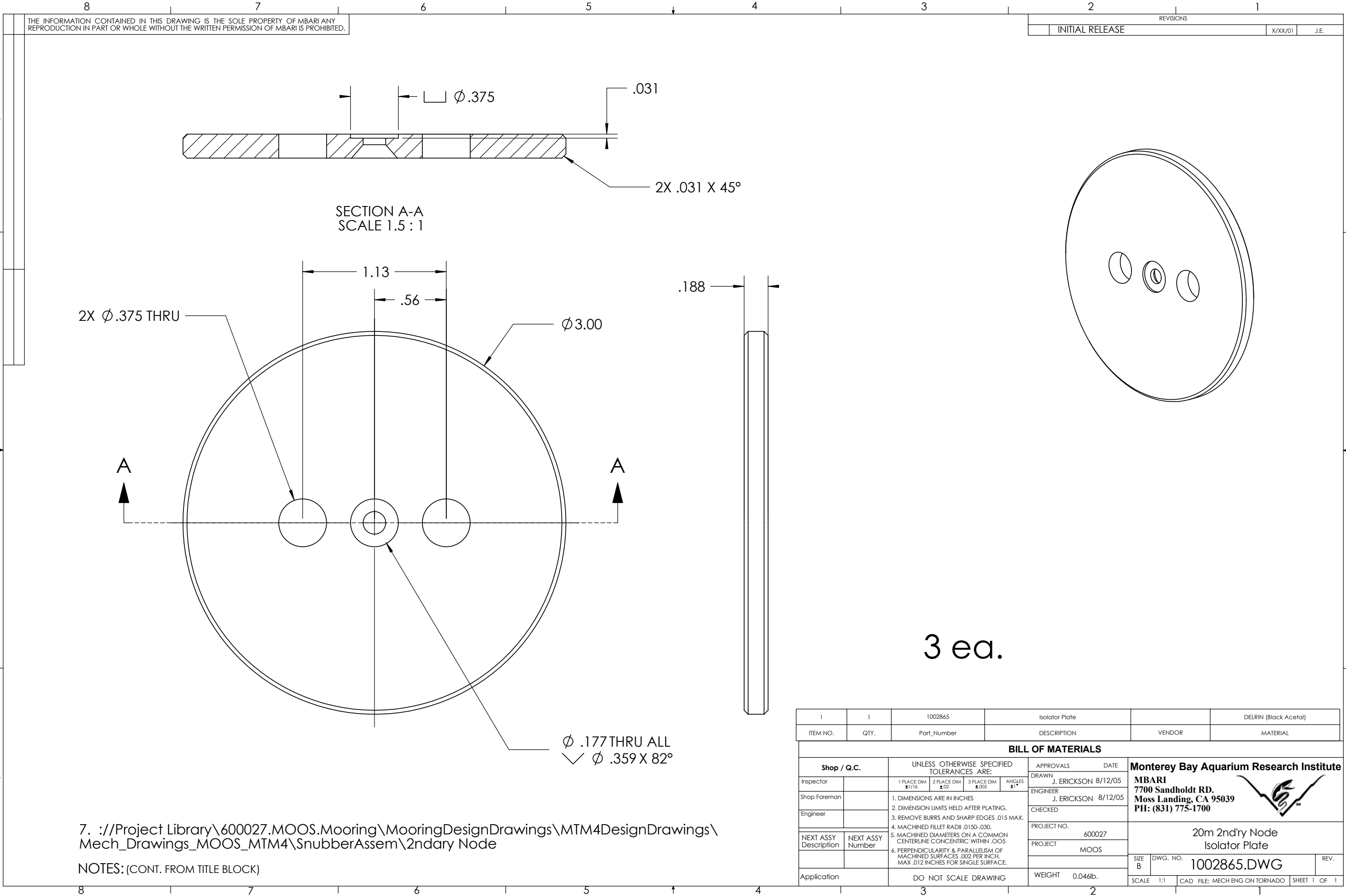




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

7. ://Project Library\600027.MOOS.Mooring\MooringDesignDrawings\MTM4DesignDrawings\
Mech_Drawings_MOOS_MTM4\SnubberAssem\2ndary Node

NOTES: (CONT. FROM TITLE BLOCK)

1	1	1002865	Isolator Plate		DELRIN (Black Acetal)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm$ 1/16	2 PLACE DIM $\pm$.02	3 PLACE DIM $\pm$.005	ANGLES $\pm$ 1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 8/12/05	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 8/12/05	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT 0.046lb.	
				SIZE B	DWG. NO. 1002865.DWG
				SCALE 1:1	REV.
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

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20m 2nd'ry Node
Isolator Plate