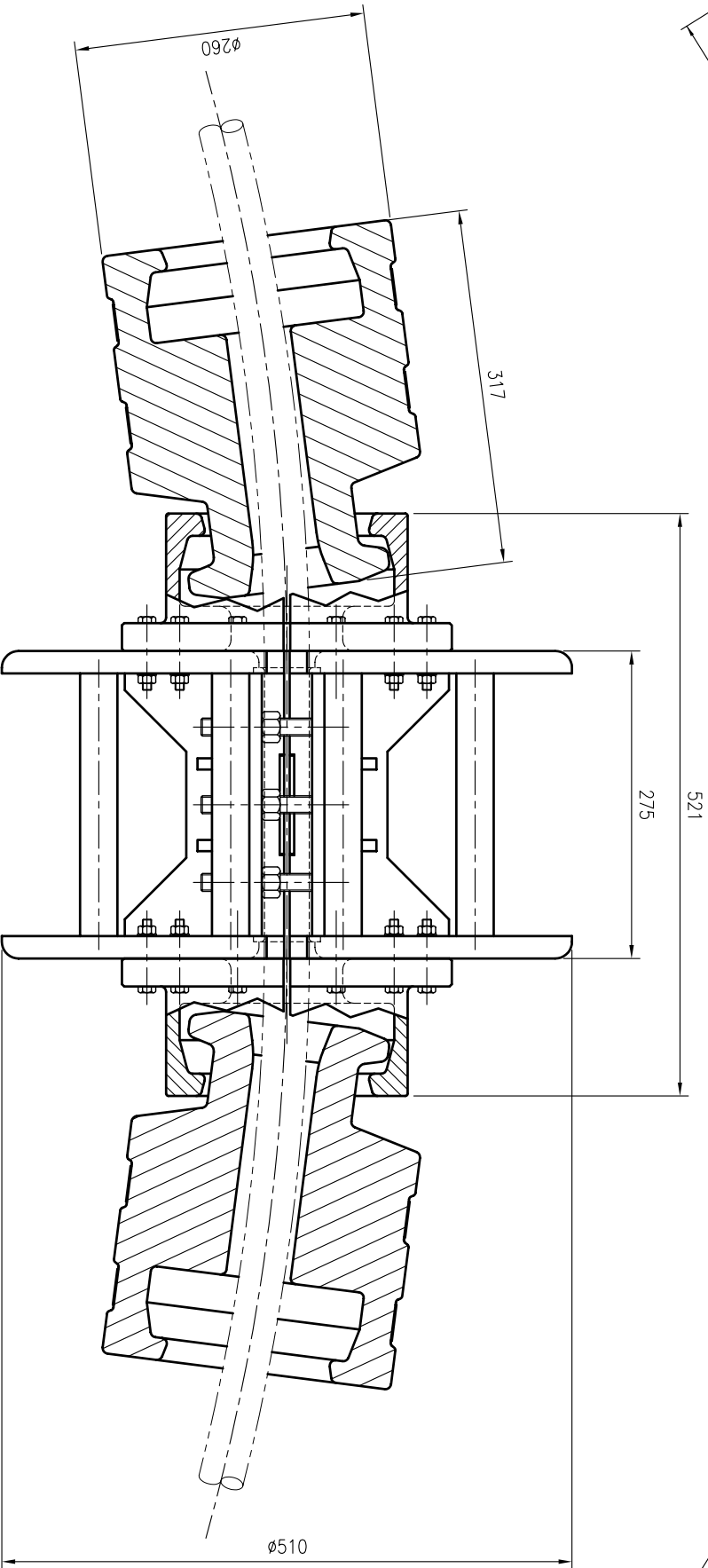
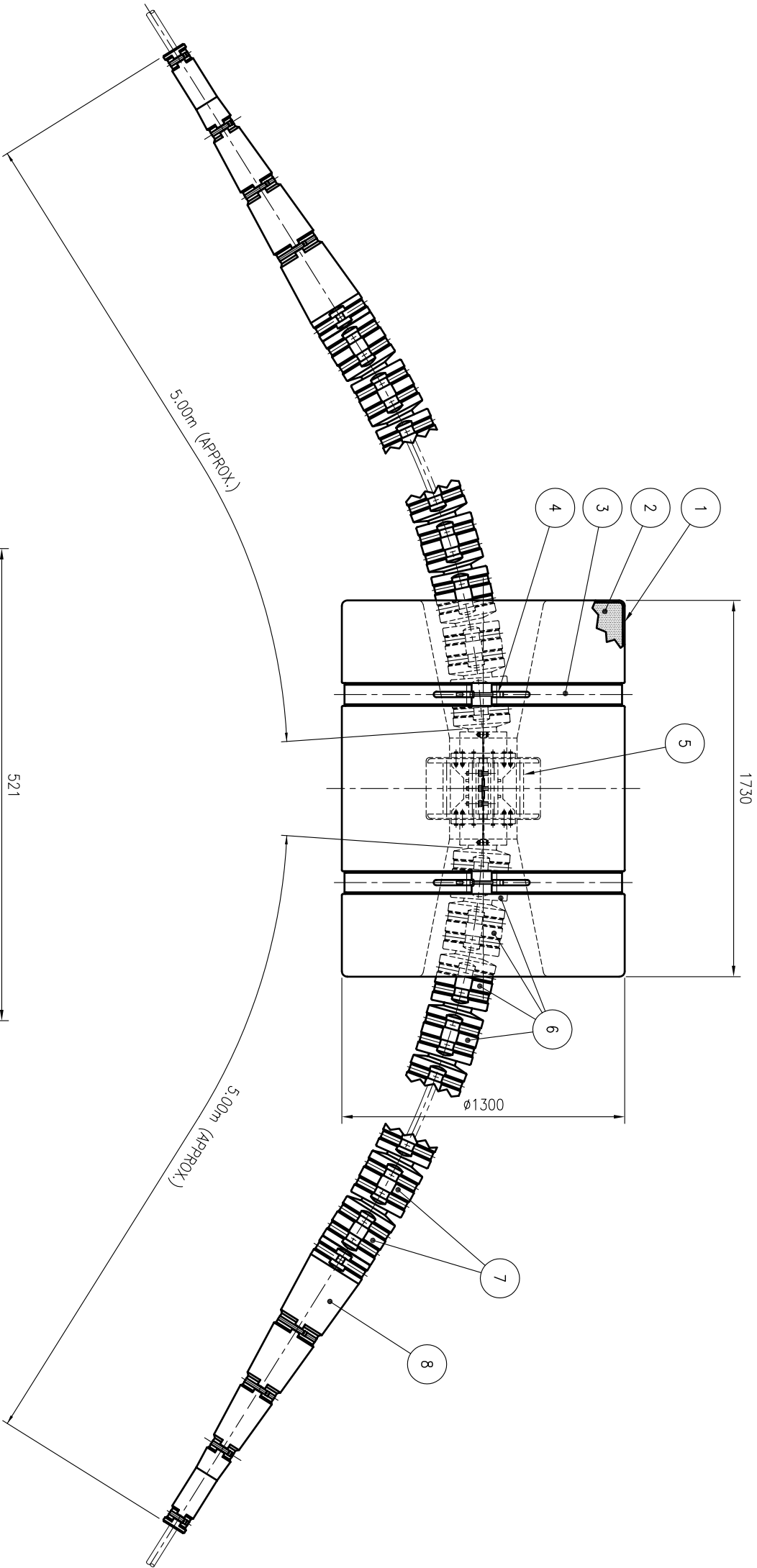




