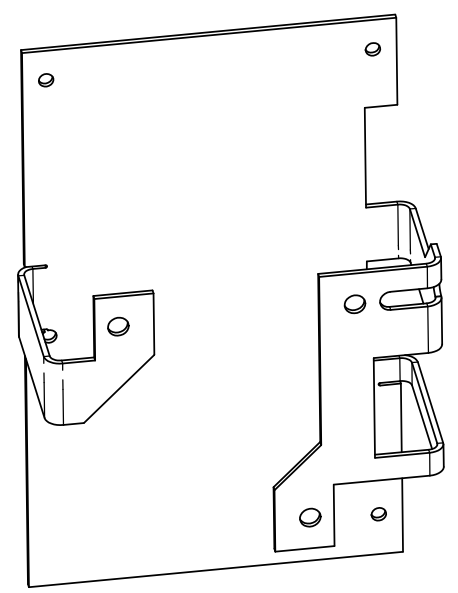




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.



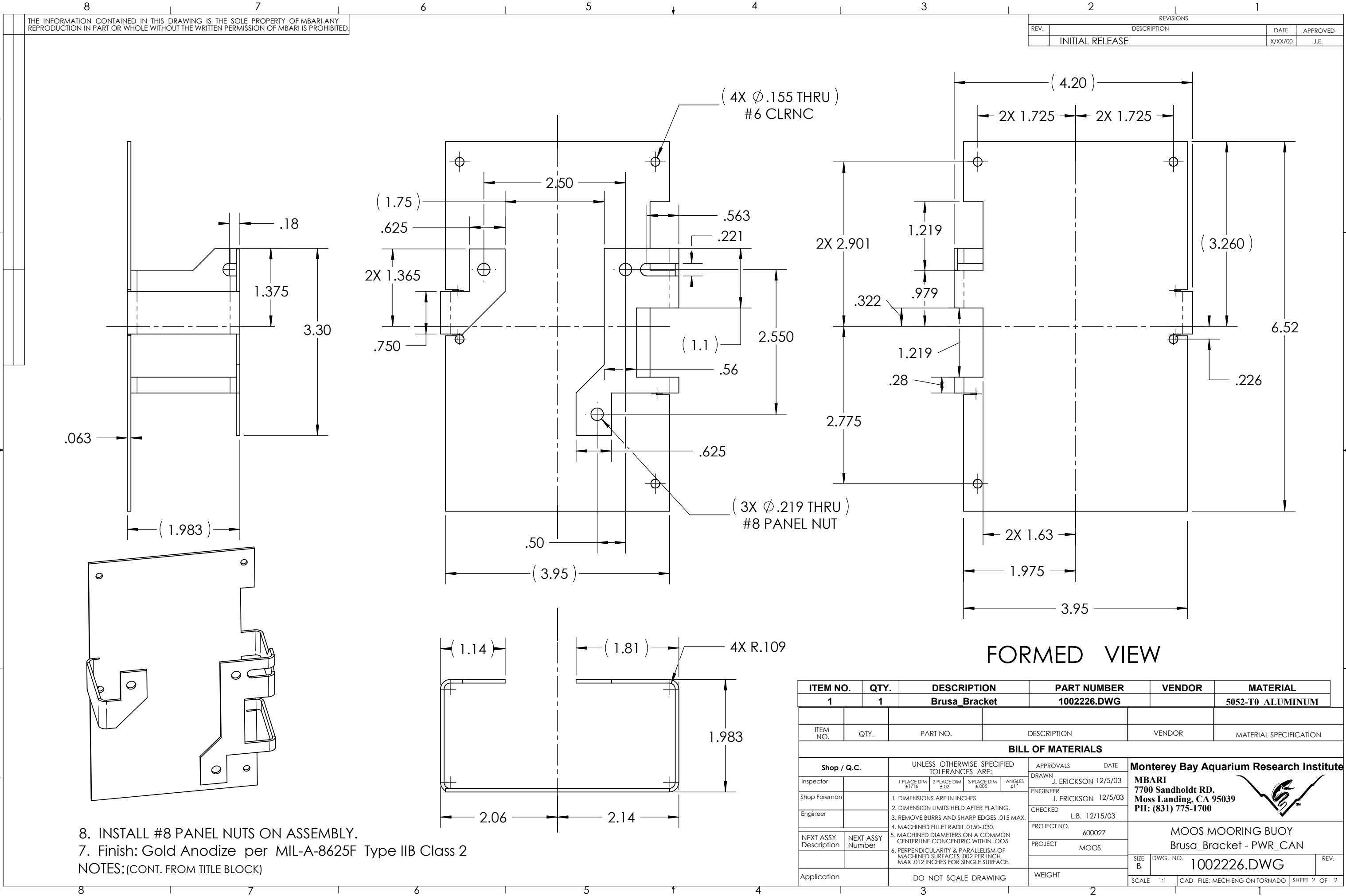
- 8. INSTALL #8 PANEL NUTS ON ASSEMBLY.
- 7. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2

NOTES:(CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Brusa_Bracket	1002226.DWG		5052-T0 ALUMINUM

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
1002220		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	ZZ

Monterey Bay Aquarium Research Institute		MOOS MOORING BUOY	
MBARI		Brusa_Bracket - PWR_CAN	
7700 Sandholdt RD.		1002226.DWG	
Moss Landing, CA 95039		REV.	
PH: (831) 775-1700		SCALE 1:1	
		CAD FILE: MECH ENG ON TORNADO	
		SHEET 1 OF 2	



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Brusa_Bracket	1002226.DWG		5052-T0 ALUMINUM

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	12/5/03
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	12/5/03
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED L.B.	12/15/03
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS
		4. MACHINED FILLET RADII .0150-.030.		MOOS MOORING BUOY	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		Brusa_Bracket - PWR_CAN	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		SIZE B	DWG. NO. 1002226.DWG
Application		DO NOT SCALE DRAWING		WEIGHT	REV.
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2