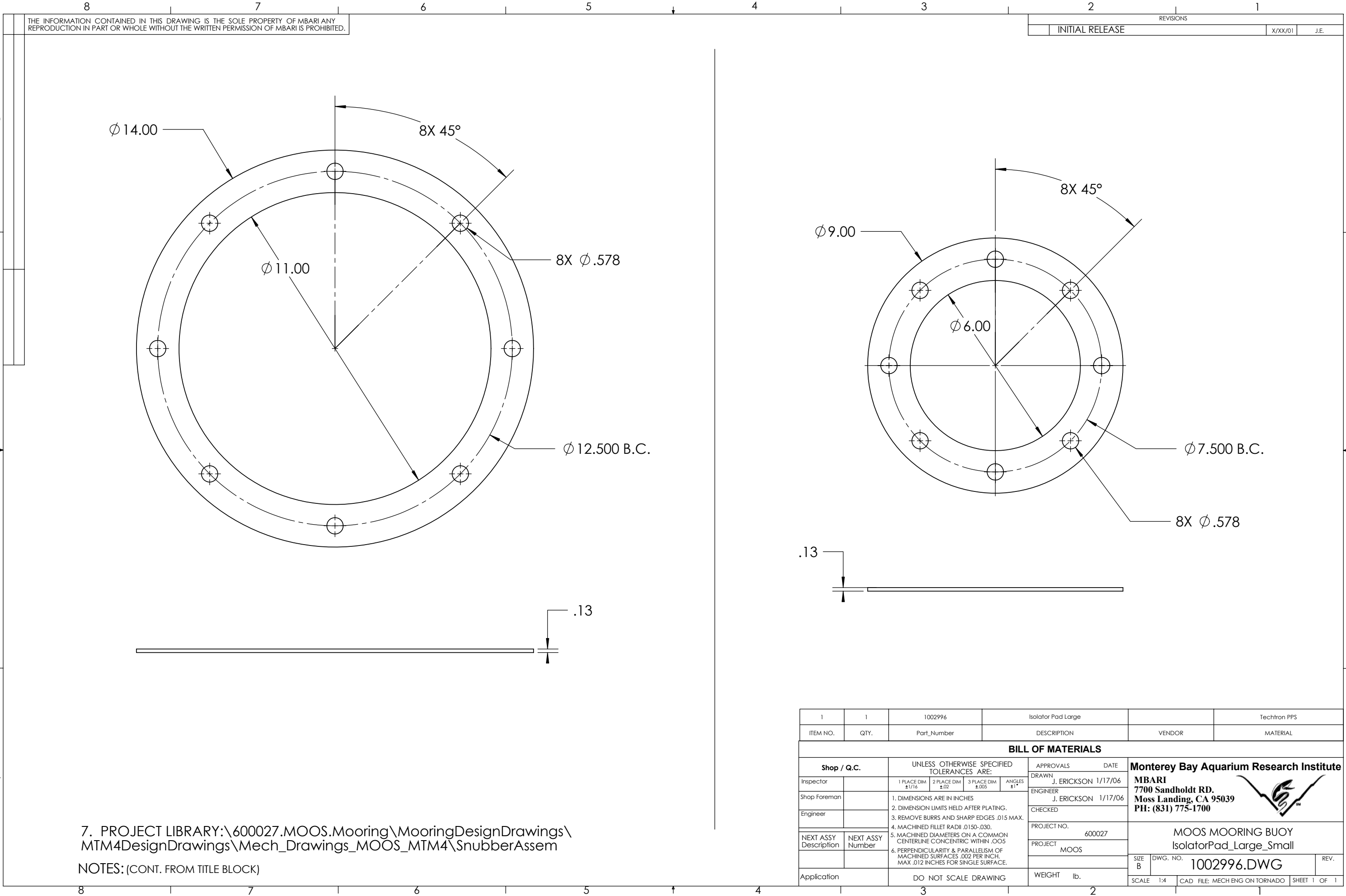




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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

1	1	1002996	Isolator Pad Large		Techtron PPS
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN J. ERICKSON	1/17/06
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER J. ERICKSON	1/17/06
Engineer		1. DIMENSIONS ARE IN INCHES		CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.		PROJECT NO.	600027
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT	MOOS
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	lb.
				SIZE B	DWG. NO. 1002996.DWG
				SCALE 1:4	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	

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MOOS MOORING BUOY
IsolatorPad_Large_Small

REV.