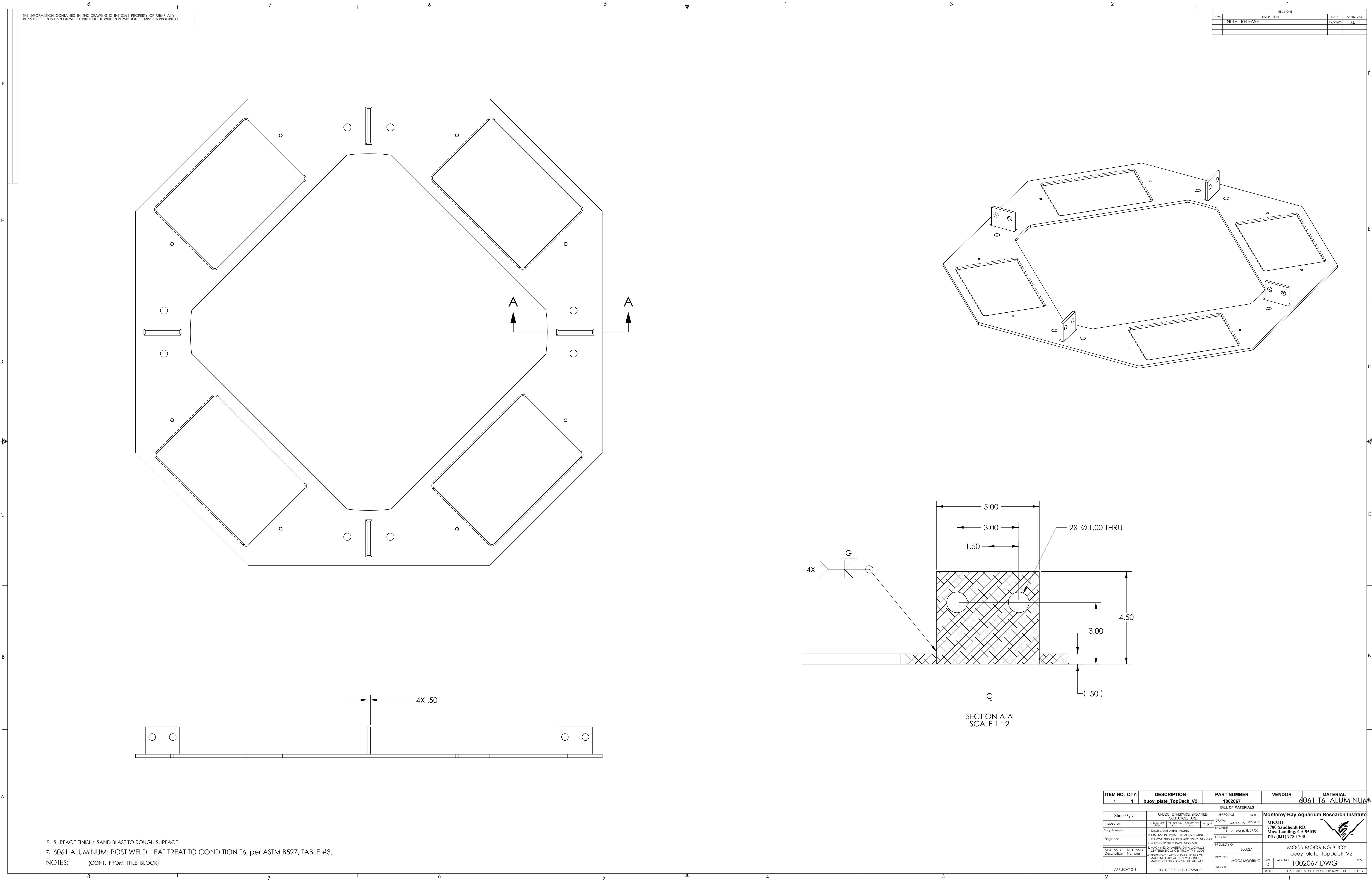
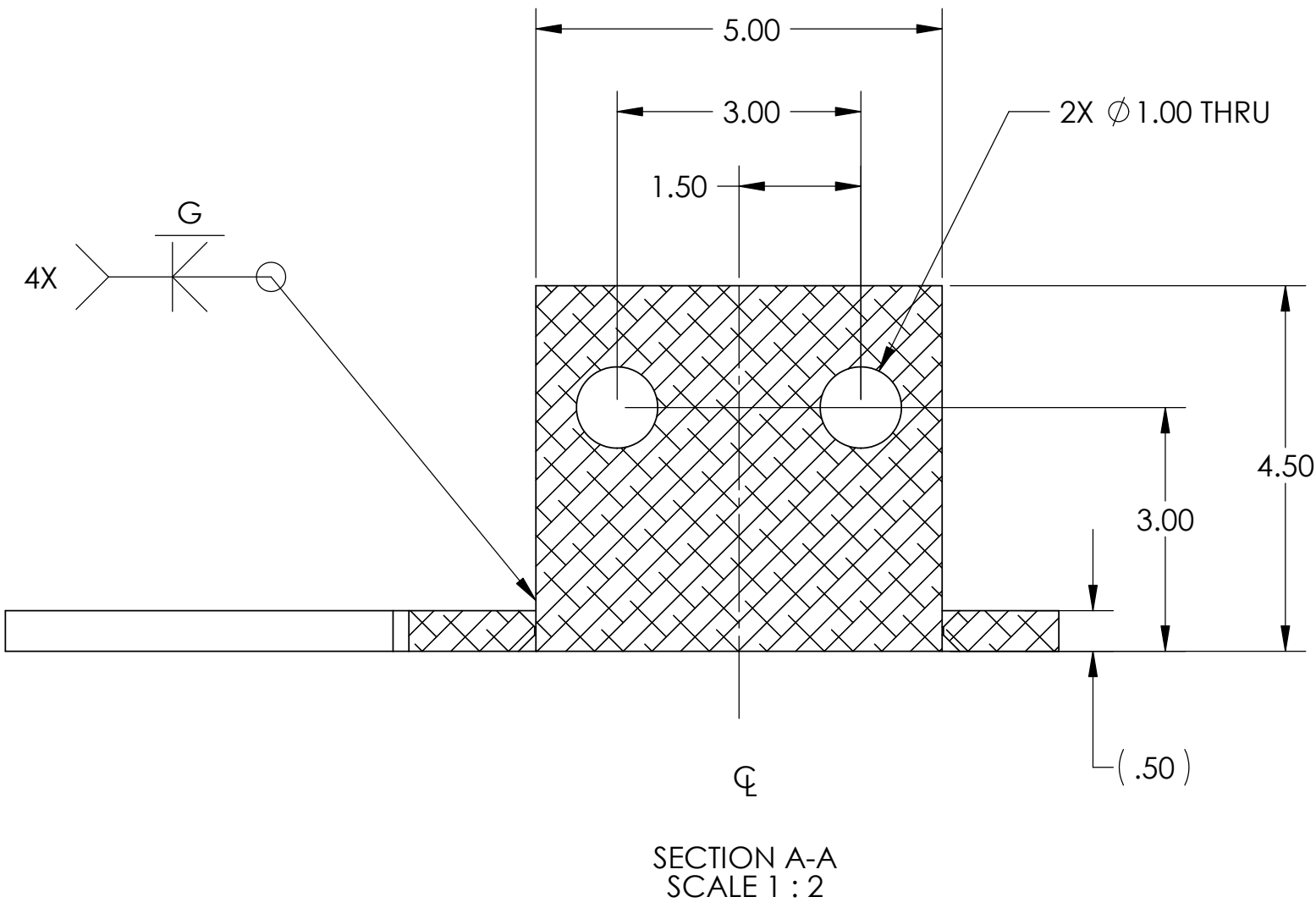




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	XXXX/XX	J.E.



8. SURFACE FINISH: SAND BLAST TO ROUGH SURFACE.
7. 6061 ALUMINUM; POST WELD HEAT TREAT TO CONDITION T6, per ASTM B597, TABLE #3.
NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	buoy_plate_TopDeck_V2	1002067		6061-T6 ALUMINUM
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1. PLACE DIM. 1/16"	2. SPACE DIM. .001"	3. HOLE DIM. .001"	4. HOLE DIM. .001"
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN BY	ERICKSON 8/27/03
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING		ENGINEER	J. ERICKSON 8/27/03
NEXT ASSY DESCRIPTION		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY NUM/ID#		4. MACHINED FILLER RADI .0150 .030.		PROJECT NO.	600027
APPLICATION		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT	MOOS MOORING
		6. MACHINED SURFACES 60 PER INCH MAX .015 INCHES FOR SINGLE SURFACE.		SIZE	D
				DWG. NO.	1002067.DWG
				SCALE	CAD FILE: MECH ENG ON TORNAO
				SHEET	1 OF 2

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MOOS MOORING BUOY
buoy_plate_TopDeck_V2