ITEM	QTY	DESCRIPTION	MATERIAL
1	2	BUOYANCY MODULE - HALF SHELL	POLYETHYLENE
2	-	FOAM CORE	SYNTACTIC FOAM
3	2	SECURING STRAP	KEVLAR/ EVA
4	2	TENSIONING ASSEMBLY	UNS S32760
5	1	CLAMP ASSEMBLY	SEE DRG. No. C413453
6	8	LINKSYN ASSEMBLY - POLYURETHANE	SEE DRG No. C413372
7	22	LINKSYN ASSEMBLY - SYNTACTIC	SEE DRG No. C413372
8	2	LINKSYN BENDING STIFFENER (MALE) ASSEMBLY	SEE DRG No. C413744

NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.

REFERENCE DRAWINGS:

MODULE ASSEMBLY - C413372
CLAMP GENERAL ARRANGEMENT - C413453
BENDING STIFFENER (MALE) ASSEMBLY - C413744

No.	DATE	REVISION	DRAWN	CHK'D	APPR'D
03	18/04/00	DRAWING GENERALLY REVISED.			
02	01/03/00	CLAMP DETAIL REVISED.	CJB	DJC	DJC
01	09/02/00	FIRST ISSUE	IC	DJC	DJC



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CLIENT

E.M.C.

PROJECT

PLOUGH UMBILICAL BUOYANCY

TITLE
PL.2 MID WATER BUOY
AND LINKSYN BEND RESTRICTOR

SCALE	1:12.5	DRAWN BY	ILC	SHEET SIZE	A1	PROJECTION	⊙	ISSUE	03
PROJECT No.	W07180	DRAWING No.	C 413278						

FILE LOCATION : F:\DRAWINGS\413278\278-0ME.dwg

CAD GENERATED DRAWING. DO NOT ALTER MANUALLY (675)