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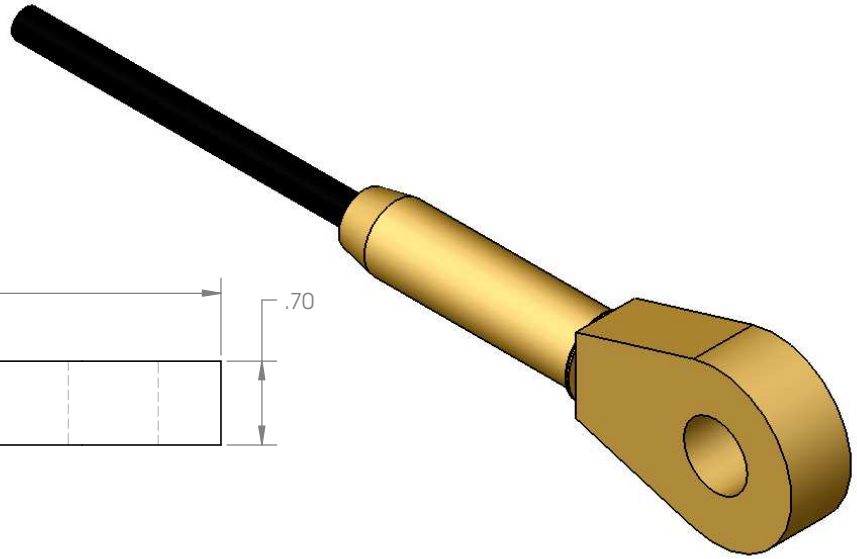
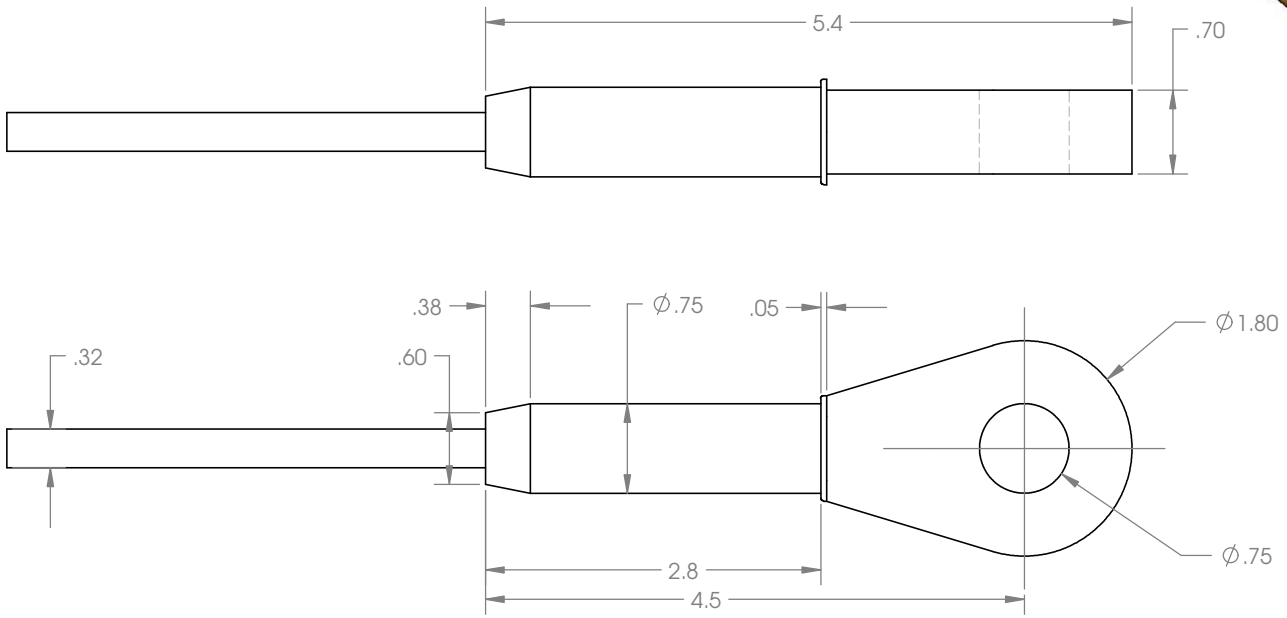
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		





BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN JAH	9/15/04
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .015Ø-.030.		PROJECT NO.	900434
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	

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Moss Landing, CA 95039
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MSI_Swage

SIZE	DWG. NO.	REV.
B	1002559	

SCALE 1:1 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1