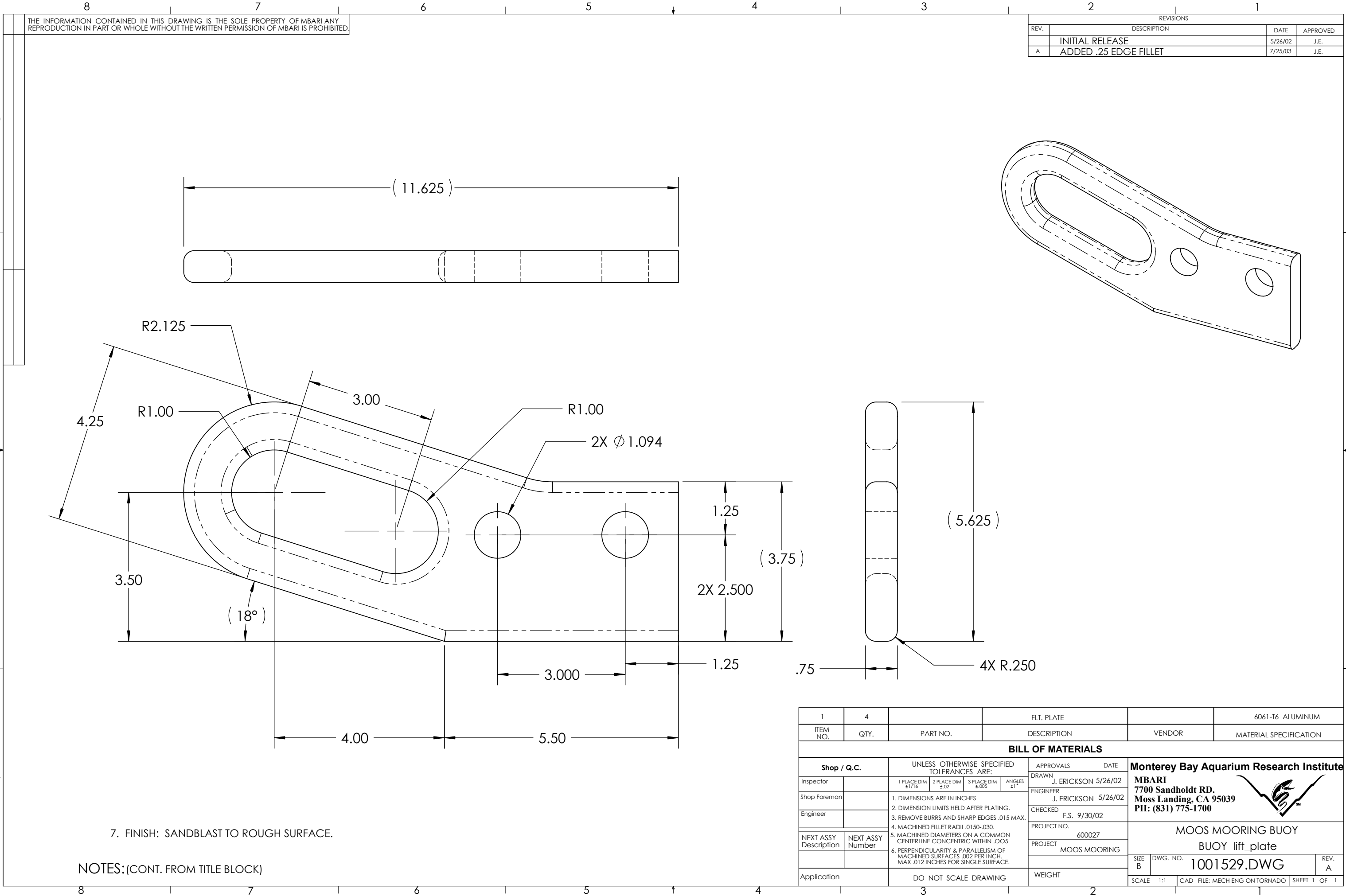




1	4		FLT. PLATE		6061-T6 ALUMINUM
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 5/26/02	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 5/26/02	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED F.S. 9/30/02	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS MOORING	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO. 1001529.DWG
				SCALE 1:1	REV. A
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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MOOS MOORING BUOY
BUOY lift_plate