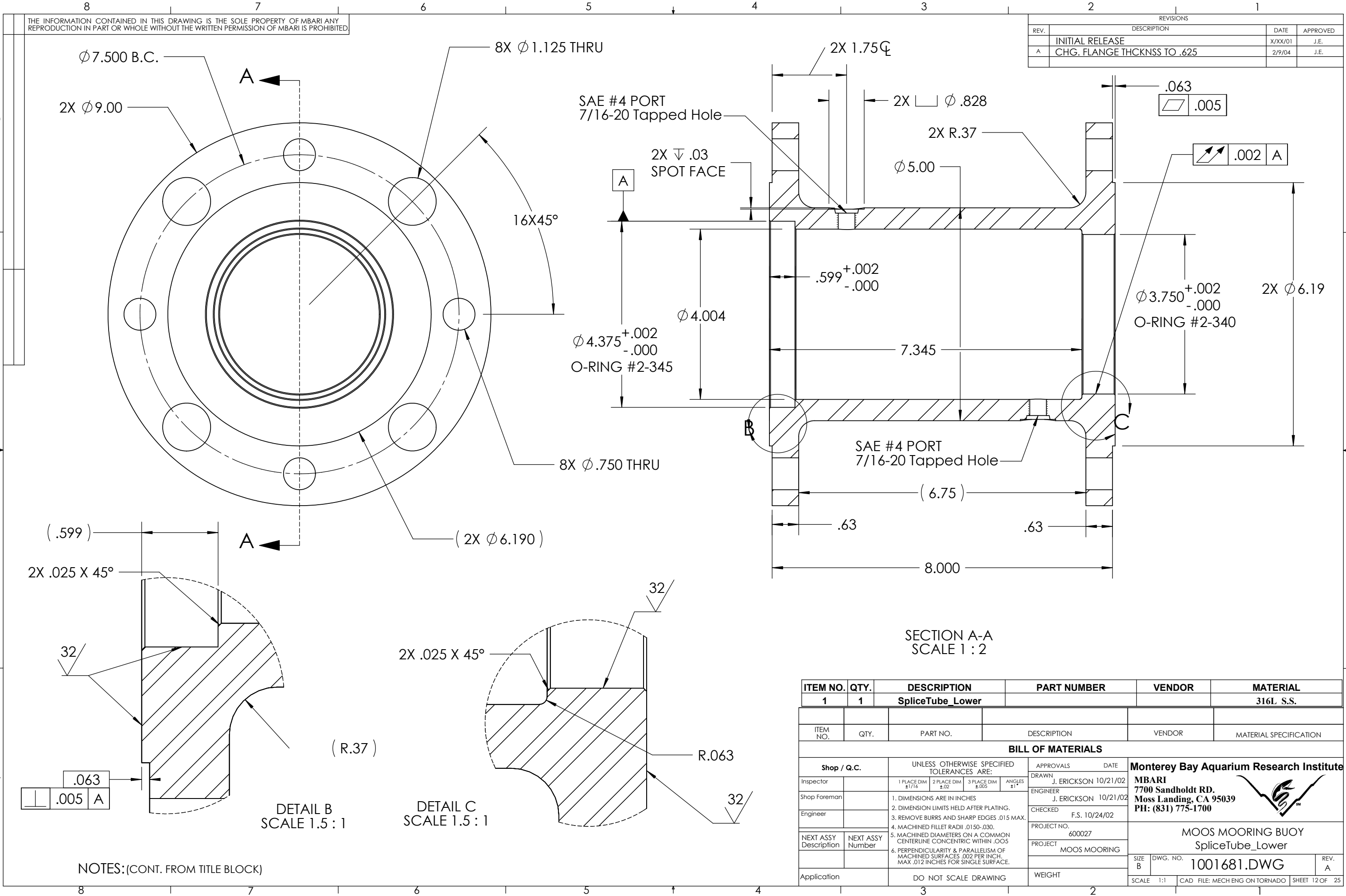




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	CHG. FLANGE THCKNSS TO .625	2/9/04	J.E.

ITEM NO.		QTY.	DESCRIPTION				PART NUMBER		VENDOR		MATERIAL			
1		1	SpliceTube_Lower								316L S.S.			
ITEM NO.		QTY.	PART NO.		DESCRIPTION				VENDOR		MATERIAL SPECIFICATION			
BILL OF MATERIALS														
Shop / Q.C.			UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
Inspector			1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°				DRAWN J. ERICKSON 10/21/02	
Shop Foreman			1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 10/21/02		CHECKED F.S. 10/24/02					
Engineer							PROJECT NO. 600027		PROJECT MOOS MOORING					
NEXT ASSY Description		NEXT ASSY Number												
Application			DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 1001681.DWG		REV. A	
									SCALE 1:1		CAD FILE: MECH ENG ON TORNADO		SHEET 12 OF 25	

