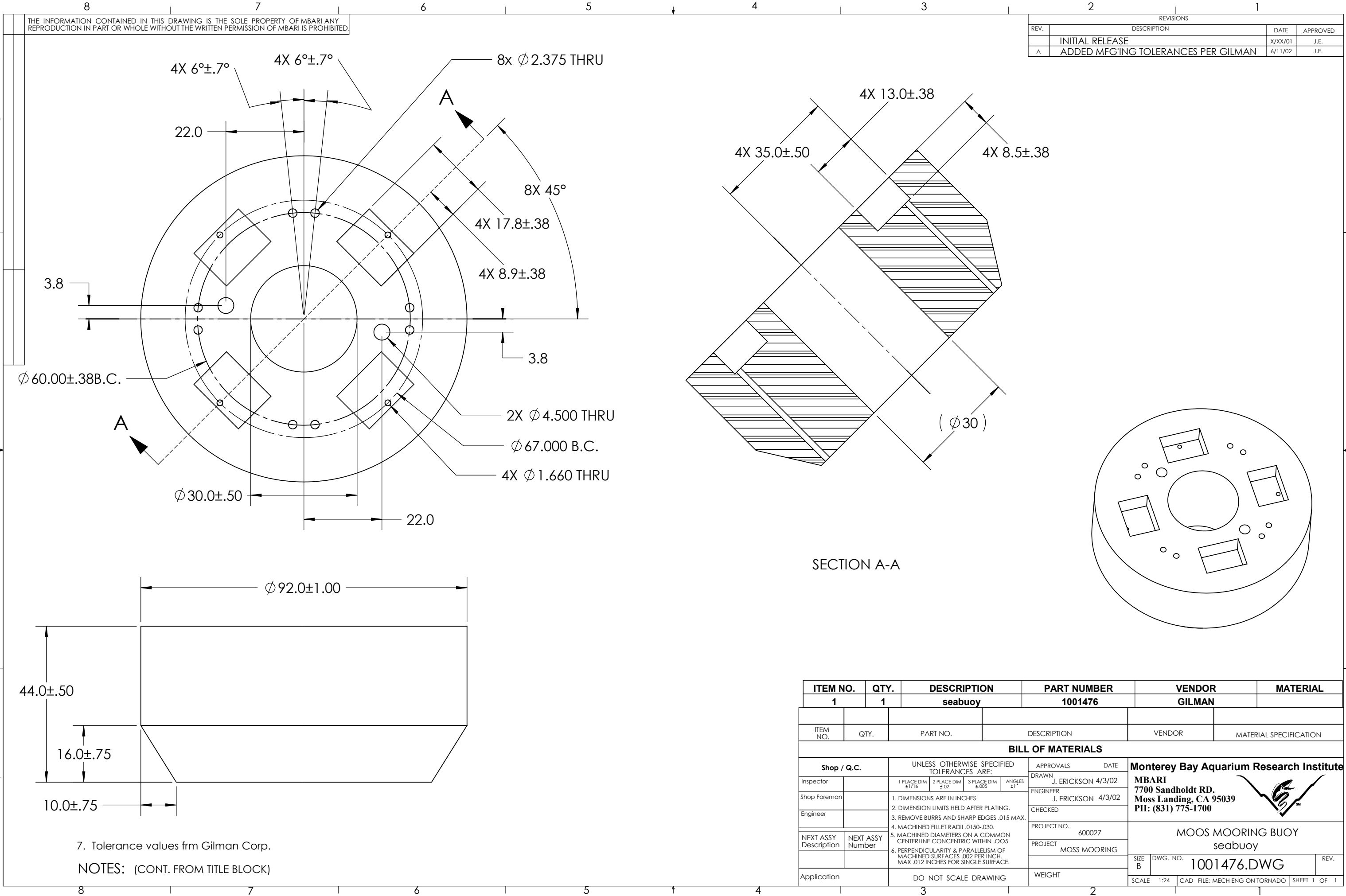




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	ADDED MFG'ING TOLERANCES PER GILMAN	6/11/02	J.E.

SECTION A-A

7. Tolerance values frm Gilman Corp.
NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	seabuo	1001476	GILMAN	

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN J. ERICKSON 4/3/02	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Engineer				ENGINEER J. ERICKSON 4/3/02	
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO. 600027	MOOS MOORING BUOY seabuo
				PROJECT MOSS MOORING	
				WEIGHT	
Application		DO NOT SCALE DRAWING		SCALE 1:24	CAD FILE: MECH ENG ON TORNADO

SIZE B	DWG. NO. 1001476.DWG	REV.
SHEET 1 OF 1		