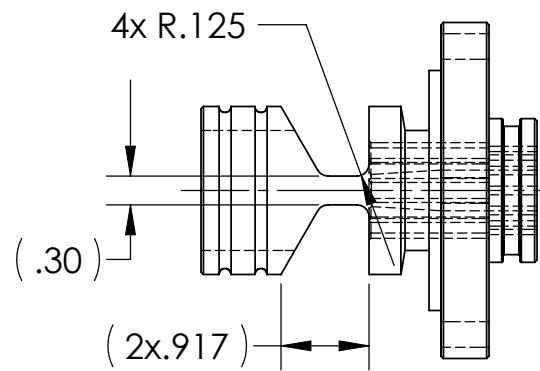
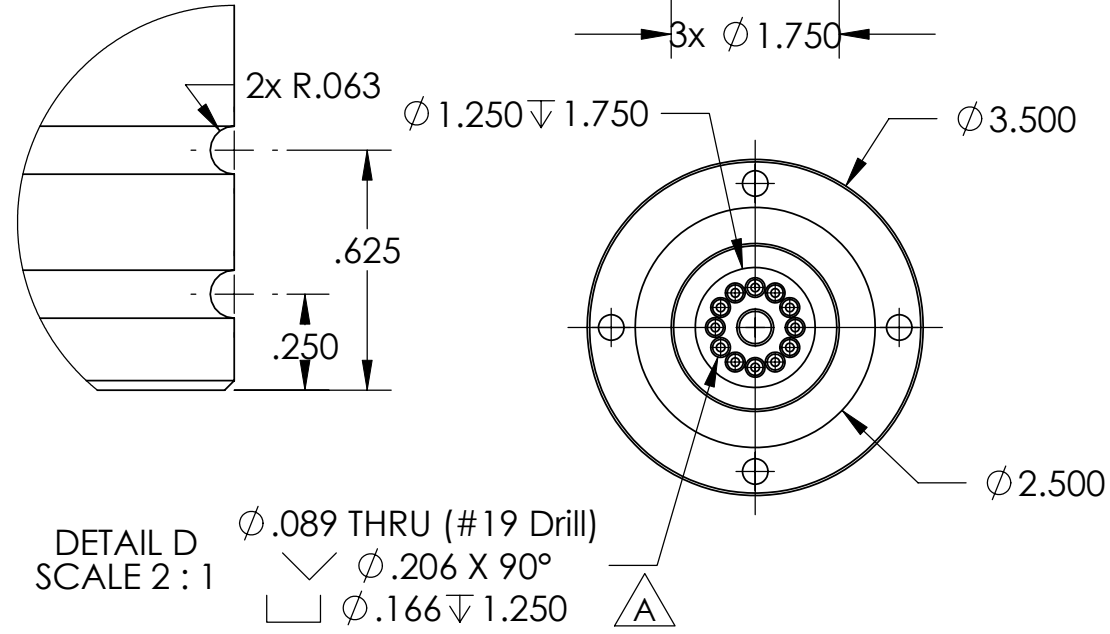
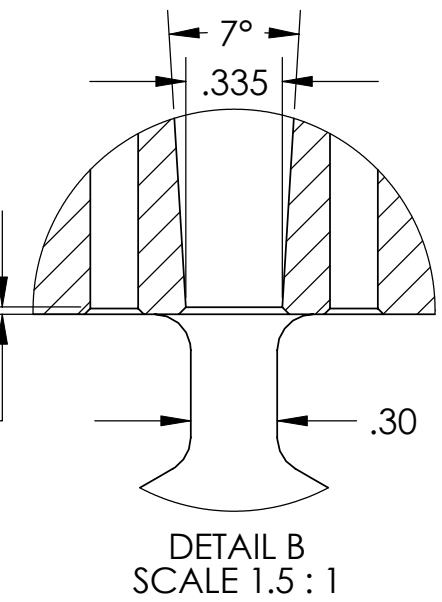
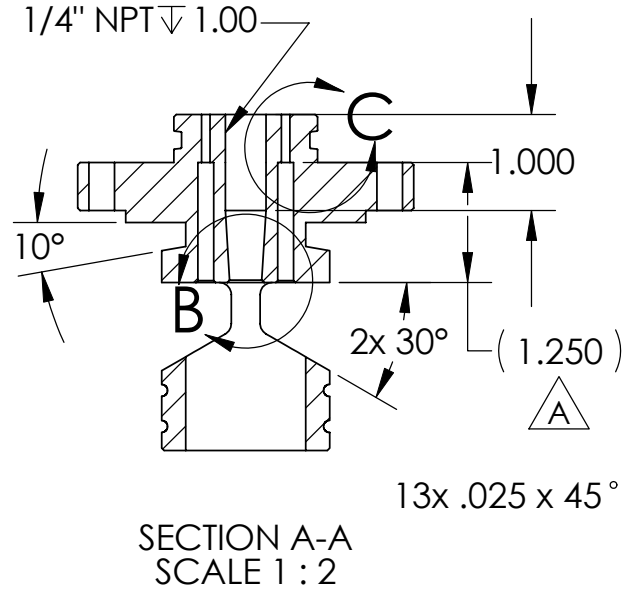
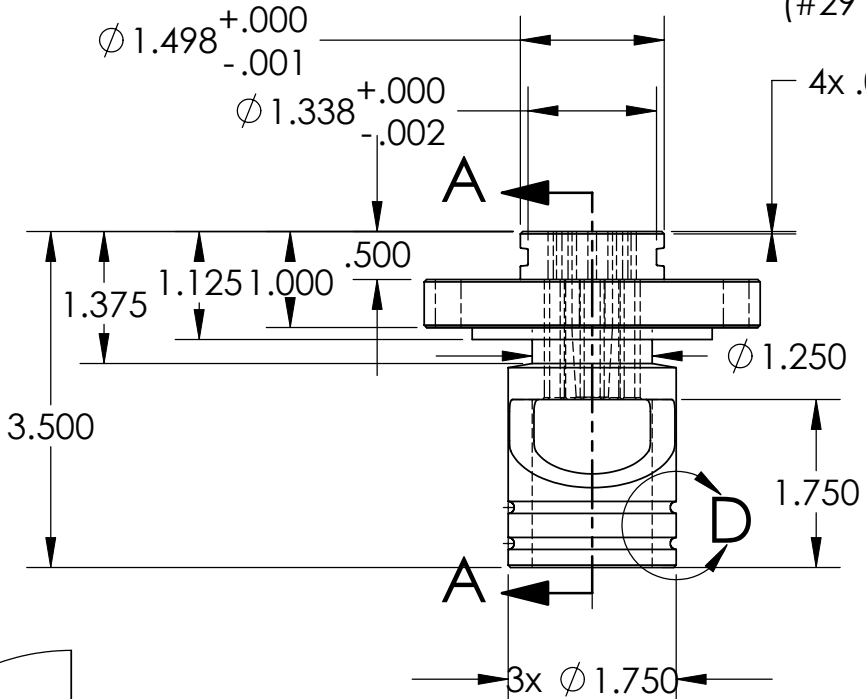
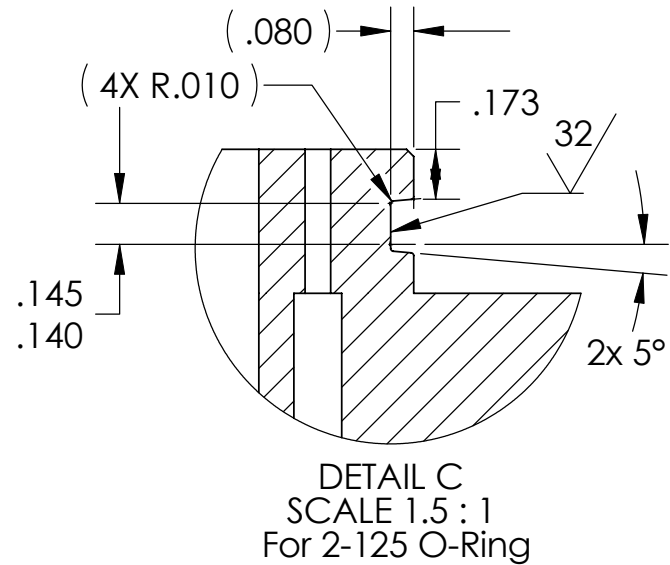
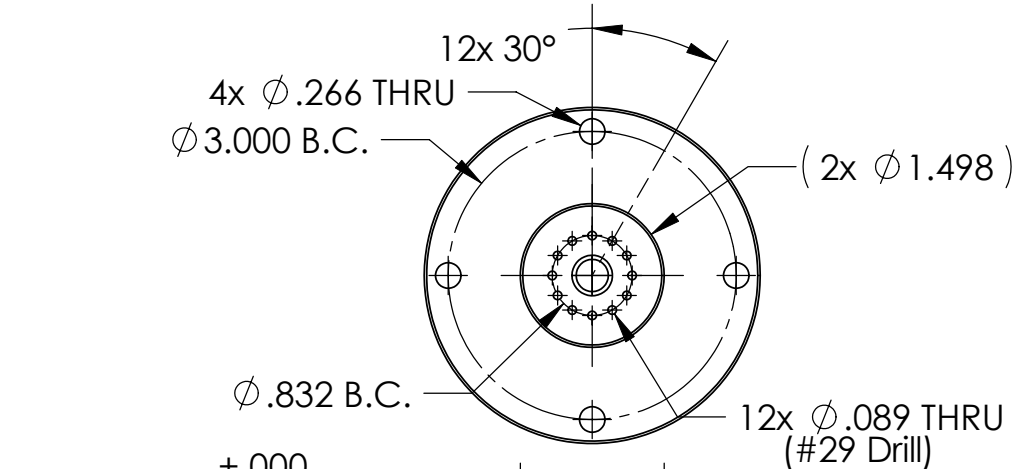


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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	CHG MAT'L CALL-OUT TO 316 S.S. CHG. CNTR BORE FRM .454 TO 1.125	3/31/2004	J.E.



2				
1	4 Ea.		Riser Fitting	316 S.S.
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F.Shane 17Oct2002
1. DIMENSIONS ARE IN INCHES			ENGINEER	F.Shane 17Oct2002
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	J.E. 10/24/02
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	600027
4. MACHINED FILLET RADII .015-.030.			PROJECT	MOOS Mooring
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE	NONE
NEXT ASSY			CAD FILE:	TORNADO\ARCHIVE
USED ON			SHEET	18 OF 25
APPLICATION			DO NOT SCALE DRAWING	

Monterey Bay Aquarium Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

MOOS Mooring Riser Cable Terminations

Riser Fitting

SIZE B

DWG. NO. 1001681DWG

REV. A