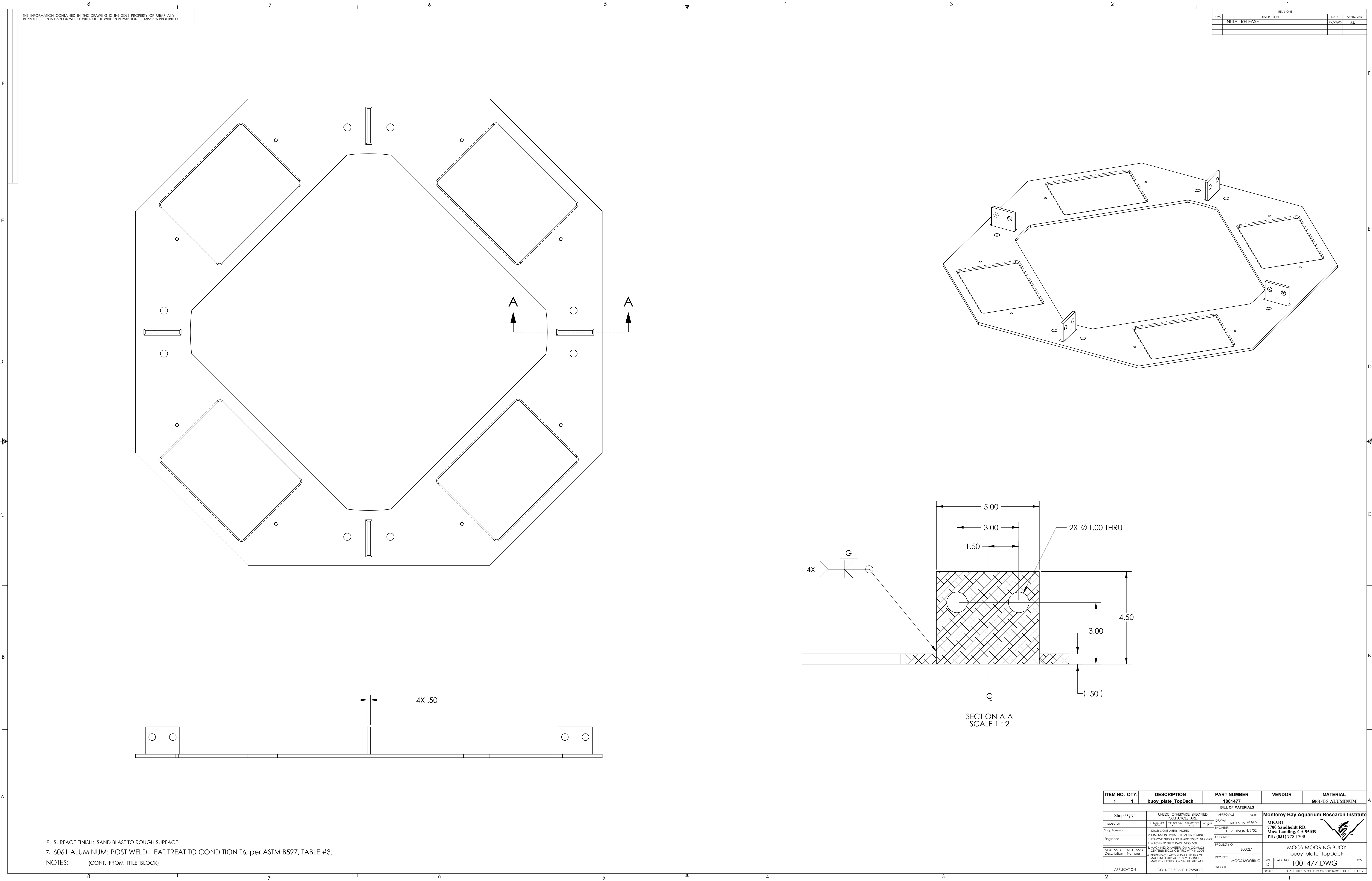


