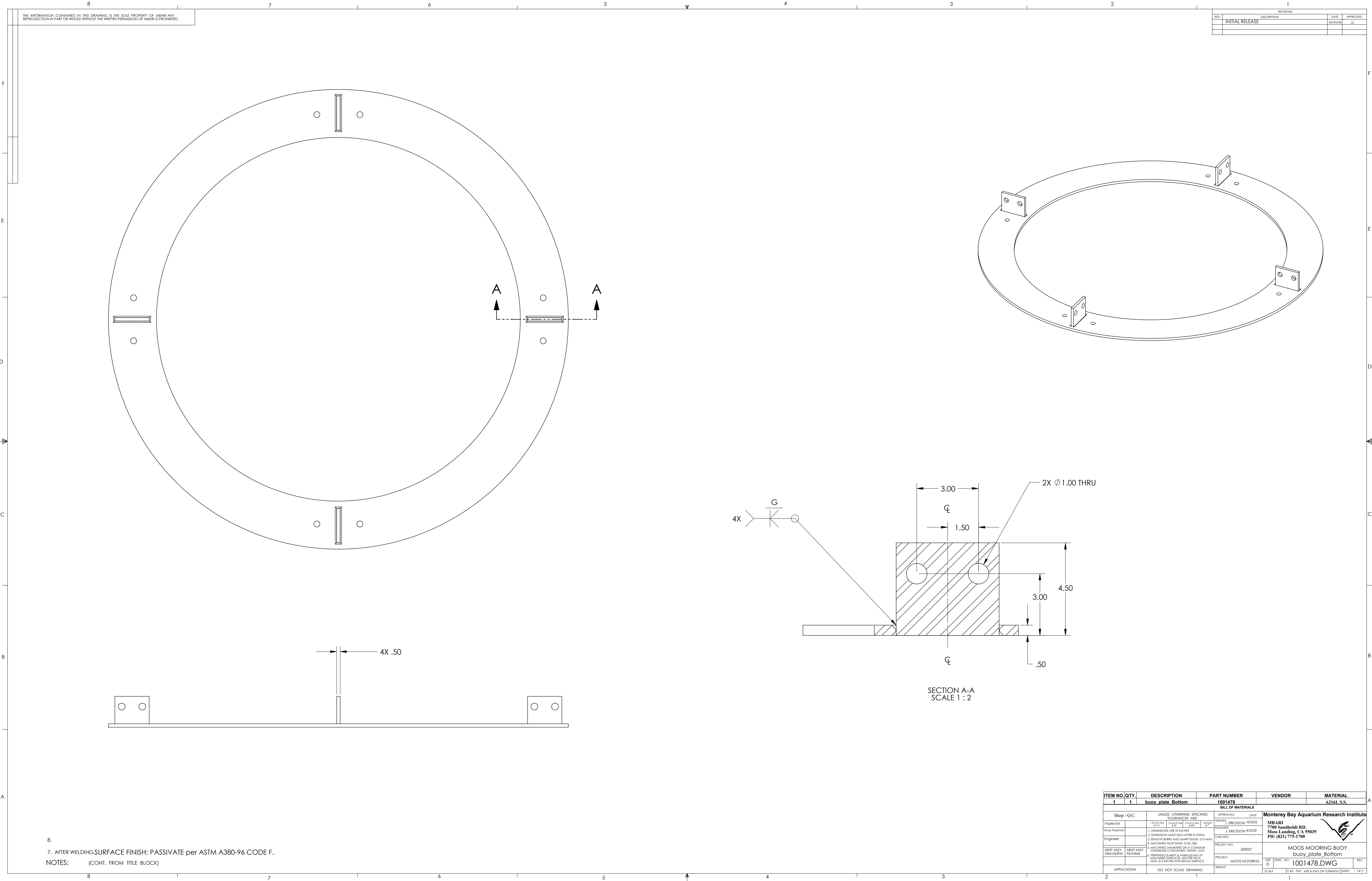
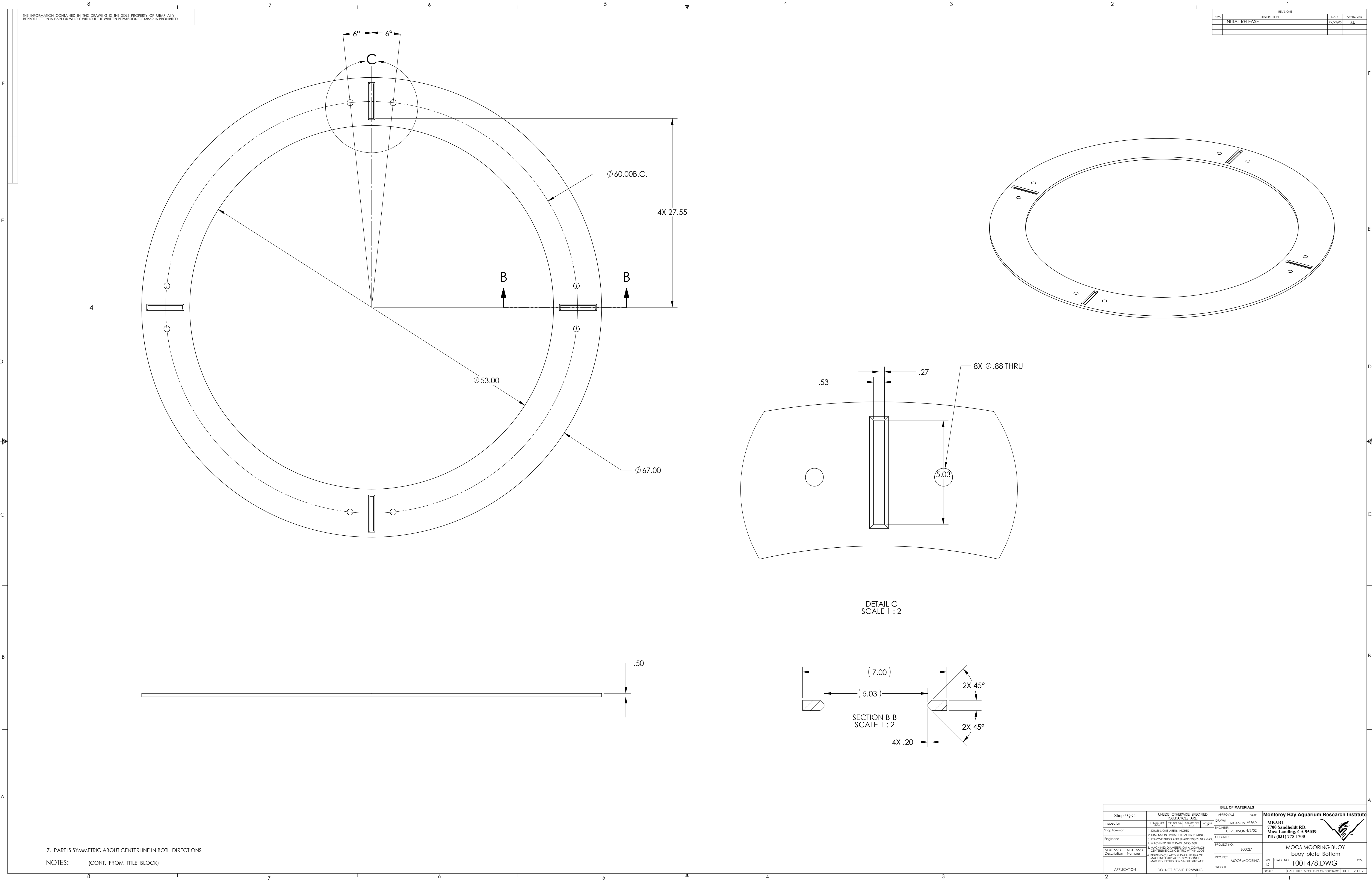




8.

7. AFTER WELDING SURFACE FINISH: PASSIVATE per ASTM A380-96 CODE F.

NOTES: (CONT. FROM TITLE BLOCK)



THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI AND REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	XXXX/XX	J.E.

7. PART IS SYMMETRIC ABOUT CENTERLINE IN BOTH DIRECTIONS

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE			
Inspector		1. PLACE DIM. 1/16"	2. SPACE DIM. .001"	3. SPACE DIM. .001"	DRAWN	ERICKSON	4/3/02	Monterey Bay Aquarium Research Institute		
Shop foreman		1. DIMENSIONS ARE IN INCHES			ENGINEER	J. ERICKSON	4/3/02	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING			CHECKED		PROJECT NO. 600027			
NEXT ASSY. Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT		MOOS MOORING BUOY			
NEXT ASSY. NUT/DIF		4. MACHINED FILLER RADI: 01/50 .030			PROJECT		buoy_plate_Bottom			
APPLICATION		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			PROJECT		1001478.DWG			
		6. MACHINED CLARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX. .012 INCHES FOR SINGLE SURFACE.			WEIGHT		SCALE			
		DO NOT SCALE DRAWING					CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2			