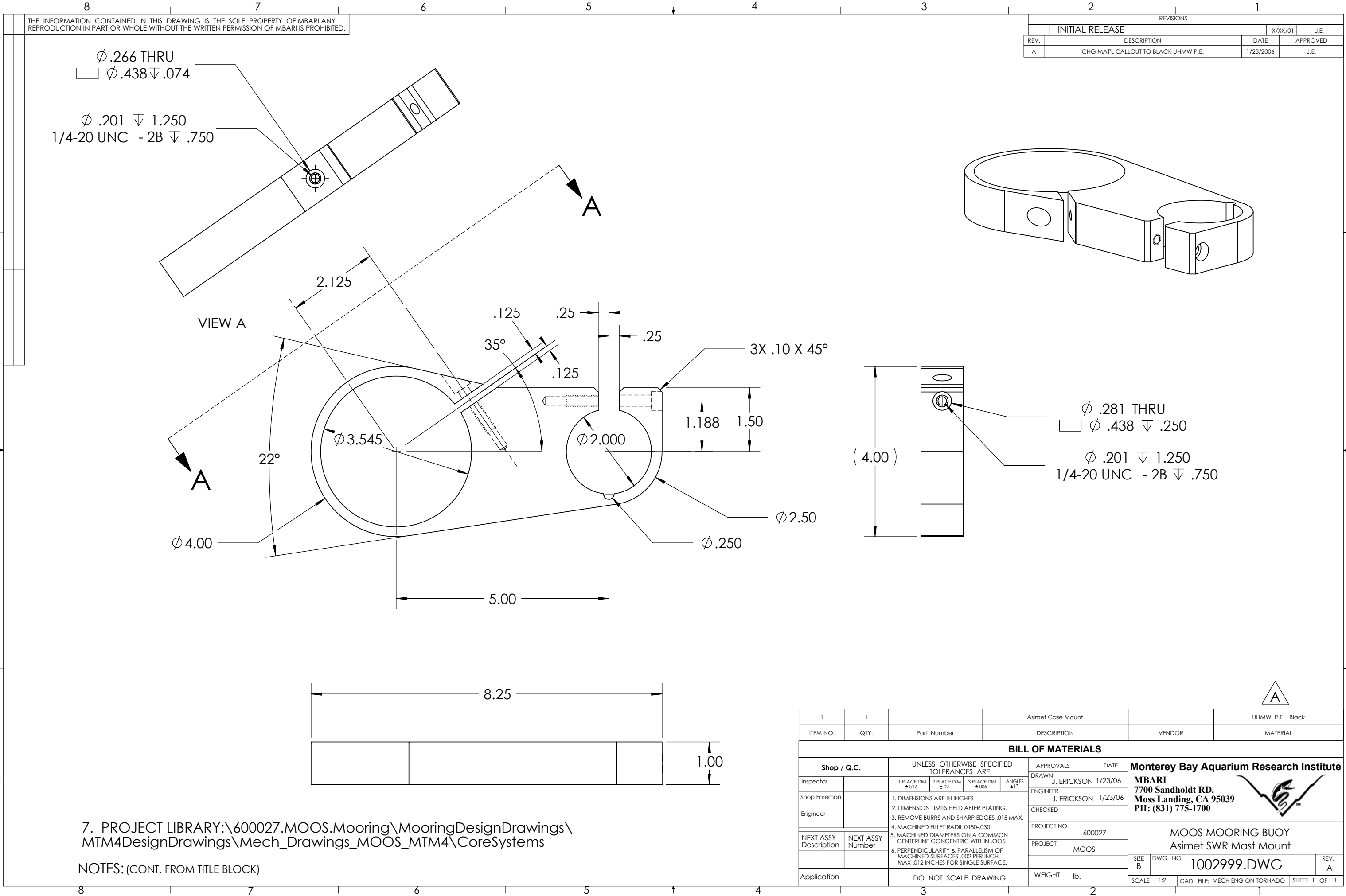
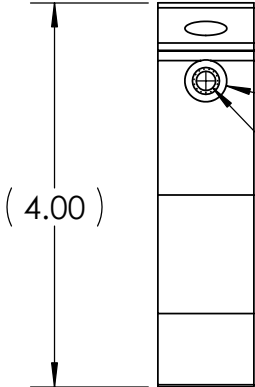
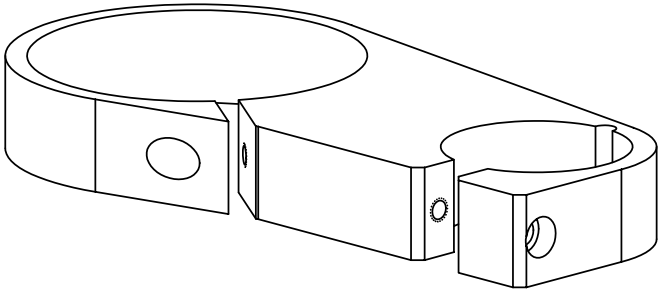




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REVISIONS			
INITIAL RELEASE		X/XX/01	J.E.
REV.	DESCRIPTION	DATE	APPROVED
A	CHG MAT'L CALLOUT TO BLACK UHMW P.E.	1/23/2006	J.E.



ϕ .281 THRU
 ϕ .438 ∇ .250
 ϕ .201 ∇ 1.250
1/4-20 UNC - 2B ∇ .750



1	1		Asimet Case Mount		UHMW P.E. Black
ITEM NO.	QTY.	Part_Number	DESCRIPTION	VENDOR	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/23/06	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/23/06	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT lb.	
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO
				SHEET 1 OF 1	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



MOOS MOORING BUOY
Asimet SWR Mast Mount

SIZE B DWG. NO. 1002999.DWG REV. A