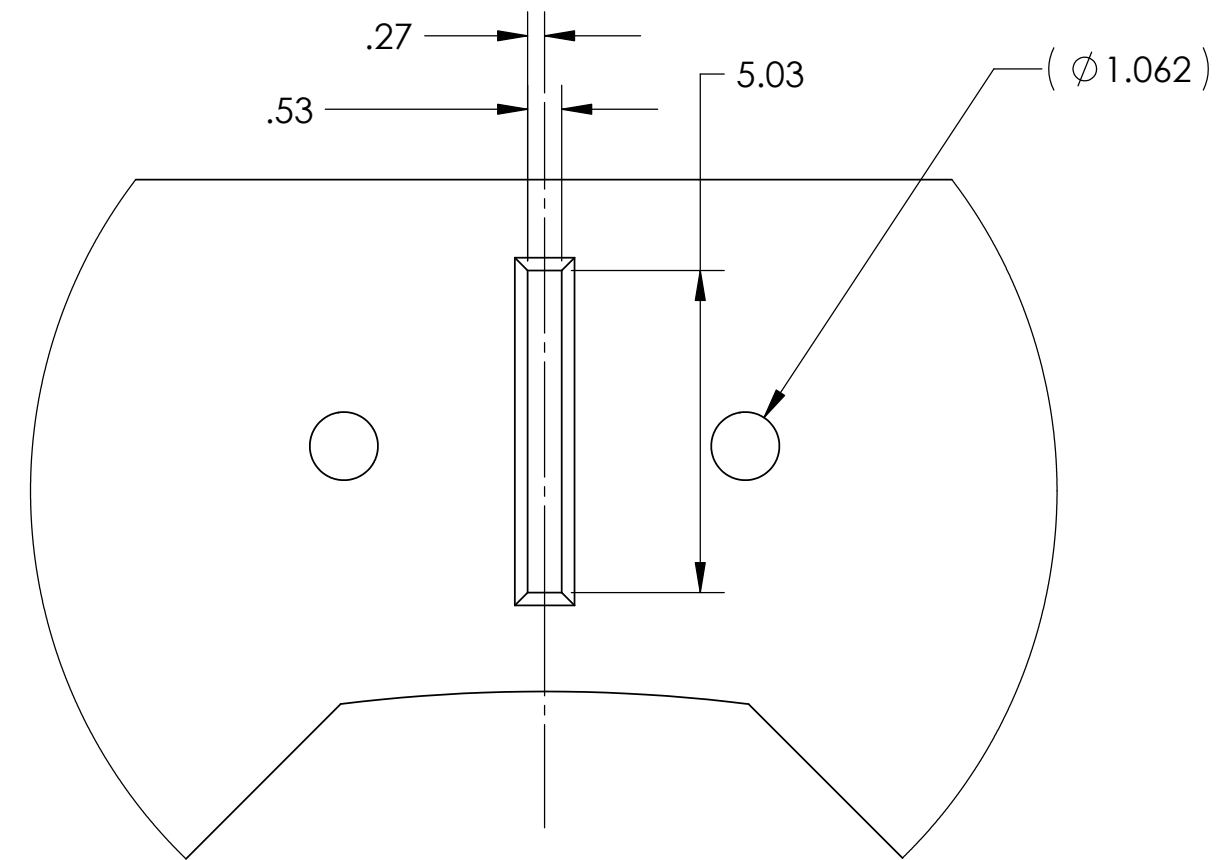
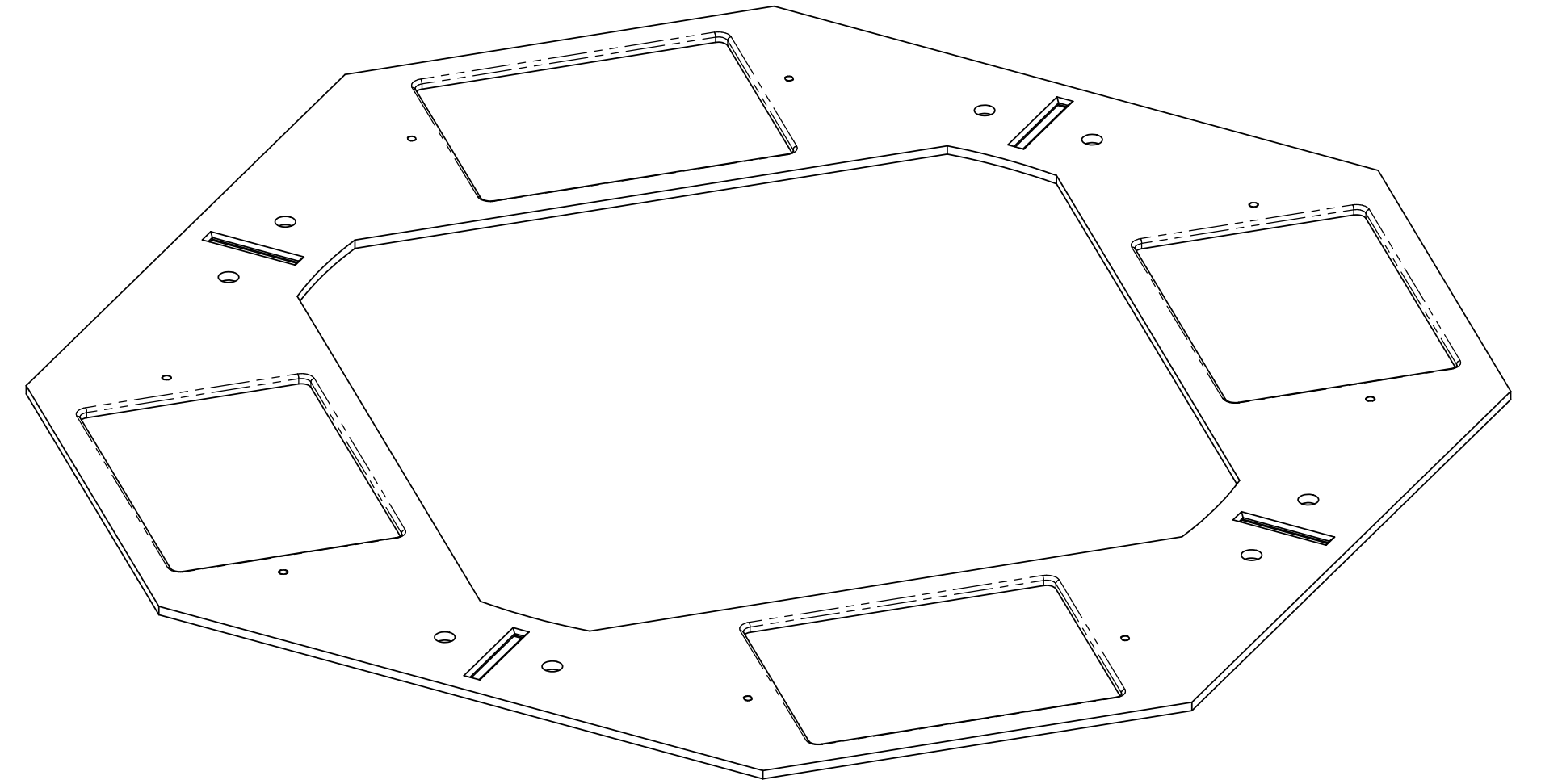
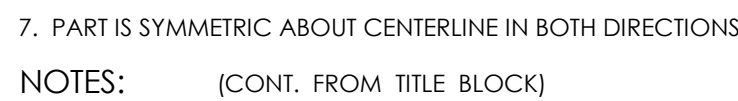


