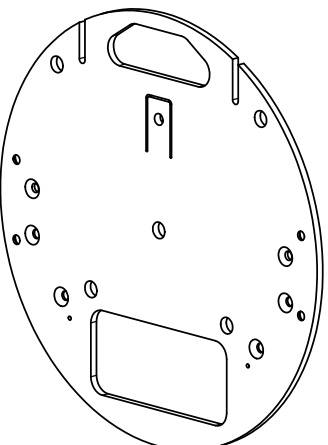
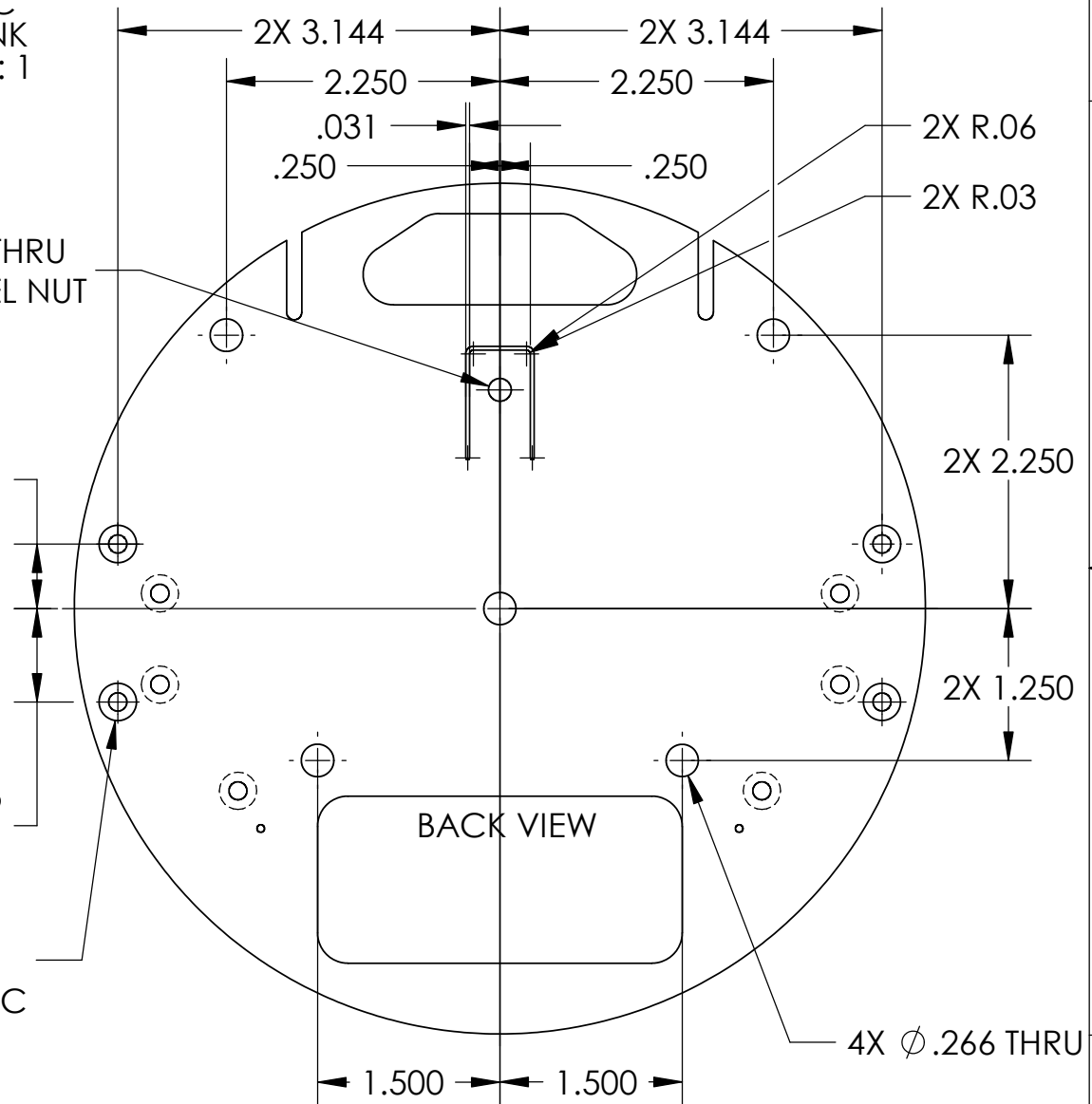
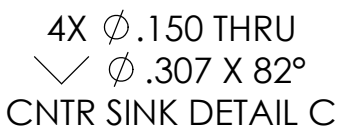
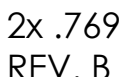
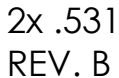
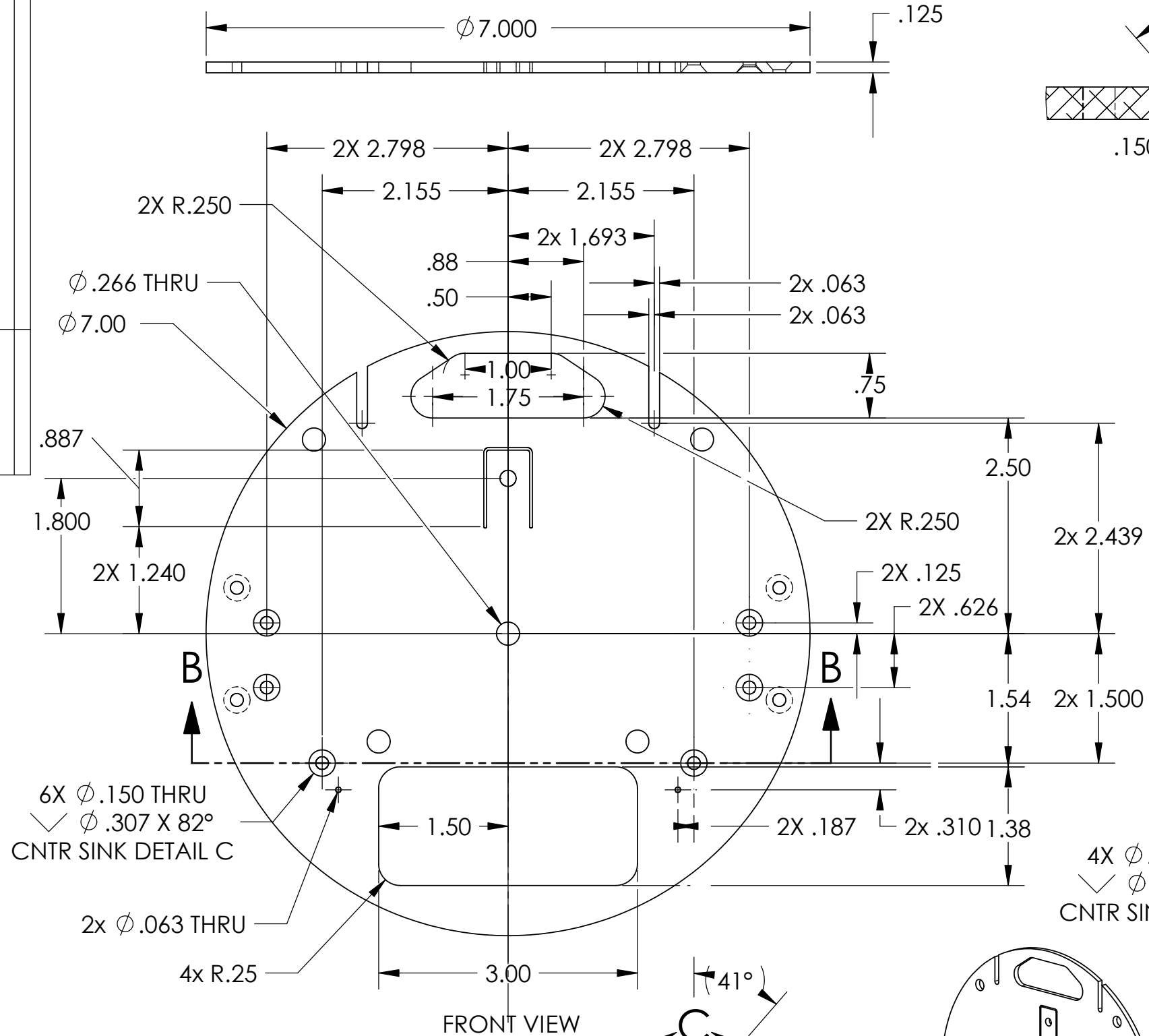
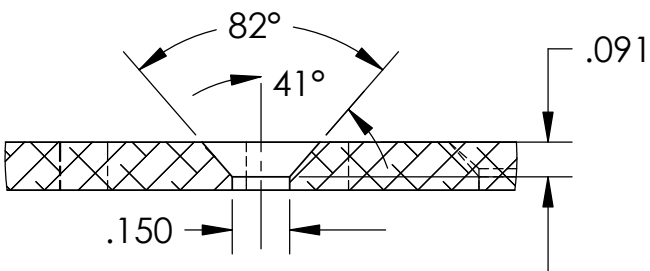


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	DEL. SIX HOLES ADD. TWO SLOTS	1/17/03	J.E.
B	MIRRORED RAIL RETENTION CLIP BOLT DIM'S ADDED .266 MOUNT HOLES (4EA.) - BACK VIEW	11/12/03	J.E.
C	ADDED SHEET METAL TAB (ZONE C2) CHG. MAT'L CALL-OUT TO 5052-T0	12/4/03	J.E.



1	3 Ea.	Bottom Disk		5052-H0 ALUMINUM
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE	 Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 MOOS MOORING BUOY MMC.IBC.CARDGUIDE DISK
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
PROJECT NO.		600027		
PROJECT		MOOS		
DO NOT SCALE DRAWING		WEIGHT	SIZE B DWG. NO. 1002112.DWG SCALE NONE CAD FILE: TORNADO\ARCHIVE SHEET 1 OF 1	REV. C

3. PANEL NUT INSTALLED ON ASSEMBLY.
2. Finish: Gold Anodize per MIL-A-8625F Type IIB Class 2
Note: 1. PART SYMMETRIC ABOUT VERT. CENTER LINE.

