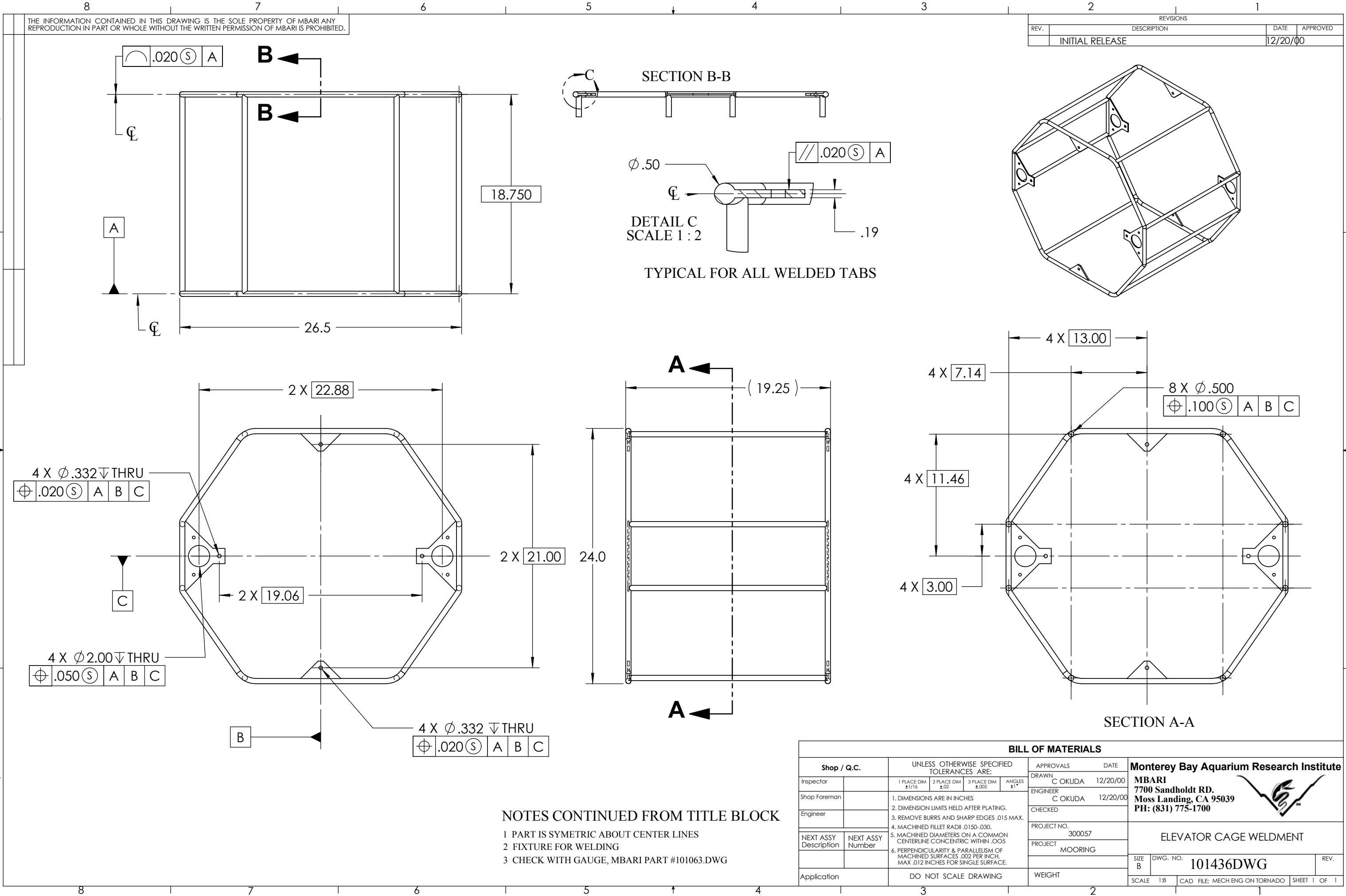
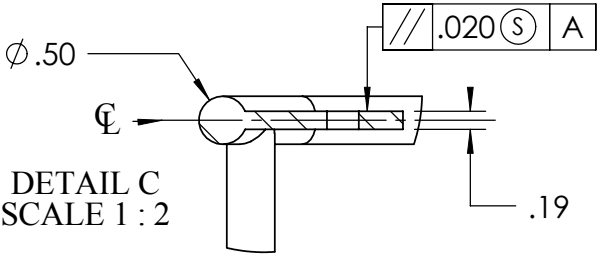




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	12/20/00	

SECTION B-B



TYPICAL FOR ALL WELDED TABS

SECTION A-A

NOTES CONTINUED FROM TITLE BLOCK

- PART IS SYMETRIC ABOUT CENTER LINES
- FIXTURE FOR WELDING
- CHECK WITH GAUGE, MBARI PART #101063.DWG

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES	
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	
		APPROVALS	DATE
		DRAWN C OKUDA	12/20/00
		ENGINEER C OKUDA	12/20/00
		CHECKED	
		PROJECT NO.	300057
		PROJECT	MOORING
		WEIGHT	
		SIZE B	DWG. NO. 101436DWG
		SCALE 1:8	CAD FILE: MECH ENG ON TORNADO
		SHEET 1 OF 1	REV.

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ELEVATOR CAGE WELDMENT