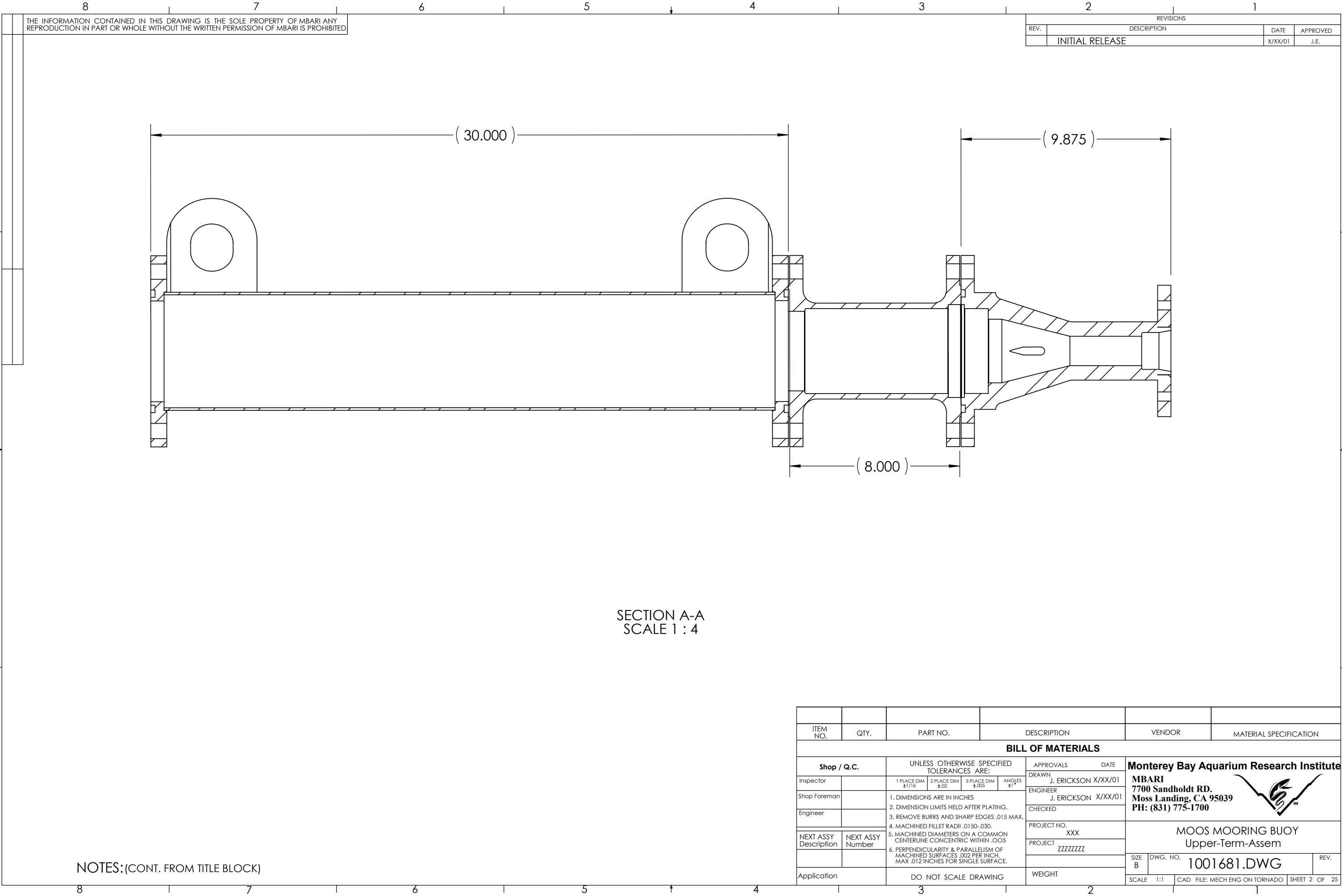




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.

SECTION A-A
SCALE 1 : 4

NOTES:(CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION			VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON X/XX/01	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON X/XX/01	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. XXX	
						PROJECT ZZZZZZZZ	
Application		DO NOT SCALE DRAWING			WEIGHT		
					SIZE B DWG. NO. REV.		
					SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 25		

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MOOS MOORING BUOY
Upper-Term-Assem

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