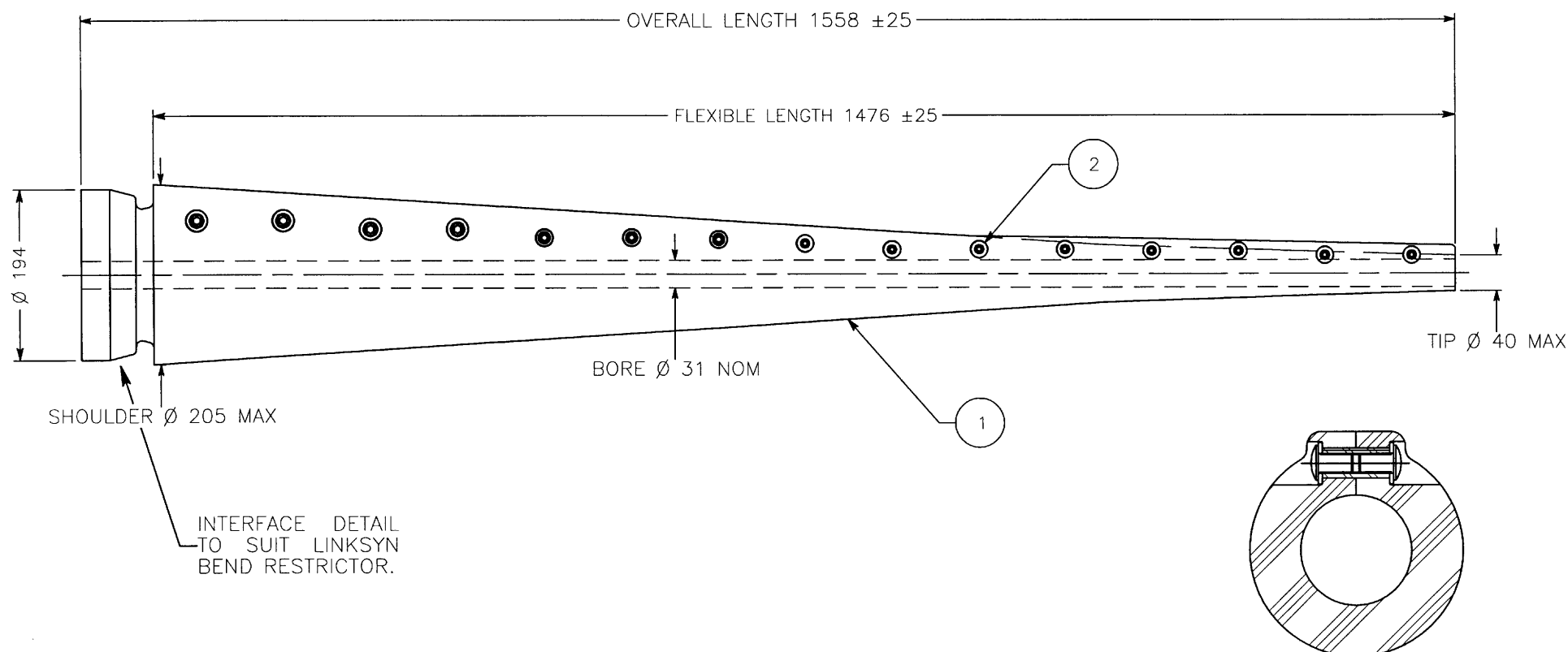




NOTES;

MATERIAL – FLEXIBLE COMPONENT : POLYETHER BASED POLYURETHANE, COLOUR ORANGE.

SPLIT LINE INSERT TUBES : STAINLESS STEEL, 316L.

FASTENERS : BUTTON HEAD CAP SCREWS, STAINLESS STEEL A4–50 MIN.

APPROX WEIGHT

IN AIR – 21 KGS
IN WATER – 2 KGS

OCP Cable Protection Ltd
North Lonsdale Rd Ind Est, Ulverston, Cumbria,
LA12 9DL, UK
Tel +44 (0)1229 583914
Fax +44 (0)1229 581695
COMPANY REG. No. 2391144

THIS DRAWING AND THE INFORMATION AND DESIGNS ON IT ARE THE
COPYRIGHT AND PROPERTY OF OCP CABLE PROTECTION LTD, AND MUST
NOT BE COPIED IN WHOLE OR IN PART OR CONVEYED TO ANY THIRD PARTY
WITHOUT THE WRITTEN CONSENT OF OCP CABLE PROTECTION LTD
DOCUMENT No. DES003/1 A4 ISSUE 3

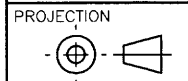
REMOVE ALL BURRS BUT LEAVE CORNERS SHARP
UNLESS OTHERWISE STATED
SURFACE FINISH – N7 UNLESS OTHERWISE STATED

