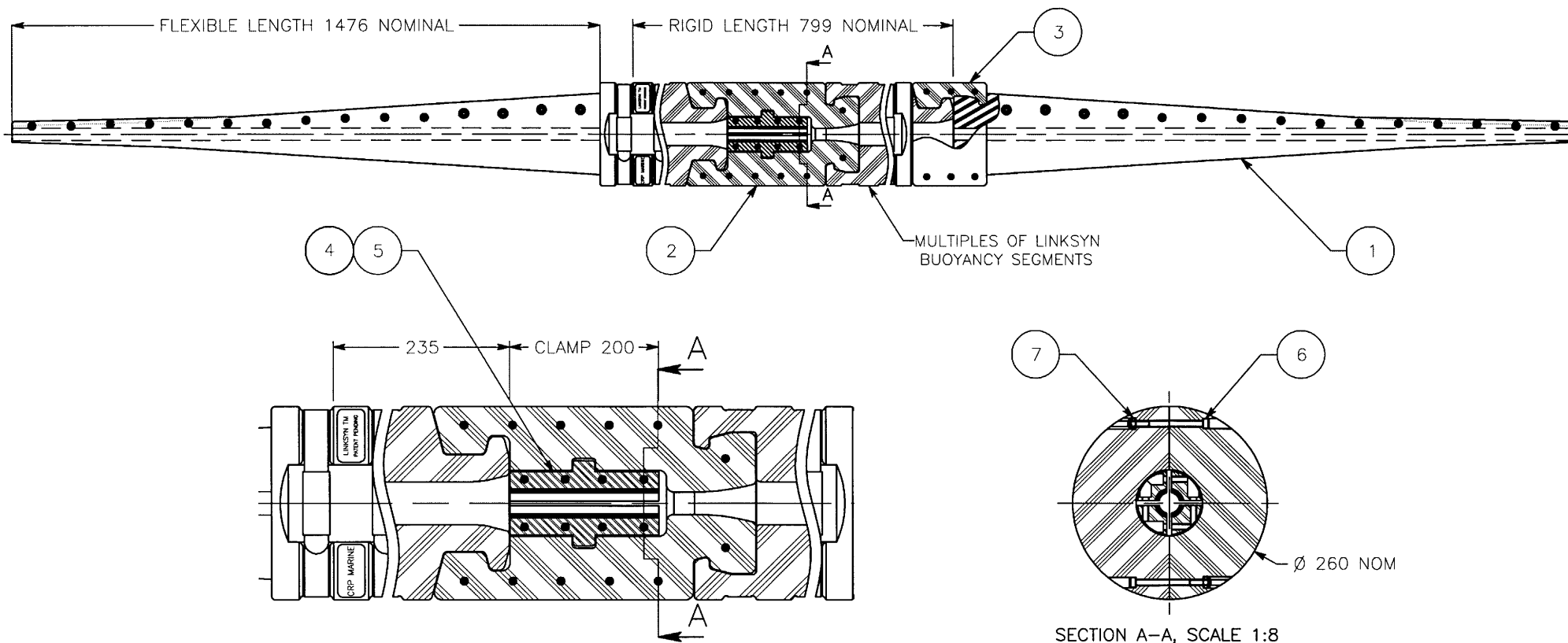


DO NOT SCALE — IF IN DOUBT ASK



ENLARGED SECTION ON CENTRAL CLAMP SPLIT LINE, SCALE 1:8

NOTES;

MATERIAL — FLEXIBLE COMPONENT : POLYETHER BASED POLYURETHANE, COLOUR ORANGE.

OUTER CLAMP BODY AND STIFFENER LOCATION CLAMP : RIGID POLYMER, COLOUR NATURAL.

CENTRAL CLAMP & FASTENERS : STAINLESS STEEL 316S31 & STAINLESS STEEL A4-70 MIN.

