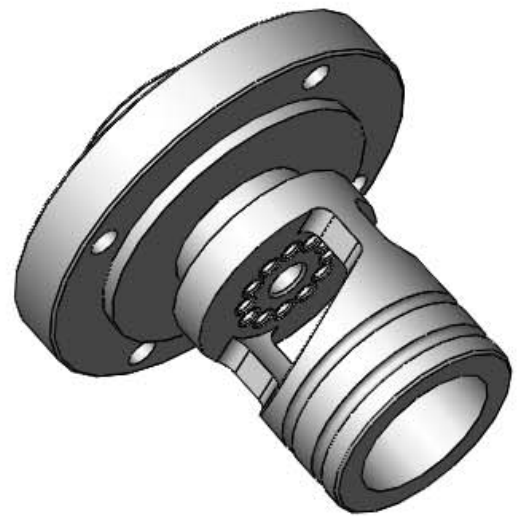
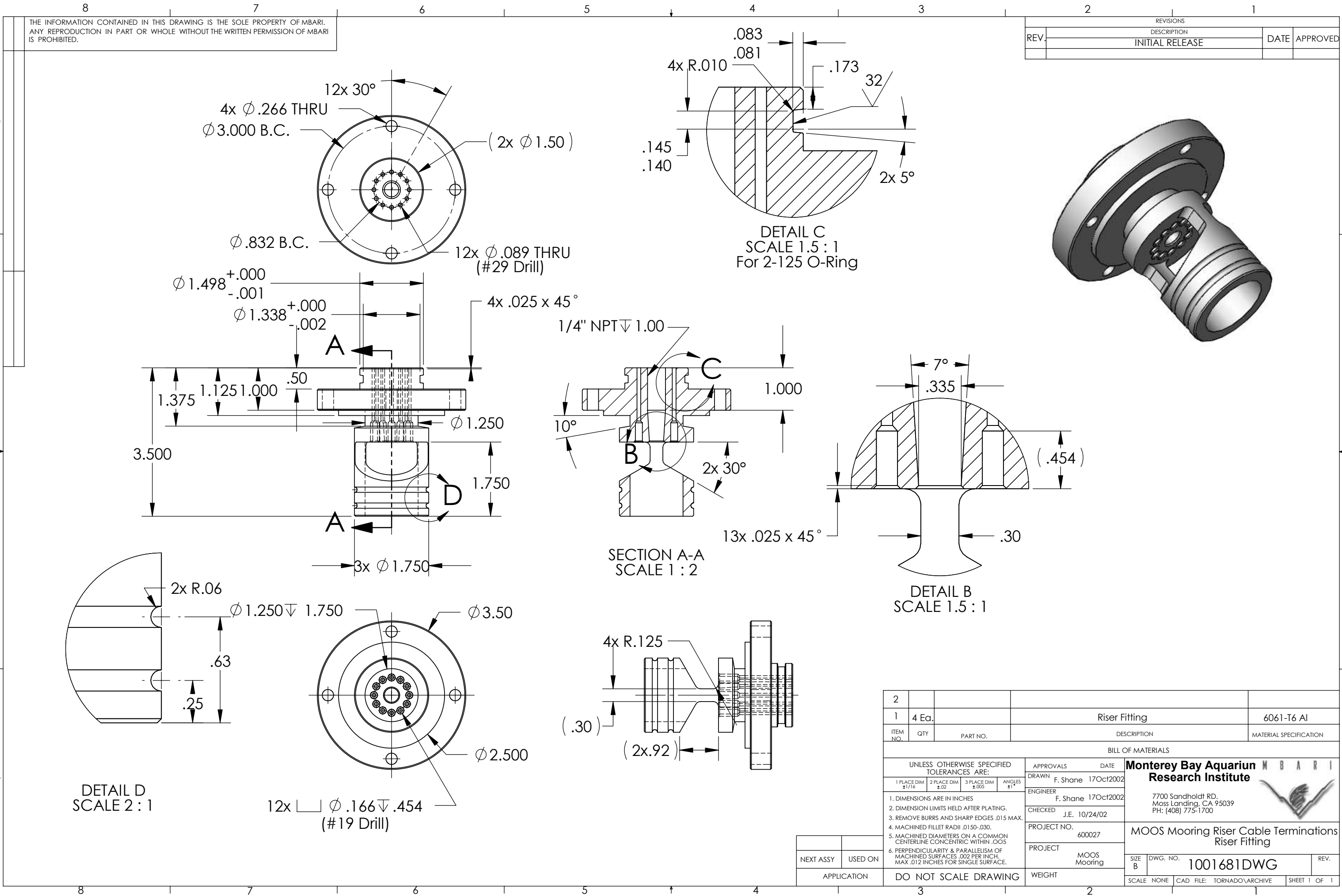




2				
1	4 Ea.		Riser Fitting	6061-T6 Al
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN F. Shane 17Oct2002
1. DIMENSIONS ARE IN INCHES			ENGINEER F. Shane 17Oct2002	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED J.E. 10/24/02	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO. 600027	
4. MACHINED FILLET RADII .0150-.030.			PROJECT MOOS Mooring	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.			SCALE NONE	
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING	2
			FILE: TORNADO\ARCHIVE	SHEET 1 OF 1

Monterey Bay Aquarium Research Institute

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Moss Landing, CA 95039
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MOOS Mooring Riser Cable Terminations Riser Fitting

SIZE B DWG. NO. 1001681DWG

REV.