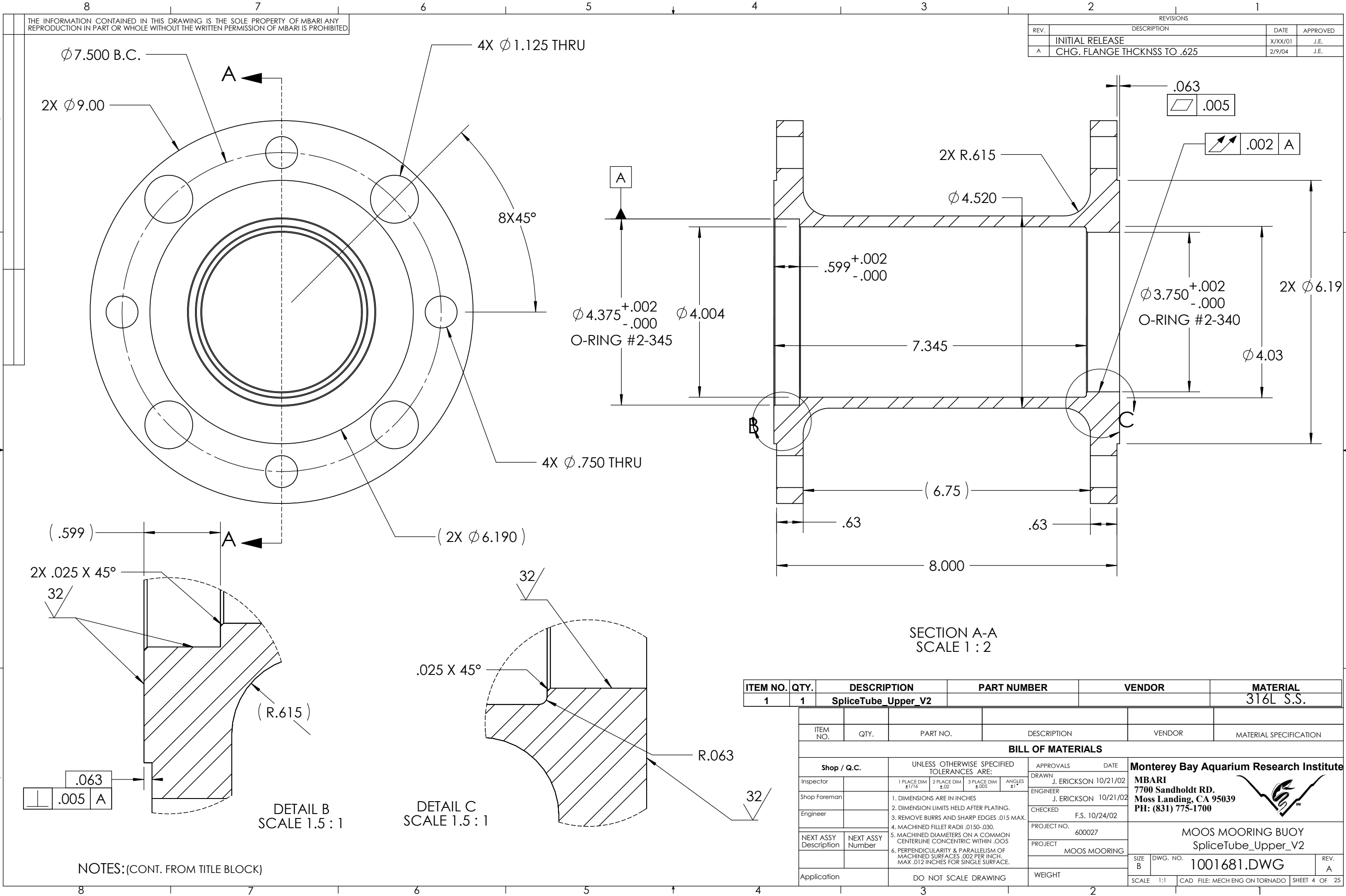
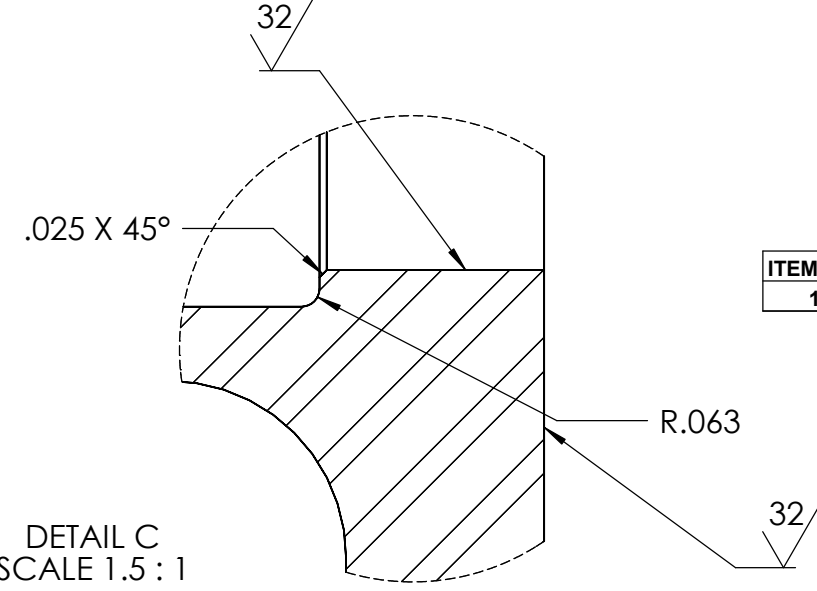
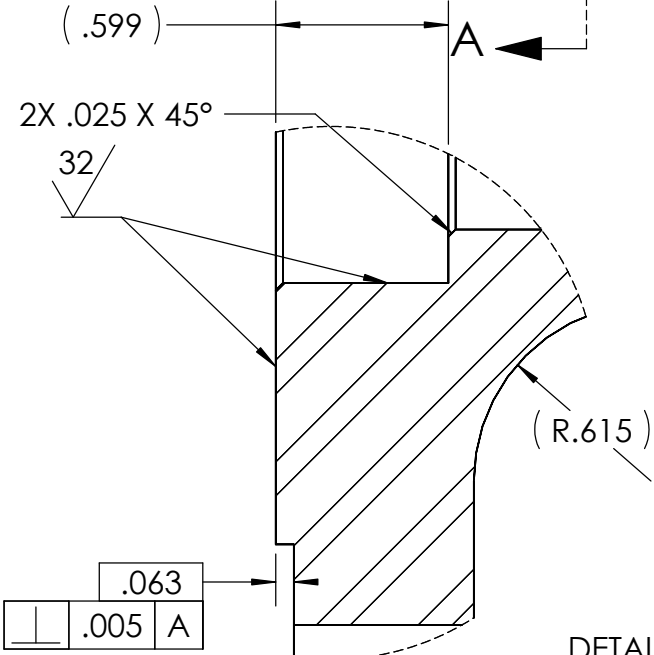




