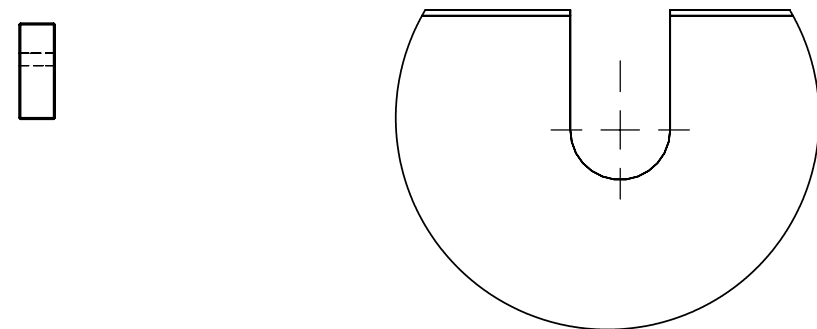
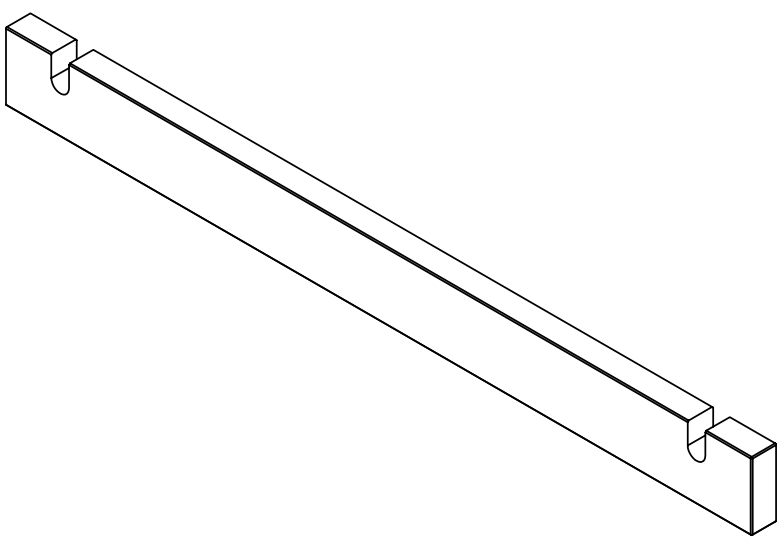


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	11/28/00	



DETAIL B
SCALE 1 : 1

1 EACH CrMo 4130

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	11/28/00	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI. 0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	11/28/00			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	300057				
		PROJECT	MOORING		ELEVATOR CAGE GAGUE BLOCK						
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 101063DWG	REV.
						SCALE 1:4		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1			