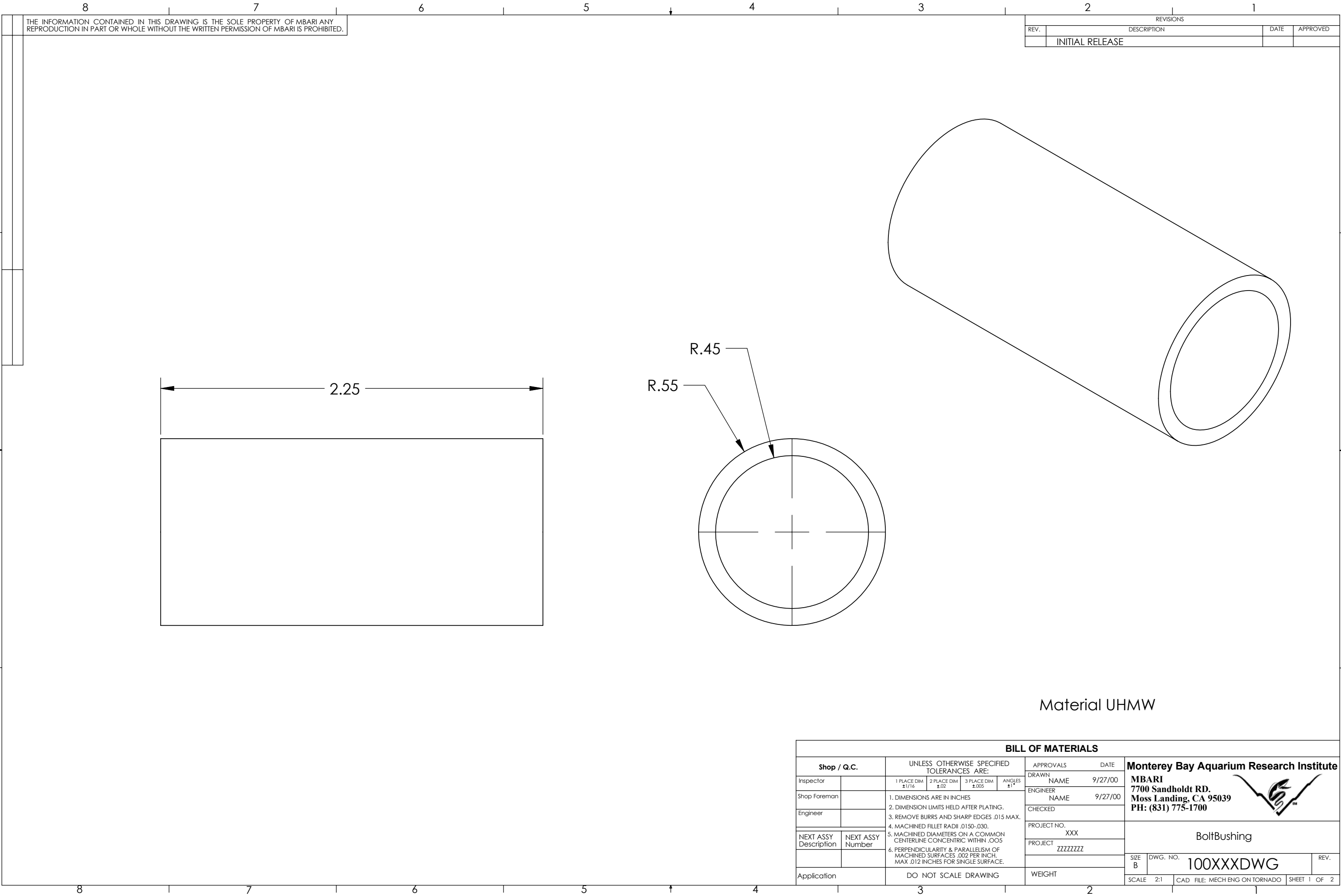




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

| REVISIONS |                 |      |          |
|-----------|-----------------|------|----------|
| REV.      | DESCRIPTION     | DATE | APPROVED |
|           | INITIAL RELEASE |      |          |

Material UHMW

| BILL OF MATERIALS     |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               |             |              |                                                                                                                                                                                                                                                     |                    |
|-----------------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|----------------------|---------------|-------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|
| Shop / Q.C.           |                  | UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:                                                                                                                                                                                                                                                                                                      |                     |                      |               | APPROVALS   | DATE         | <b>Monterey Bay Aquarium Research Institute</b><br><b>MBARI</b><br><b>7700 Sandholdt RD.</b><br><b>Moss Landing, CA 95039</b><br><b>PH: (831) 775-1700</b><br> |                    |
| Inspector             |                  | 1 PLACE DIM<br>±1/16                                                                                                                                                                                                                                                                                                                            | 2 PLACE DIM<br>±.02 | 3 PLACE DIM<br>±.005 | ANGLES<br>±1° | DRAWN       | NAME 9/27/00 |                                                                                                                                                                                                                                                     |                    |
| Shop Foreman          |                  | 1. DIMENSIONS ARE IN INCHES<br>2. DIMENSION LIMITS HELD AFTER PLATING.<br>3. REMOVE BURRS AND SHARP EDGES .015 MAX.<br>4. MACHINED FILLET RADII .0150-.030.<br>5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005<br>6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE. |                     |                      |               | ENGINEER    | NAME 9/27/00 |                                                                                                                                                                                                                                                     |                    |
| Engineer              |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | CHECKED     |              |                                                                                                                                                                                                                                                     |                    |
| NEXT ASSY Description | NEXT ASSY Number |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT NO. | XXX          |                                                                                                                                                                                                                                                     |                    |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | PROJECT     | ZZZZZZZZ     |                                                                                                                                                                                                                                                     |                    |
| Application           |                  | DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                            |                     |                      |               | WEIGHT      |              | SIZE B                                                                                                                                                                                                                                              | DWG. NO. 100XXWDWG |
|                       |                  |                                                                                                                                                                                                                                                                                                                                                 |                     |                      |               | SCALE 2:1   |              | CAD FILE: MECH ENG ON TORNADO                                                                                                                                                                                                                       | SHEET 1 OF 2       |

