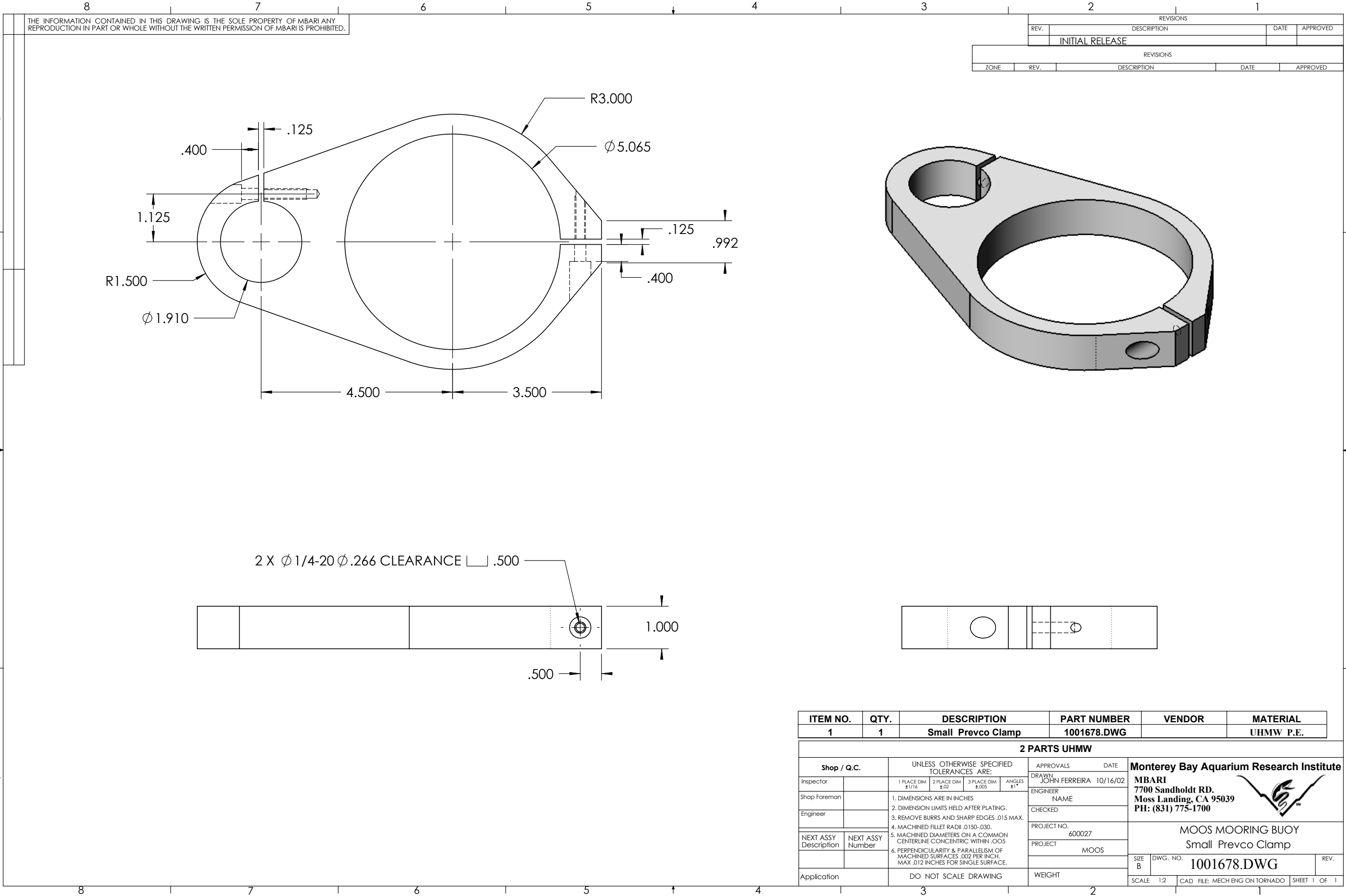




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Small Prevco Clamp	1001678.DWG		UHMW P.E.
2 PARTS UHMW					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN JOHN FERREIRA 10/16/02	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER NAME	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT MOOS	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING		WEIGHT	
				SCALE 1:2	DWG. NO. 1001678.DWG
				CAD FILE: MECH ENG ON TORNADO	REV.
				SHEET 1 OF 1	

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MOOS MOORING BUOY
Small Prevco Clamp