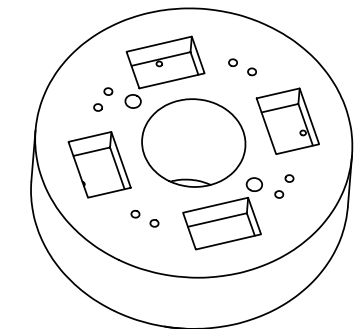
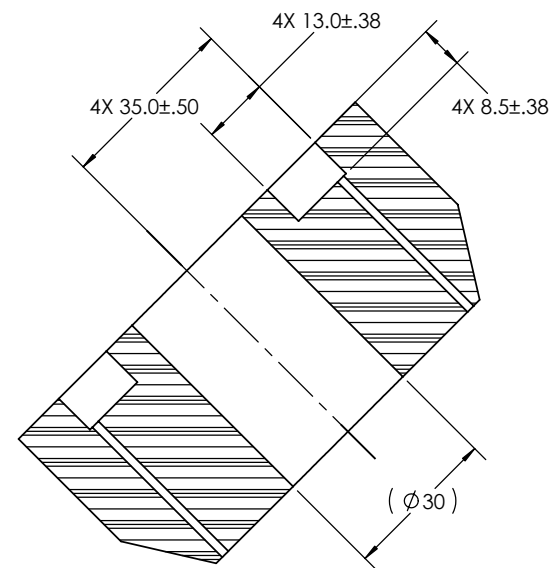
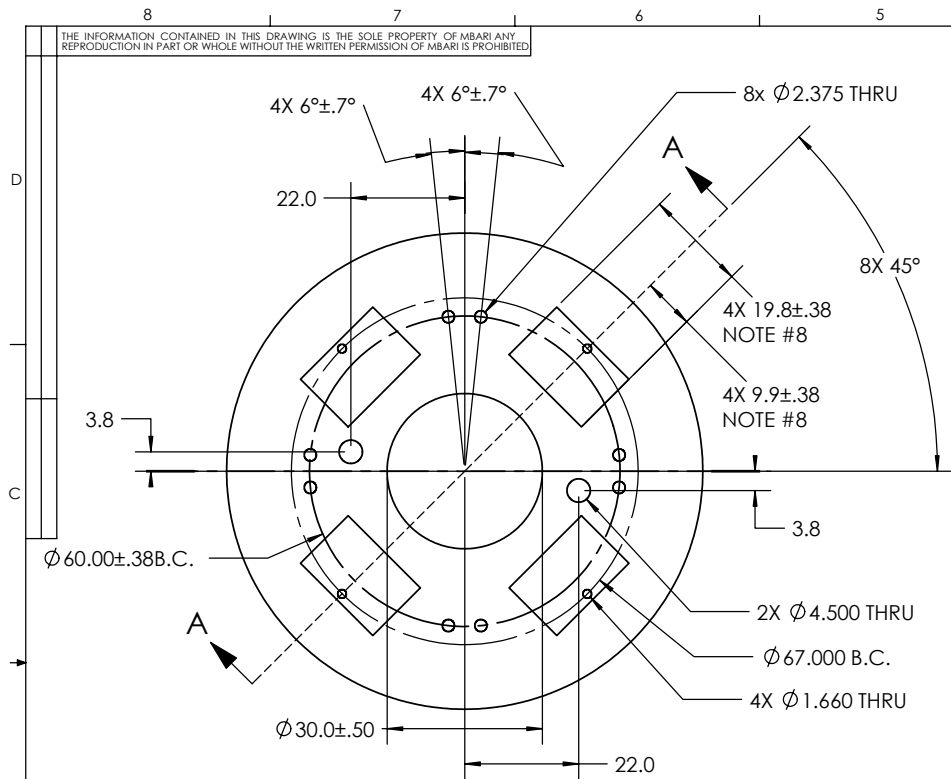




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/01	J.E.
A	ADDED MFG'ING TOLERANCES PER GILMAN	6/11/02	J.E.
B	CHG DWG NO. - NEW 24 VOLT SYSTEM	8/27/03	J.E.
	CHG BATTERY WELL DIMS. (ZONE C6)		

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	seabuooy_V2	1002066	GILMAN	
ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±.016	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 8/27/03
Shop Foreman		1. DIMENSIONS ARE IN INCHES	2. DIMENSION LIMITS HELD AFTER PLATING.	ENGINEER	J. ERICKSON 8/27/03
Engineer		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	4. MACHINED FILLET RADI .015-.030.	CHECKED	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	PROJECT NO.	600027
Application		DO NOT SCALE DRAWING	WEIGHT	PROJECT	MOSS MOORING
				SIZE B	DWG. NO. 1002066.DWG
				SCALE 1:24	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

8. NEW BATTERY WELL DIMENSIONS (ZONE C6), 24 VOLT SYSTEM.
7. Tolerance values frm Gilman Corp.
NOTES: (CONT. FROM TITLE BLOCK)

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MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



MOOS MOORING BUOY
seabuooy_V2

SIZE B DWG. NO. 1002066.DWG
SCALE 1:24 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1