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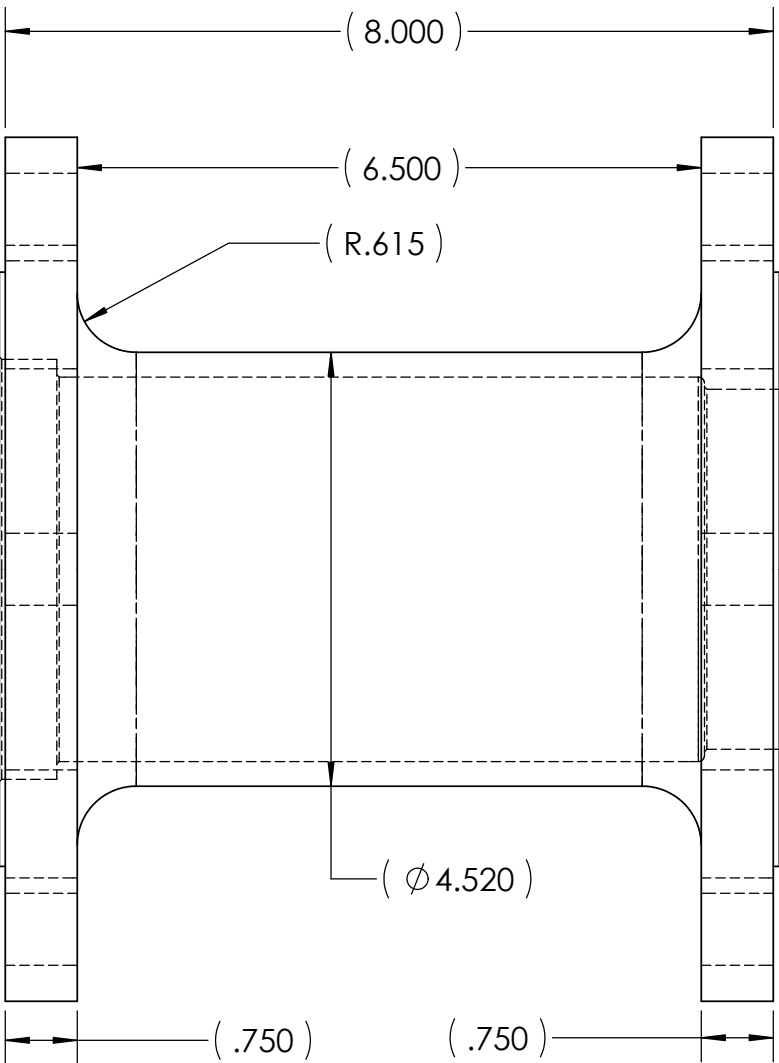
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	CHG. FLANGE THCKNSS TO .0625	2/9/04	J.E.



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	SpliceTube_Upper_V2			316L S.S.

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	APPROVALS		DATE	
		Inspector		J. ERICKSON 10/21/02	
		Shop Foreman		J. ERICKSON 10/21/02	
		Engineer		F.S. 10/24/02	
		PROJECT NO.		600027	
		PROJECT		MOOS MOORING	
		WEIGHT			
Application		DO NOT SCALE DRAWING			

Monterey Bay Aquarium Research Institute					
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
MOOS MOORING BUOY SpliceTube_Upper_V2					
SIZE B	DWG. NO.	1001681.DWG		REV.	A
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 4 OF 25			



ORIGINAL PART

[illegible]

NOTES: (CONT. FROM TITLE BLOCK)