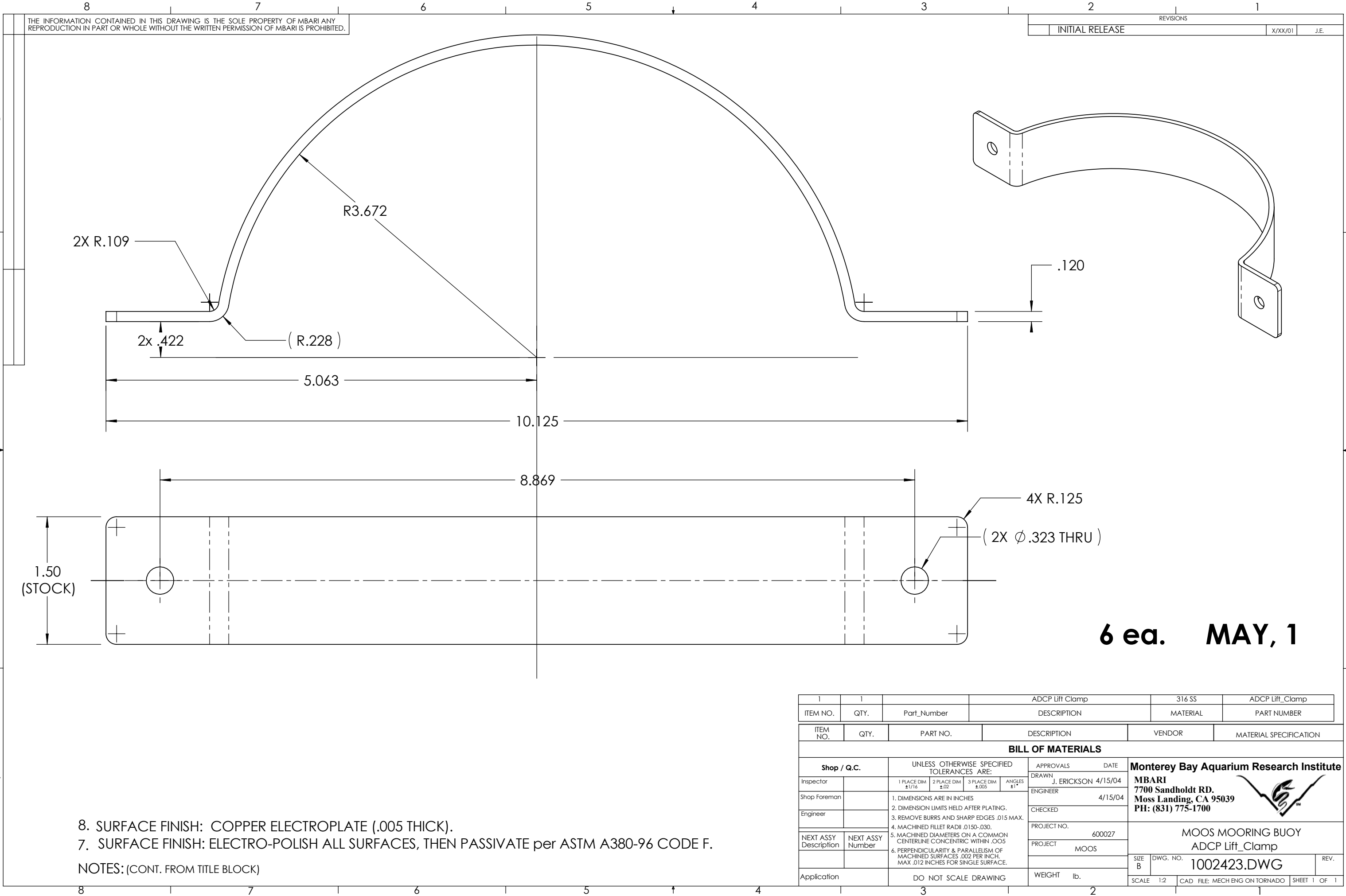




REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

1				ADCP Lift Clamp		316 SS		ADCP Lift_Clamp		
ITEM NO.		QTY.	Part_Number		DESCRIPTION		MATERIAL		PART NUMBER	
ITEM NO.	QTY.	PART NO.		DESCRIPTION			VENDOR		MATERIAL SPECIFICATION	
BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN		J. ERICKSON 4/15/04		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		4/15/04		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		600027		
				PROJECT		MOOS				
								MOOS MOORING BUOY		
								ADCP Lift_Clamp		
						SIZE B	DWG. NO.	1002423.DWG	REV.	
Application		DO NOT SCALE DRAWING				WEIGHT lb.		SCALE 1:2	CAD FILE: MECH ENG ON TORNADO	

Monterey Bay Aquarium Research Institute
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Moss Landing, CA 95039
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MOOS MOORING BUOY
ADCP Lift_Clamp

SIZE B DWG. NO. 1002423.DWG REV.