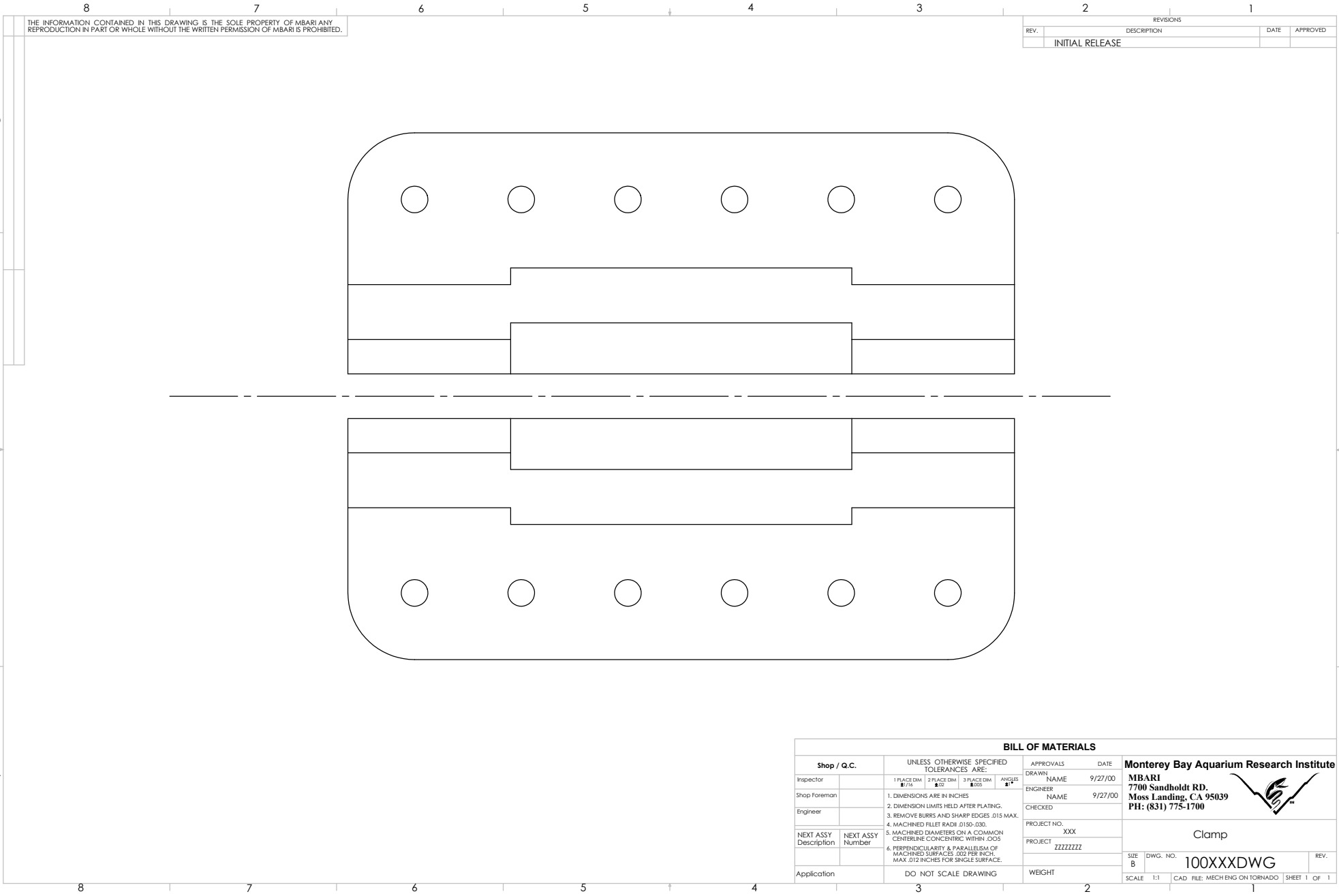




THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			

Shop / Q.C.

Inspector

Shop Foreman

Engineer

NEXT ASSY Description

NEXT ASSY Number

Application

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:

1 PLACE DIM #/16

2 PLACE DIM #/32

3 PLACE DIM #/64

ANGLES

1. DIMENSIONS ARE IN INCHES

2. DIMENSION LIMITS HELD AFTER PLATING.

3. REMOVE BURRS AND SHARP EDGES .015 MAX.

4. MACHINED FILLET RADII .0150-.030.

5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005

6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS

DATE

DRAWN NAME 9/27/00

ENGINEER NAME 9/27/00

CHECKED

PROJECT NO. XXX

PROJECT

1111111111

WEIGHT

Monterey Bay Aquarium Research Institute

MBARI

7700 Sandholdt RD.

Moss Landing, CA 95039

PH: (831) 775-1700

Clamp

SIZE B

DWG. NO. 100XXXDWG

REV.

SCALE 1:1

CAD FILE: MECH.ENG.ON.TORNADO

SHEET 1 OF 1