8. SURFACE FINISH: SAND BLAST TO ROUGH SURFACE.

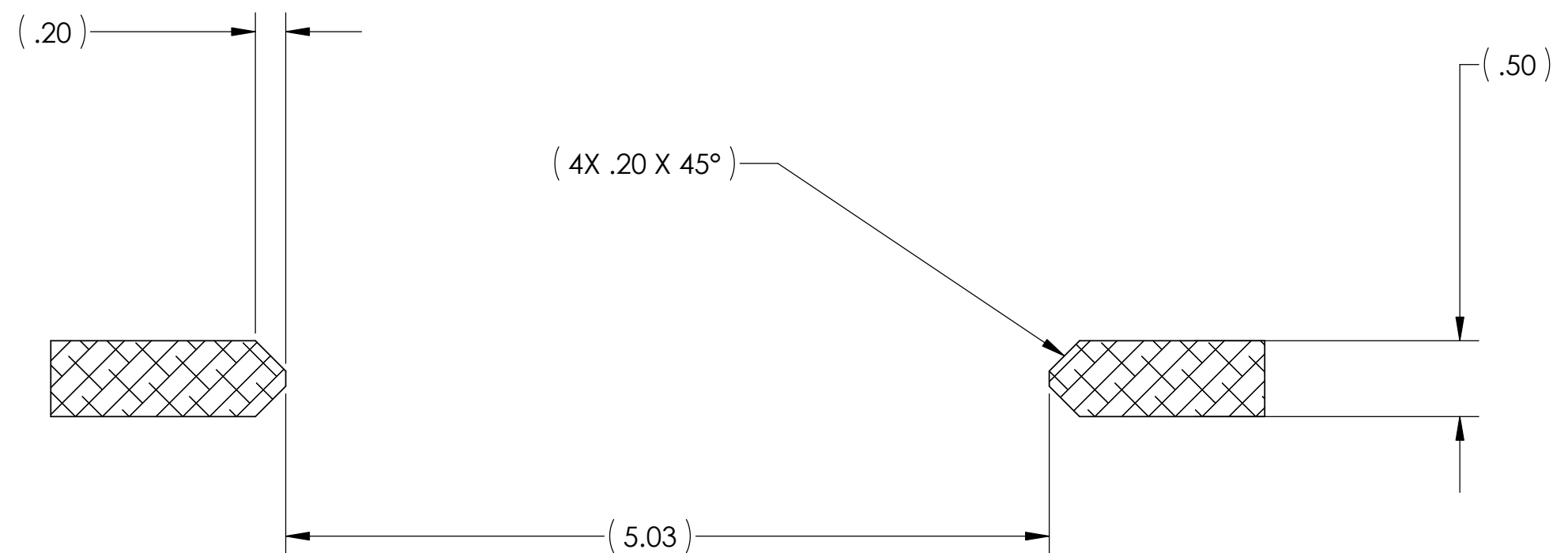
7. 6061 ALUMINUM: POST WELD HEAT TREAT TO CONDITION T6, per ASTM B597, TABLE #3.

NOTES: (CONT. FROM TITLE BLOCK)

5



DETAIL C
SCALE 1 : 3



SECTION B-B
SCALE 1 : 1

				APPROVALS DATE				Monterey Bay Aquarium Research Institute 7700 Sandholzi RD. Moos Landing, CA 95039 PH: (831) 775-1700			
Shop / Q.C. UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		INCHES INCHES INCHES INCHES		ENGINEER DATE		ENGINEER DATE		PROJECT NO. 60007		MOOS MOORING BUY buoy_pile_topDeck	
Inspector		1. PLATE DIMS. AS NOTED		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
Shop Foreman		2. PLATE DIMS. AS NOTED		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
Engineer		3. REMOVE BURRS AND SHARP EDGES 0.015 MAX.		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
NEXT ASY Description		4. MACHINED FILED RAKE 0.015 MAX.		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
NEXT ASY Description		5. MACHINED DAMETERS ON A COMBINATION CENTERING CONCORDING WITH 0.015 MAX.		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
NEXT ASY Description		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES 0.02 FOR RECTANGULAR, 0.0125 FOR CIRCULAR SURFACE.		ENGINEER		ENGINEER		MOOS MOORING		REV. B	
APPLICATION		DO NOT SCALE DRAWING		WEIGHT		SCALE		DWG. FILE: MOCH ON DRAWING SHEET		SHEET 2 OF 2	