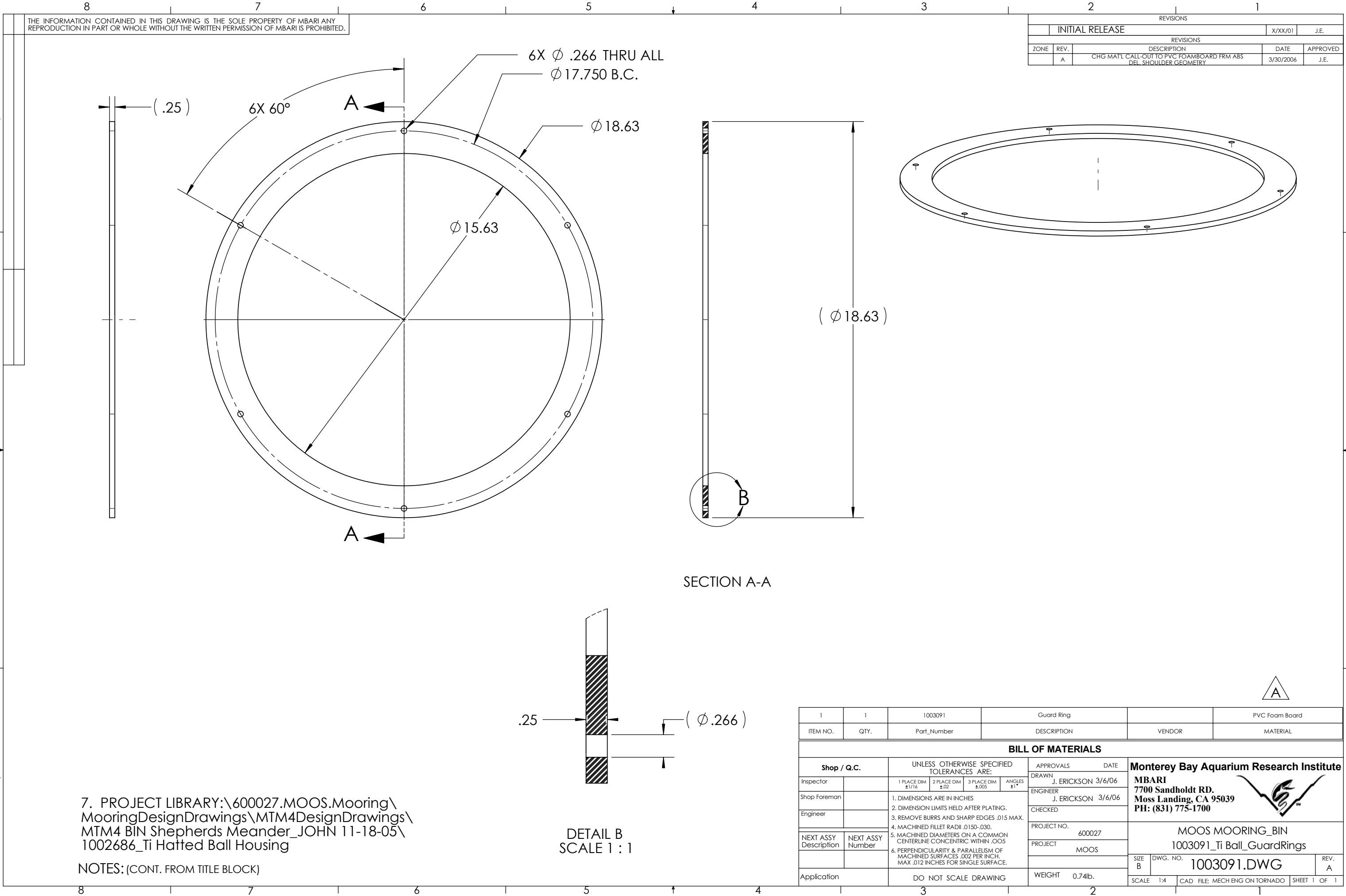




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG MAT'L CALL-OUT TO PVC FOAMBOARD FRM ABS DEL. SHOULDER GEOMETRY	3/30/2006	J.E.

SECTION A-A

DETAIL B
SCALE 1 : 1

7. PROJECT LIBRARY:\600027.MOOS.Mooring\
MooringDesignDrawings\MTM4DesignDrawings\
MTM4 BIN Shepherds Meander_JOHN 11-18-05\
1002686_Ti Hatted Ball Housing

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1003091	Guard Ring		PVC Foam Board
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 3/6/06	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 3/6/06	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.74lb.	
				SIZE B	DWG. NO. 1003091.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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MOOS MOORING_BIN
1003091_Ti Ball_GuardRings