APPROX WEIGHT
(NON-BUOYANCY ITEM)

IN AIR — 79 KGS
IN WATER — 15 KGS

OCP Cable Protection Ltd

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COMPANY REG. No. 2391144

A CRP HOLDINGS COMPANY

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DOCUMENT No. DES003/1 A4 ISSUE 3

REMOVE ALL BURRS BUT LEAVE CORNERS SHARP
UNLESS OTHERWISE STATED
SURFACE FINISH — N7 UNLESS OTHERWISE STATED

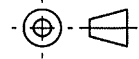
N No.	N5	N6	N7	N8	N9
MICROINCH	16	32	63	125	250
MICROMETER	0.4	0.8	1.6	3.2	6.3

GENERAL TOLERANCES
UNLESS OTHERWISE
STATED

X = ± 1.00 MM
X.X = ± 0.50 MM
X.XX = ± 0.25 MM
X* = ± 0.5°
X.X* = ± 0.25°

SCALE
1:15 AT A4 SIZE

PROJECTION



UNITS MM

ISS

DCN NO

AUTHOR

DATE

DRAWN

CHECKED

RELEASED BY

FR T/m

m

m

DATE 11-02-04

DATE 12/02/04

DATE 12/02/04

TITLE

GENERAL ARRANGEMENT

— RISER CABLE SYSTEM
— CLAMP & SPLIT STIFFENER
— Ø 28 NOM CABLE SIZE

DRG NO

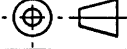
5558

ISS

1

SHEET 1 OF 2

ITEM No.	No. OFF	MATERIAL	PART No.	DESCRIPTION
1	2	POLYURETHANE	5559	Ø 205 ROOT SPLIT BEND STIFFENER TO SUIT LINKSYN INTERFACE
2	1	RIGID POLYMER	5564	CENTRAL OUTER CLAMP BODY – SPLIT DESIGN
3	1	RIGID POLYMER	5566	SPLIT BEND STIFFNER / LINKSYN INTERFACE – SPLIT DESIGN
4	1	ST/ST 316S31	5565	SEGMENTED CENTRAL CLAMP – POLYURETHANE LINED
5	16	ST/ST A4-80	N/A	M 8 X 30 MM LONG SOCKET HEAD CAP SCREW – TORQUE VALUE 4 Nm.
6	18	ST/ST A4-70	N/A	M 8 X 100 MM LONG SOCKET HEAD CAP SCREW – TORQUE VALUE 12 Nm.
7	18	ST/ST A4	N/A	M 8 NYLOC NUT

OCP Cable Protection Ltd North Lonsdale Rd Ind Est, Ulverston, Cumbria, LA12 9DL, UK Tel +44 (0)1229 583914 Fax +44 (0)1229 581695 COMPANY REG. No. 2391144	THIS DRAWING AND THE INFORMATION AND DESIGNS ON IT ARE THE COPYRIGHT AND PROPERTY OF OCP CABLE PROTECTION LTD, AND MUST NOT BE COPIED IN WHOLE OR IN PART OR CONVEYED TO ANY THIRD PARTY WITHOUT THE WRITTEN CONSENT OF OCP CABLE PROTECTION LTD DOCUMENT No. DES003/1 A4 ISSUE 3					GENERAL TOLERANCES UNLESS OTHERWISE STATED		SCALE NOT TO SCALE	ISS	DCN NO	AUTHOR	DATE	PARTS LIST – RISER CABLE SYSTEM – CLAMP & SPLIT STIFFENER – Ø 28 NOM CABLE SIZE
	REMOVE ALL BURRS BUT LEAVE CORNERS SHARP UNLESS OTHERWISE STATED SURFACE FINISH – N7 UNLESS OTHERWISE STATED					X = ± 1.00 MM X.X = ± 0.50 MM X.XX = ± 0.25 MM X* = ± 0.5* X.X* = ± 0.25*		PROJECTION 	DRAWN <i>FRT</i> CHECKED <i>mm</i>			DATE <i>11-02-04</i> DATE <i>12/02/04</i>	
	N No. MICRONCH MICROMETER	N5 16 0.4	N6 32 0.8	N7 63 1.6	N8 125 3.2	N9 250 6.3			UNITS MM	RELEASED BY <i>mm</i>		DATE <i>12/02/04</i>	DRG NO 5558 ISS 1 SHEET 2 OF 2