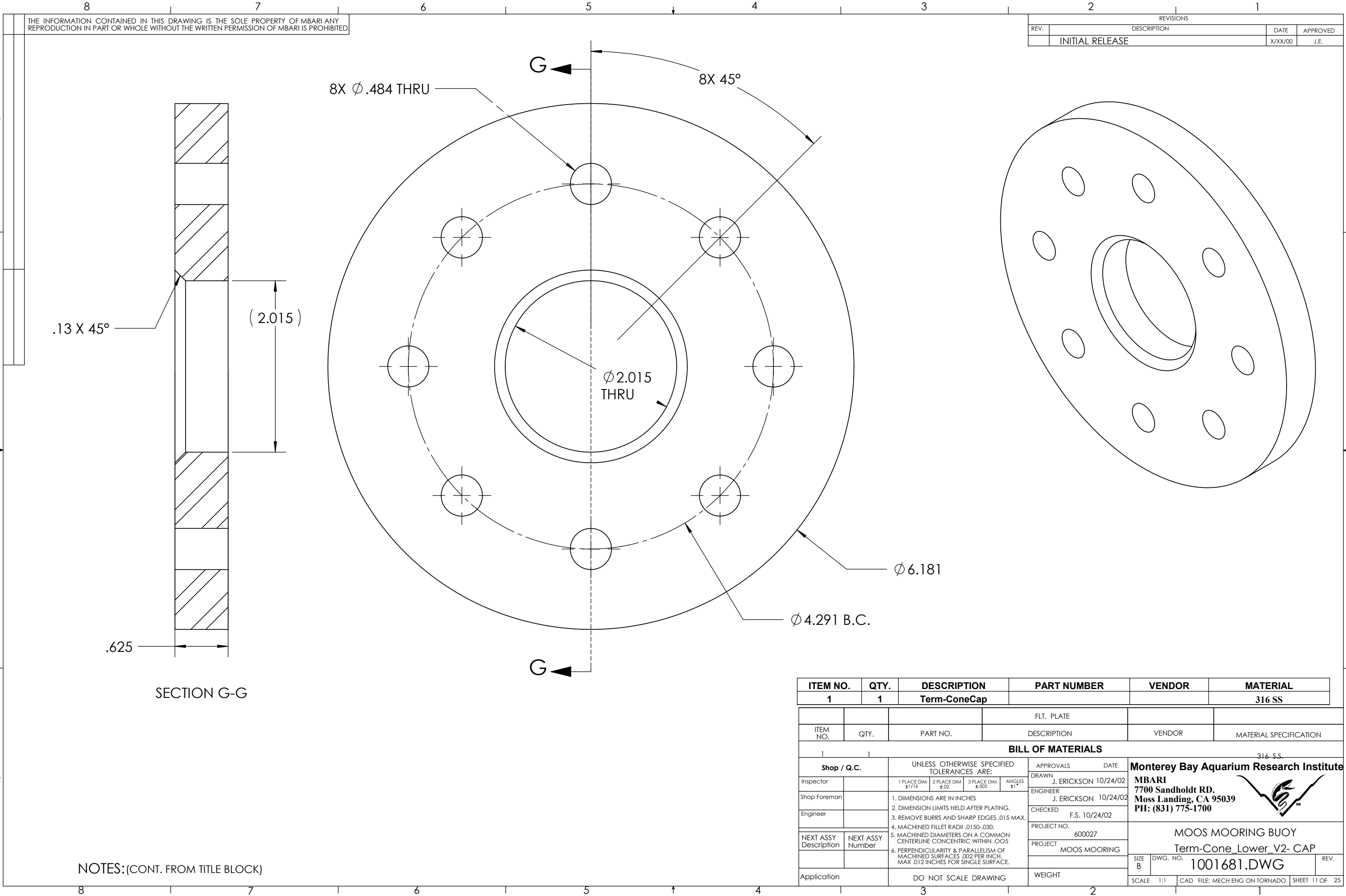




1.

