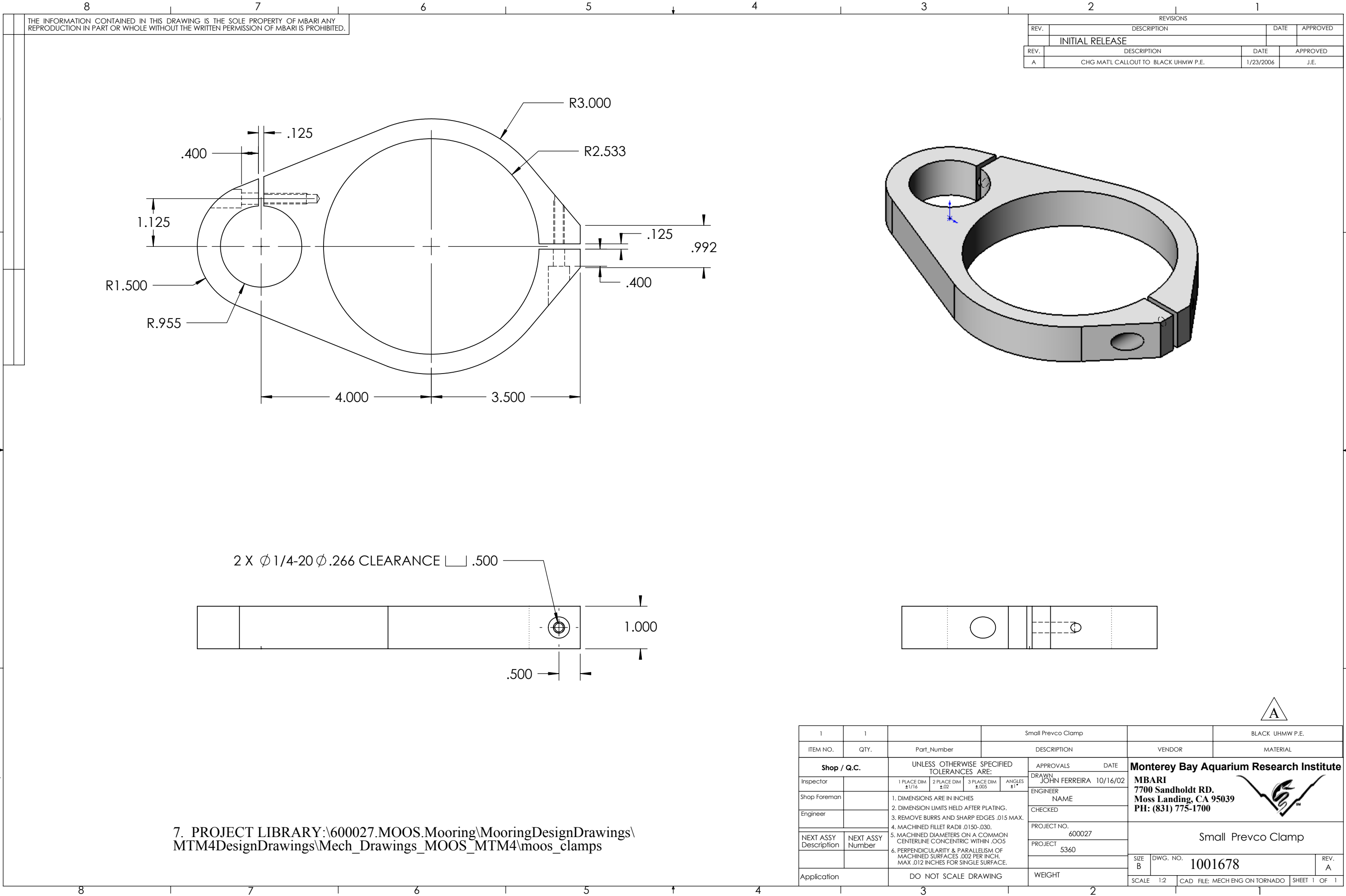




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
REV.	DESCRIPTION	DATE	APPROVED
A	CHG MAT'L CALLOUT TO BLACK UHMW P.E.	1/23/2006	J.E.

1	1	Small Prevco Clamp		BLACK UHMW P.E.	
ITEM NO.	QTY.	Part Number	DESCRIPTION	VENDOR	MATERIAL
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN JOHN FERREIRA 10/16/02	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER NAME	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 600027	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT 5360	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		Small Prevco Clamp	
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO. 1001678
				SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

7. PROJECT LIBRARY:\600027.MOOS.Mooring\MooringDesignDrawings\MTM4DesignDrawings\Mech_Drawings_MOOS_MTM4\moos_clamps