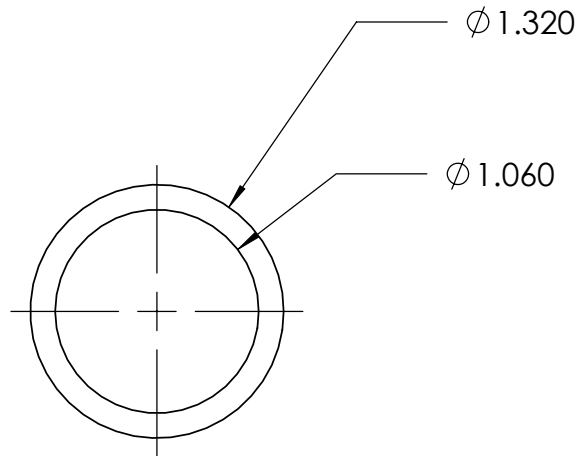


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NOTES: (CONT. FROM TITLE BLOCK)

1	2	1 in. NOM. SCHD 40 PIPE			316 S.S.		
ITEM NO.	QTY.	PART NO.	DESCRIPTION		VENDOR	MATERIAL SPECIFICATION	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  MOOS MOORING BUOY Moos elevator rod SIZE B DWG. NO. 1002097.DWG REV. SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005			ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.					
Engineer							
NEXT ASSY Description	NEXT ASSY Number						
Application		DO NOT SCALE DRAWING			WEIGHT	ZZ	