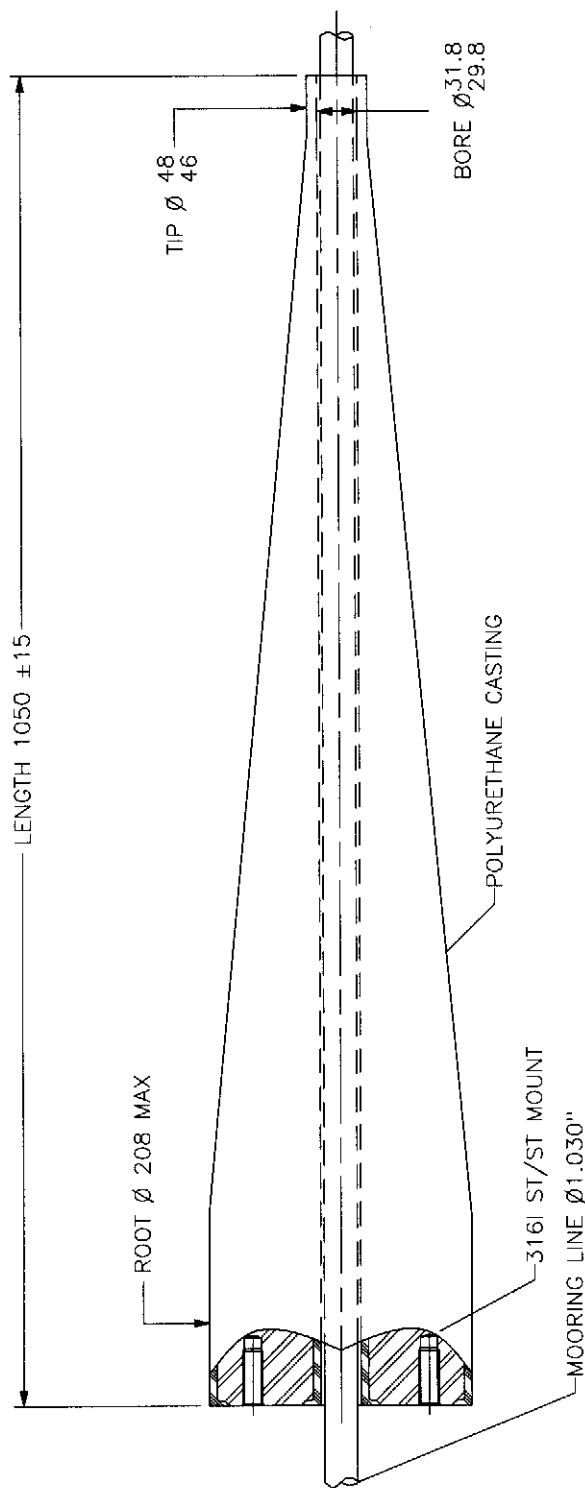
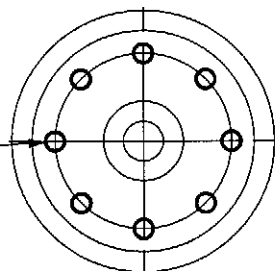
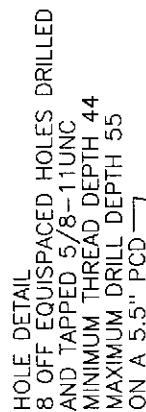


HOLE DETAIL
8 OFF EQUISPACED HOLES DRILLED
AND TAPPED 5/8-11UNC
MINIMUM THREAD DEPTH 42
MAXIMUM DRILL DEPTH 55
ON A 5.5" PCD



NOTE: ALL DIMENSIONS ARE PROVISIONAL AND ARE SUBJECT TO CHANGE DURING DETAIL DESIGN

Orcina Cable Protection Ltd North Lonsdale Rd Ind Est, Ulverston, Cumbria, LA12 9DL, UK Tel +44 (0)1229 583914 Fax +44 (0)1229 581695 COMPANY REG. No. 2391144			SCALE 1:6 AT ALL SIZES PROJECTION 		THIS DRAWING AND THE INFORMATION AND DESIGNS ON IT ARE THE COPYRIGHT AND PROPERTY OF ORCINA CABLE PROTECTION LTD, AND MUST NOT BE COPIED IN WHOLE OR IN PART OR CONVEYED TO ANY THIRD PARTY WITHOUT THE WRITTEN CONSENT OF ORCINA CABLE PROTECTION LTD DRAWN <i>P. Pearson.</i> DATE <i>16/08/02.</i>			TITLE PROPOSED BEND STIFFENER DESIGN UPPER BSR.		
MEMBER OF THE CRP GROUP OF COMPANIES			UNITS MM		RELEASED BY <i>mm</i> DATE <i>16/08/02</i>		ENQUIRY No. <i>E2112</i> FIG <i>003</i> SHEET <i>1</i> OF <i>1</i>			



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		PROJECTION 		DRAWN P. Pearson.		DATE 16/08/02	
MEMBER OF THE CRP GROUP OF COMPANIES		UNITS M/M		RELEASED BY 		ENQUIRY NO. E21112	
				SHEET 1 OF 1		FIG 004	