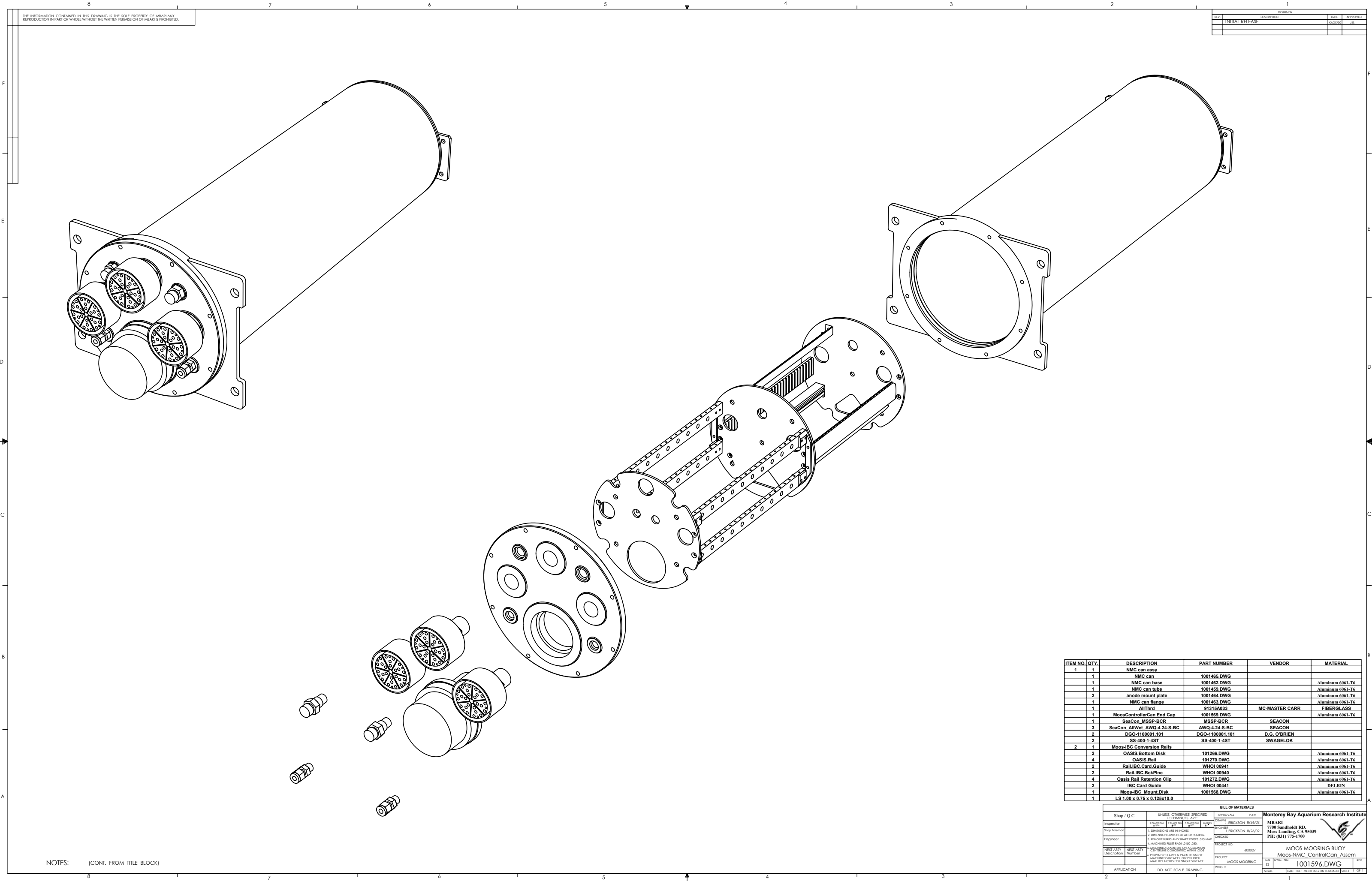




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE	XXXX/XX	J.E.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	NMC can assy			
1	1	NMC can	1001465.DWG		
1	1	NMC can base	1001462.DWG		Aluminum 6061-T6
1	1	NMC can tube	1001469.DWG		Aluminum 6061-T6
2	2	anode mount plate	1001464.DWG		Aluminum 6061-T6
1	1	NMC can flange	1001463.DWG		Aluminum 6061-T6
1	1	AlIthrd	91315A033	MC-MASTER CARR	FIBERGLASS
1	1	MoosControllerCan End Cap	1001569.DWG		Aluminum 6061-T6
1	1	SeaCon_MSSP-BCR	MSSP-BCR	SEACON	
3	3	SeaCon_AliiWet_AWQ-4.24-S-BC	AWQ-4.24-S-BC	SEACON	
2	2	DGO-1100001.101	DGO-1100001.101	D.G. O'BRIEN	
2	2	SS-400-1-4ST	SS-400-1-4ST	SWAGelok	
2	1	Moos-IBC Conversion Rails			
2	2	OASIS Bottom Disk	101266.DWG		Aluminum 6061-T6
4	4	OASIS Rail	101270.DWG		Aluminum 6061-T6
2	2	Rail.IBC.Card.Guide	WHOI 00941		Aluminum 6061-T6
2	2	Rail.IBC.BckPine	WHOI 00940		Aluminum 6061-T6
4	4	Oasis Rail Retention Clip	101272.DWG		Aluminum 6061-T6
2	2	IBC Card Guide	WHOI 00441		DELRI
1	1	Moos-IBC Mount.Disk	1001568.DWG		Aluminum 6061-T6
1	1	LS 1.00 x 0.75 x 0.125x10.0			

BILL OF MATERIALS			
Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS	DATE
Inspector	1/16" (MIN) 1/32" (MAX) 1/16" (MAX) 1/32" (MAX)	DRAWN	ERICKSON 8/26/02
Shop Foreman	1. DIMENSIONS ARE IN INCHES	ENGINEER	ERICKSON 8/26/02
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING	CHECKED	
	3. REMOVE BURRS AND SHARP EDGES .015 MAX.		
	4. MACHINED RADIUS .015 (MIN)	PROJECT NO.	600027
	5. CENTERLINE CONCENTRIC WITH JOGS	PROJECT	MOOS MOORING
NEXT ASST Description	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .005 PER INCH MAX. .015 INCHES FOR SINGLE SURFACE.	SIZE	D
		SCALE	CAD FILE: MECH.DWG ON TORNADO
APPLICATION	DO NOT SCALE DRAWING	WEIGHT	

NOTES: (CONT. FROM TITLE BLOCK)

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MOOS MOORING BUOY
Moos-MNC_ControlCan_Assem
1001596.DWG
1 OF 1