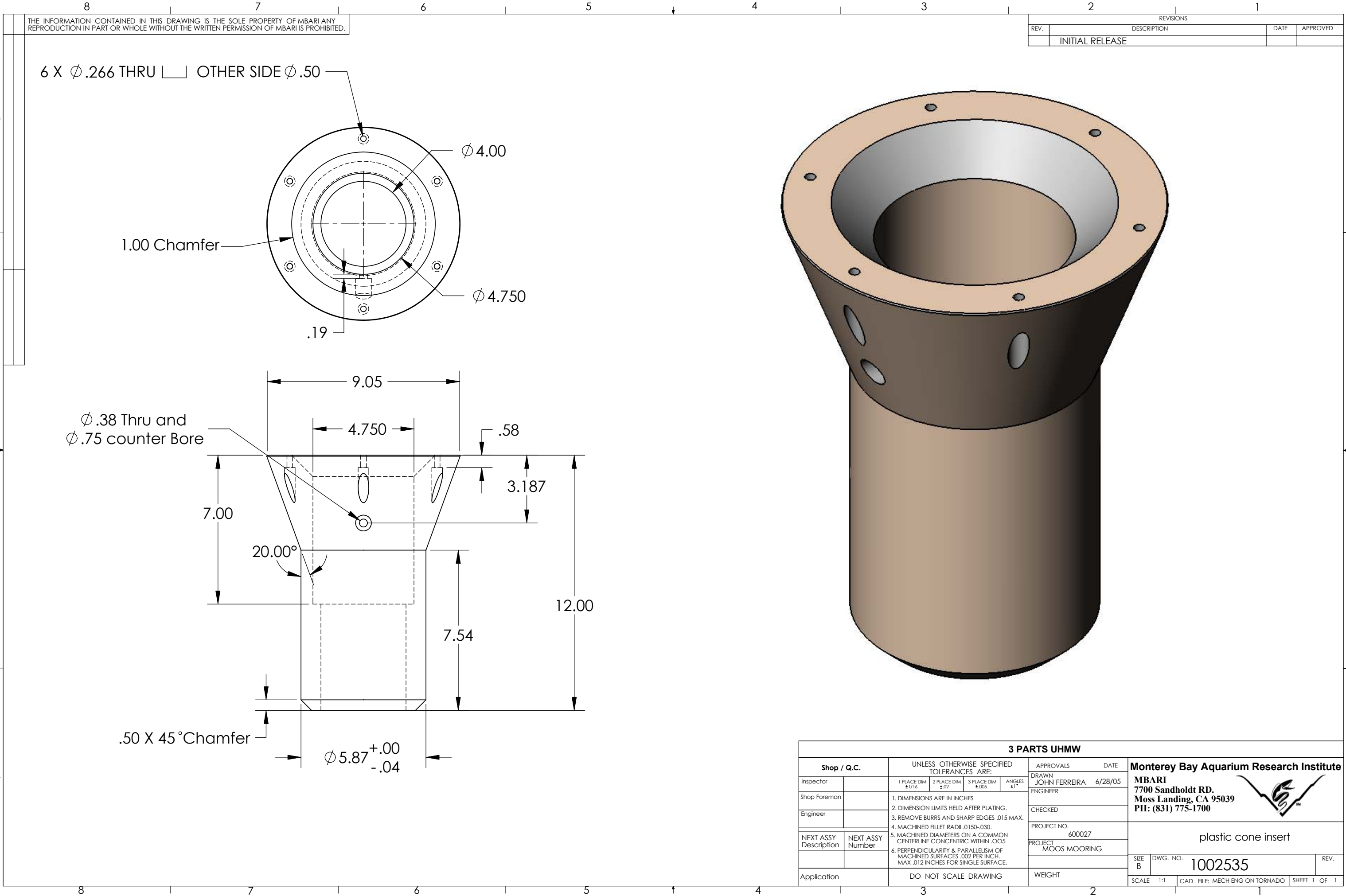




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

6 X ϕ .266 THRU  OTHER SIDE ϕ .50

1.00 Chamfer

ϕ 4.00

ϕ 4.750

.19

ϕ .38 Thru and
 ϕ .75 counter Bore

9.05

4.750

.58

3.187

7.00

20.00°

12.00

7.54

.50 X 45° Chamfer

ϕ 5.87^{+ .00}
_{- .04}

3 PARTS UHMW									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN JOHN FERREIRA ENGINEER	6/28/05		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			
Engineer						PROJECT NO. 600027			
NEXT ASSY Description	NEXT ASSY Number					PROJECT MOOS MOORING		plastic cone insert	
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 1002535
								SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1