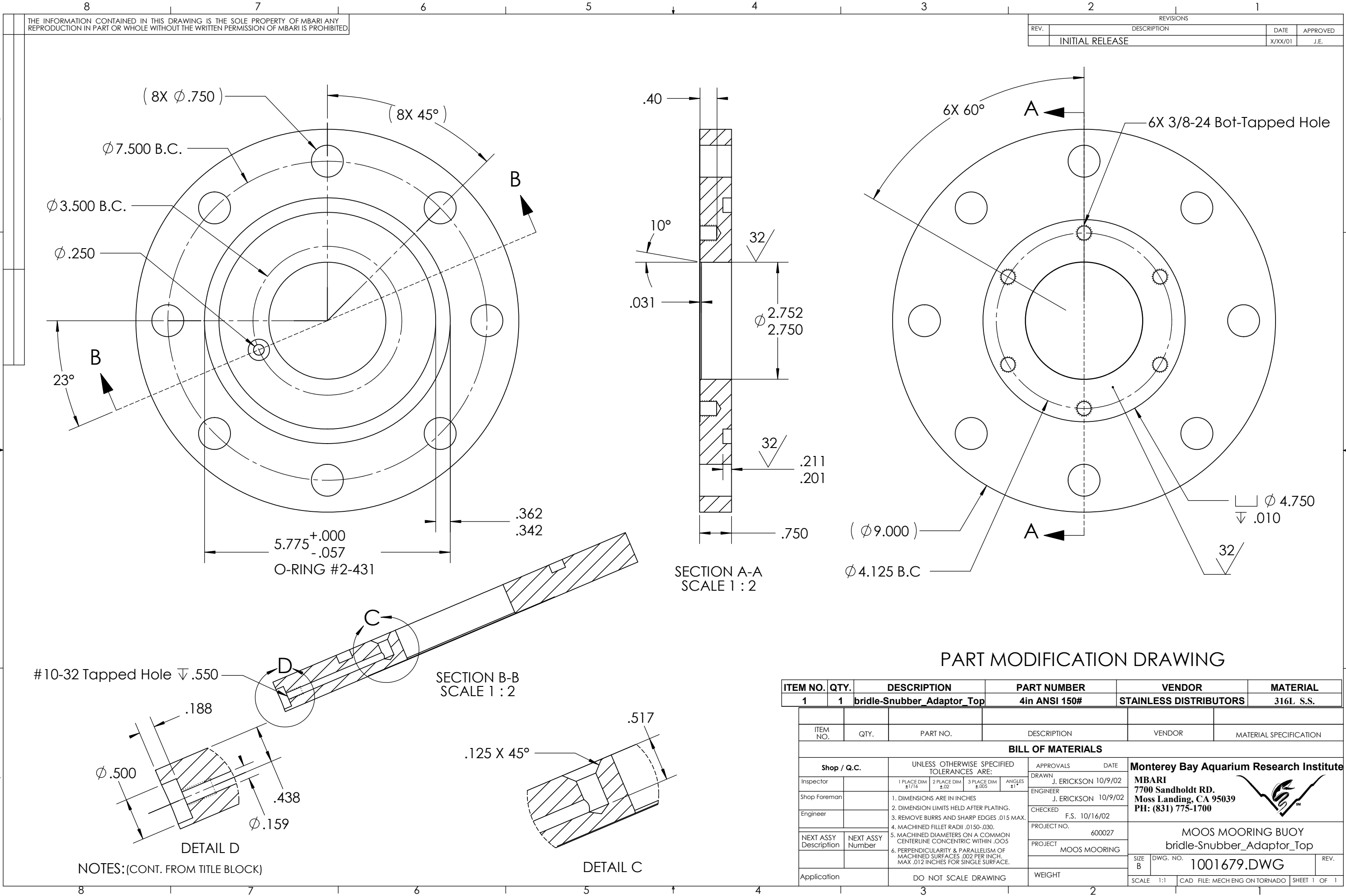




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 1 : 2

SECTION B-B
SCALE 1 : 2

DETAIL D

DETAIL C

PART MODIFICATION DRAWING

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	bridle-Snubber_Adaptor_Top	4in ANSI 150#	STAINLESS DISTRIBUTORS	316L S.S.

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/9/02	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/9/02	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 10/16/02	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS MOORING	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT	
Application		DO NOT SCALE DRAWING		SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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MOOS MOORING BUOY
bridle-Snubber_Adaptor_Top

SIZE B DWG. NO. 1001679.DWG REV.