N No.	N5	N6	N7	N8	N9
MICROINCH	16	32	63	125	250
MICROMETER	0.4	0.8	1.6	3.2	6.3

GENERAL TOLERANCES
UNLESS OTHERWISE
STATED

X = ± 1.00 MM
X.X = ± 0.50 MM
X.XX = ± 0.25 MM
X* = ± 0.5°
X.X* = ± 0.25°

SCALE
1:7 AT A4 SIZE



UNITS MM

ISS 2 DCN NO 1732

AUTHOR
FRT

DATE 16/02/04

DRAWN F. TYSON

DATE 05/02/04

CHECKED P. PEARSON

DATE 05/02/04

RELEASED BY P. PEARSON

DATE 05/02/04

TITLE
MOULD ARRANGEMENT
– SPLIT BEND STIFFENER
– CAPTIVE INTERFACE
– Ø 31 NOM BORE SIZE

DRG NO 5559 ISS 2 SHEET 1 OF 2

ITEM No.	No. OFF	MATERIAL	PART No.	DESCRIPTION
1	1	POLYURETHANE	5560	Ø 205 ROOT SPLIT BEND STIFFENER WITH A Ø 31 NOM BORE SIZE
2a	6	ST/ST 316L	3250	INSERT TUBE Ø 8 X 28 MM LONG
2b	3	ST/ST 316L	3250	INSERT TUBE Ø 12 X 52 MM LONG
2c	2	ST/ST 316L	3250	INSERT TUBE Ø 12 X 72 MM LONG
2d	2	ST/ST 316L	3250	INSERT TUBE 9/16" X 82 MM LONG
2e	1	ST/ST 316L	3250	INSERT TUBE 9/16" X 96 MM LONG
2f	1	ST/ST 316L	3250	INSERT TUBE 9/16" X 107 MM LONG
2g	12	ST/ST A4-50	3250	M 6 X 12 MM LONG BUTTON HEAD SCREW – TORQUE VALUE 2 Nm
2h	10	ST/ST A4-50	3250	M 8 X 12 MM LONG BUTTON HEAD SCREW – TORQUE VALUE 4 Nm
2i	8	ST/ST A4-50	3250	M 10 X 20 MM LONG BUTTON HEAD SCREW – TORQUE VALUE 8 Nm
2j	12	ST/ST A4	3250	M 6 X 3/4" DIA X 1.6 MM THICK WASHER
2k	10	ST/ST A4	3250	M 8 X 3/4" DIA X 1.6 MM THICK WASHER
2l	8	ST/ST A4	3250	M 10 FORM 'C' WASHER

OCP Cable Protection Ltd North Lonsdale Rd Ind Est, Ulverston, Cumbria, LA12 9DL, UK Tel +44 (0)1229 583914 Fax +44 (0)1229 581695 COMPANY REG. No. 2391144		THIS DRAWING AND THE INFORMATION AND DESIGNS ON IT ARE THE COPYRIGHT AND PROPERTY OF OCP CABLE PROTECTION LTD, AND MUST NOT BE COPIED IN WHOLE OR IN PART OR CONVEYED TO ANY THIRD PARTY WITHOUT THE WRITTEN CONSENT OF OCP CABLE PROTECTION LTD DOCUMENT No. DES003/1 A4 ISSUE 3 REMOVE ALL BURRS BUT LEAVE CORNERS SHARP UNLESS OTHERWISE STATED SURFACE FINISH – N7 UNLESS OTHERWISE STATED <table><tr><td>N No.</td><td>N5</td><td>N6</td><td>N7</td><td>N8</td><td>N9</td></tr><tr><td>MICROINCH</td><td>16</td><td>32</td><td>63</td><td>125</td><td>250</td></tr><tr><td>MICROMETER</td><td>0.4</td><td>0.8</td><td>1.6</td><td>3.2</td><td>6.3</td></tr></table>		N No.	N5	N6	N7	N8	N9	MICROINCH	16	32	63	125	250	MICROMETER	0.4	0.8	1.6	3.2	6.3	GENERAL TOLERANCES UNLESS OTHERWISE STATED X = ± 1.00 MM X.X = ± 0.50 MM X.XX = ± 0.25 MM X* = ± 0.5* X.X* = ± 0.25*		SCALE		ISS	DCN NO	AUTHOR	DATE	TITLE PARTS LIST – SPLIT BEND STIFFENER – CAPTIVE INTERFACE – Ø 31 NOM BORE SIZE			
				N No.	N5	N6	N7	N8	N9																								
				MICROINCH	16	32	63	125	250																								
				MICROMETER	0.4	0.8	1.6	3.2	6.3																								
NOT TO SCALE		2	1732	FORT	16/02/04																												
PROJECTION		DRAWN		F. TYSON		DATE	05/02/04																										
		CHECKED		P. PEARSON		DATE	05/02/04																										
A CRP HOLDINGS COMPANY				UNITS		MM	RELEASED BY	P. PEARSON		DATE	05/02/04	DRG NO	5559	ISS	2	SHEET	2	OF	2														