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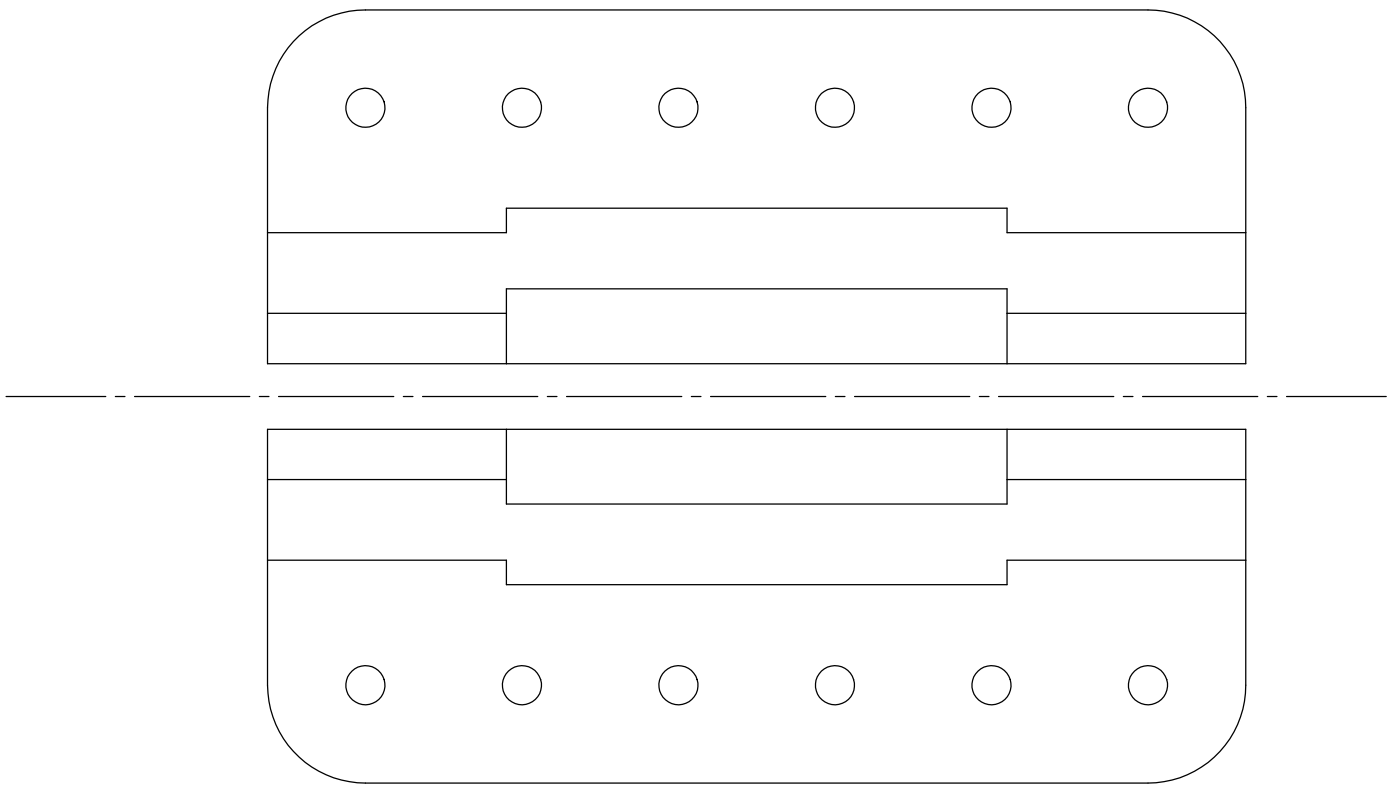
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



BILL OF MATERIALS

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
NEXT ASSY Description	NEXT ASSY Number	4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application		DO NOT SCALE DRAWING			

APPROVALS	DATE
DRAWN NAME	9/27/00
ENGINEER NAME	9/27/00
CHECKED	
PROJECT NO. XXX	
PROJECT ZZZZZZZZ	
WEIGHT	

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700

Clamp

SIZE	DWG. NO.	REV.
B	100XXXDWG	

SCALE 1:1 | CAD FILE: MECH ENG ON TORNADO | SHEET 1 OF 1