NOTES: (CONT. FROM TITLE BLOCK)



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

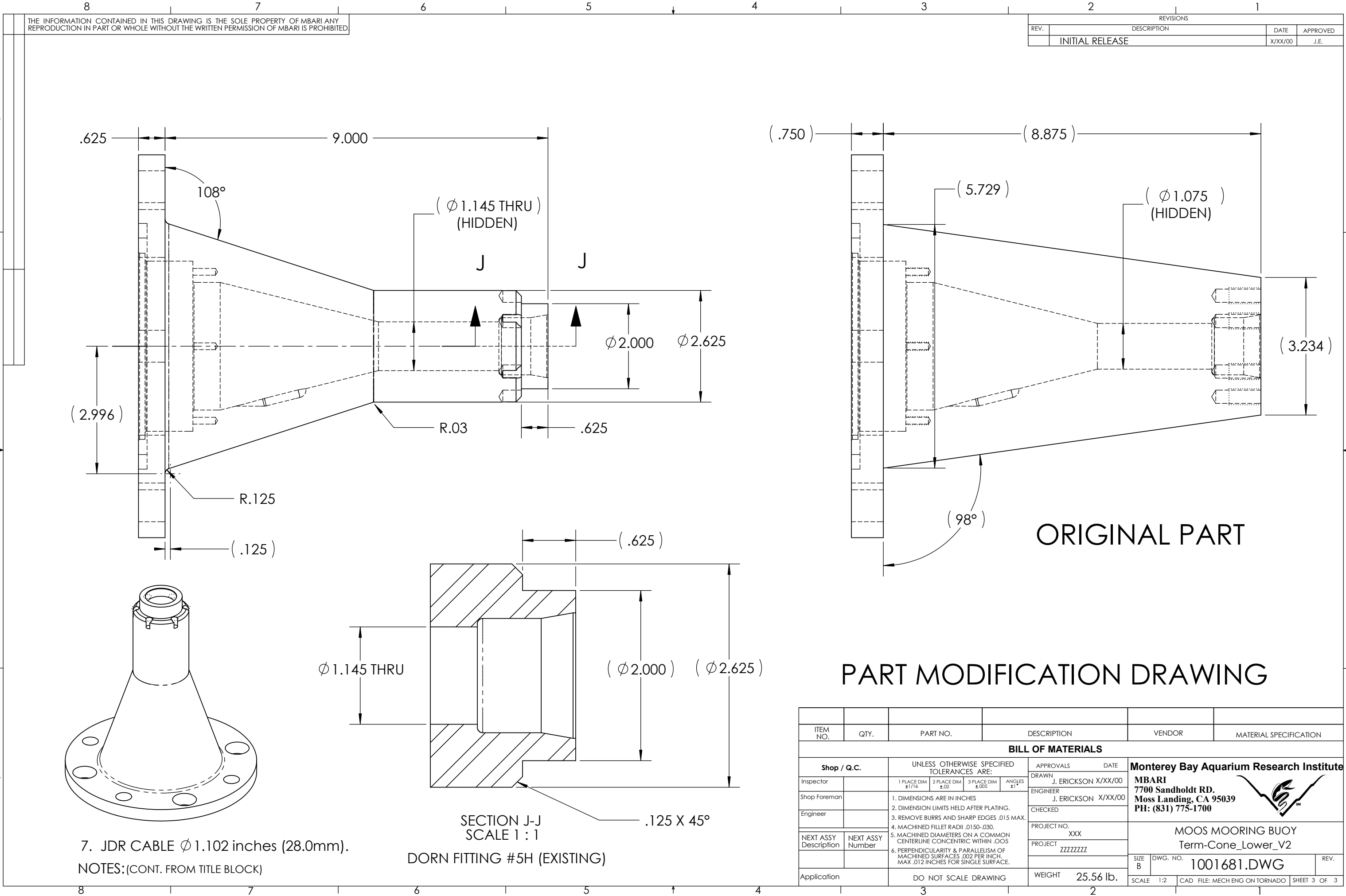
SECTION G-G

NOTES:(CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Term-ConeCap			316 SS

			FLT. PLATE		
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
1	1		BILL OF MATERIALS		
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		316 S.S.	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	APPROVALS DRAWN J. ERICKSON 10/24/02	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	ENGINEER J. ERICKSON 10/24/02	
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED F.S. 10/24/02	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 600027	MOOS MOORING BUOY Term-Cone Lower V2- CAP
				PROJECT MOOS MOORING	
Application		DO NOT SCALE DRAWING		WEIGHT	SIZE B
					DWG. NO. 1001681.DWG
					REV.

SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 11 OF 25
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON X/XX/00
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON X/XX/00
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	XXX
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	ZZZZZZZZ
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.		WEIGHT	25.56 lb.
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:2
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	3 OF 3

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

MOOS MOORING BUOY
Term-Cone_Lower_V2

SIZE B DWG. NO. 1001681.DWG REV.