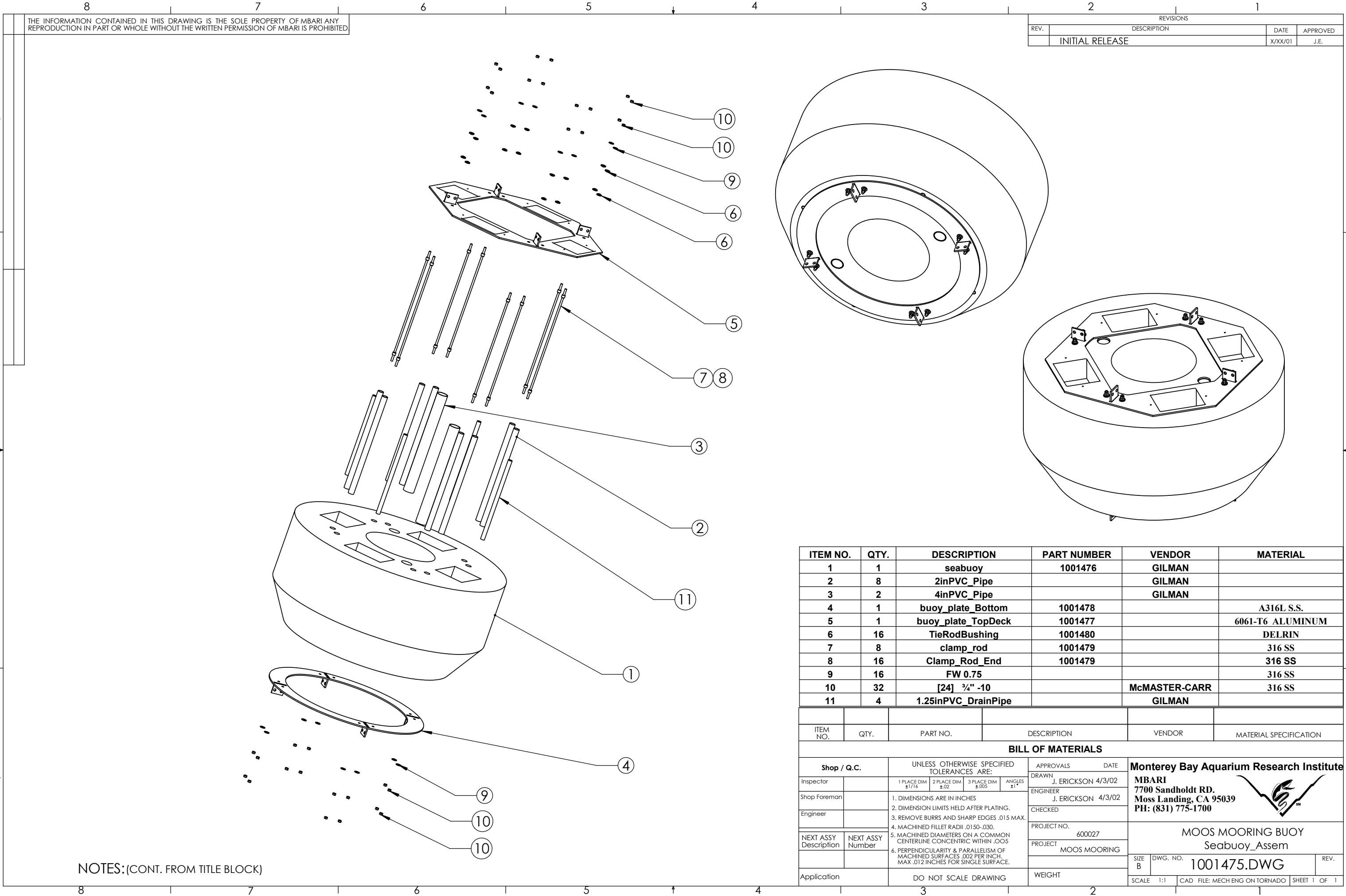




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	seabuooy	1001476	GILMAN	
2	8	2inPVC_Pipe		GILMAN	
3	2	4inPVC_Pipe		GILMAN	
4	1	buoy_plate_Bottom	1001478		A316L S.S.
5	1	buoy_plate_TopDeck	1001477		6061-T6 ALUMINUM
6	16	TieRodBushing	1001480		DELTRIN
7	8	clamp_rod	1001479		316 SS
8	16	Clamp_Rod_End	1001479		316 SS
9	16	FW 0.75			316 SS
10	32	[24] 3/4" -10		McMASTER-CARR	316 SS
11	4	1.25inPVC_DrainPipe		GILMAN	

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 4/3/02
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 4/3/02
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
NEXT ASSY Description		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS MOORING
		4. MACHINED FILLET RADII .0150-.030.		WEIGHT	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		SCALE	1:1
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CAD FILE:	MECH ENG ON TORNADO
Application		DO NOT SCALE DRAWING		SHEET	1 OF 1

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MOOS MOORING BUOY
Seabuooy_Assem

SIZE B DWG. NO. 1001475.DWG

REV.

NOTES:(CONT. FROM TITLE BLOCK)