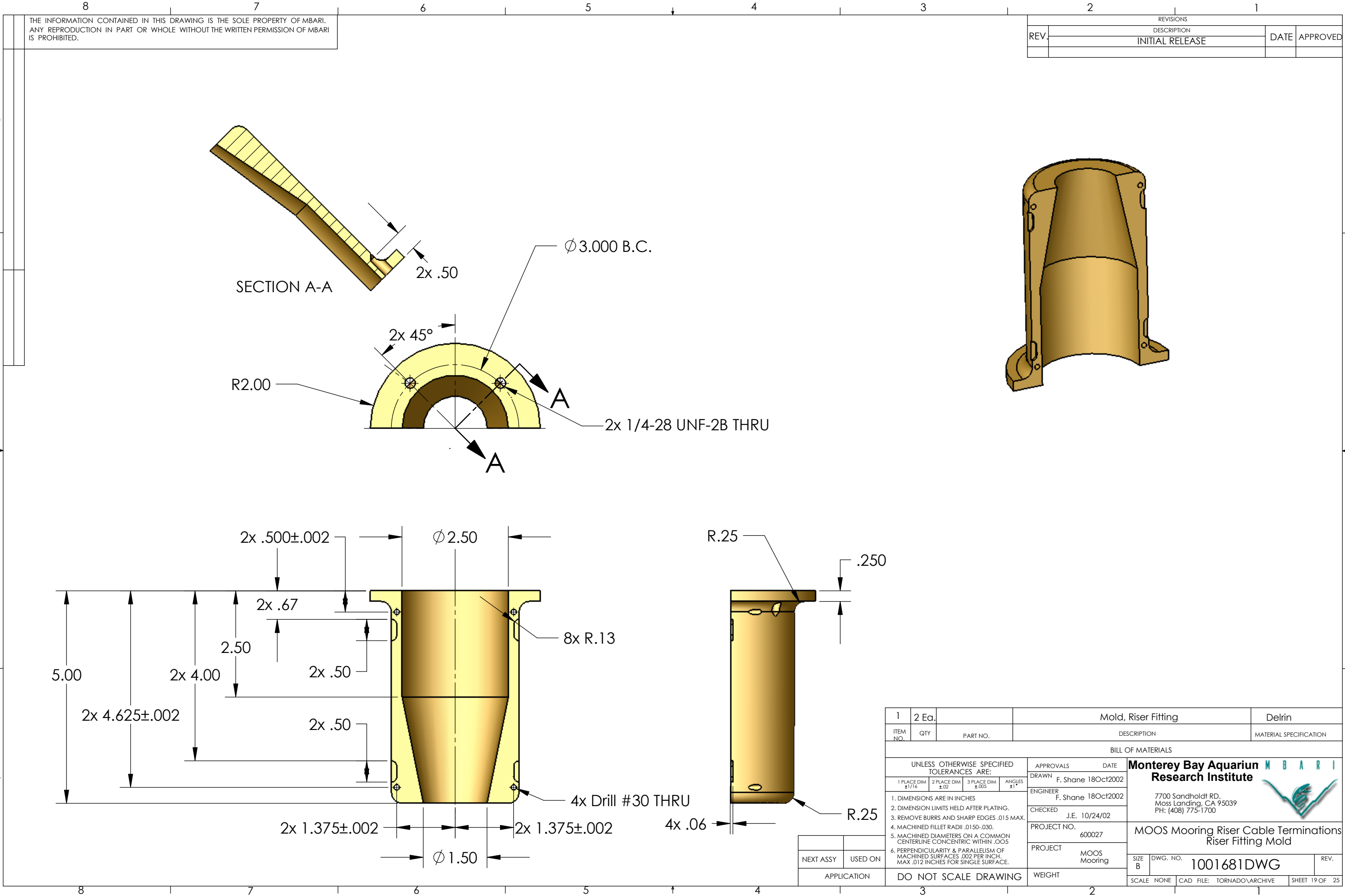




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

1	2 Ea.	Mold, Riser Fitting		Delrin
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES			DRAWN F. Shane 18Oct2002	
2. DIMENSION LIMITS HELD AFTER PLATING.			ENGINEER F. Shane 18Oct2002	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			CHECKED J.E. 10/24/02	
4. MACHINED FILLET RADII .0150-.030.		PROJECT NO.	600027	MOOS Mooring Riser Cable Terminations Riser Fitting Mold
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS Mooring	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 1001681DWG REV.	
		SCALE NONE CAD FILE: TORNADO\ARCHIVE		SHEET 19 OF 25

Monterey Bay Aquarium Research Institute

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Moss Landing, CA 95039
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MOOS Mooring Riser Cable Terminations Riser Fitting Mold

SIZE B DWG. NO. 1001681DWG REV.