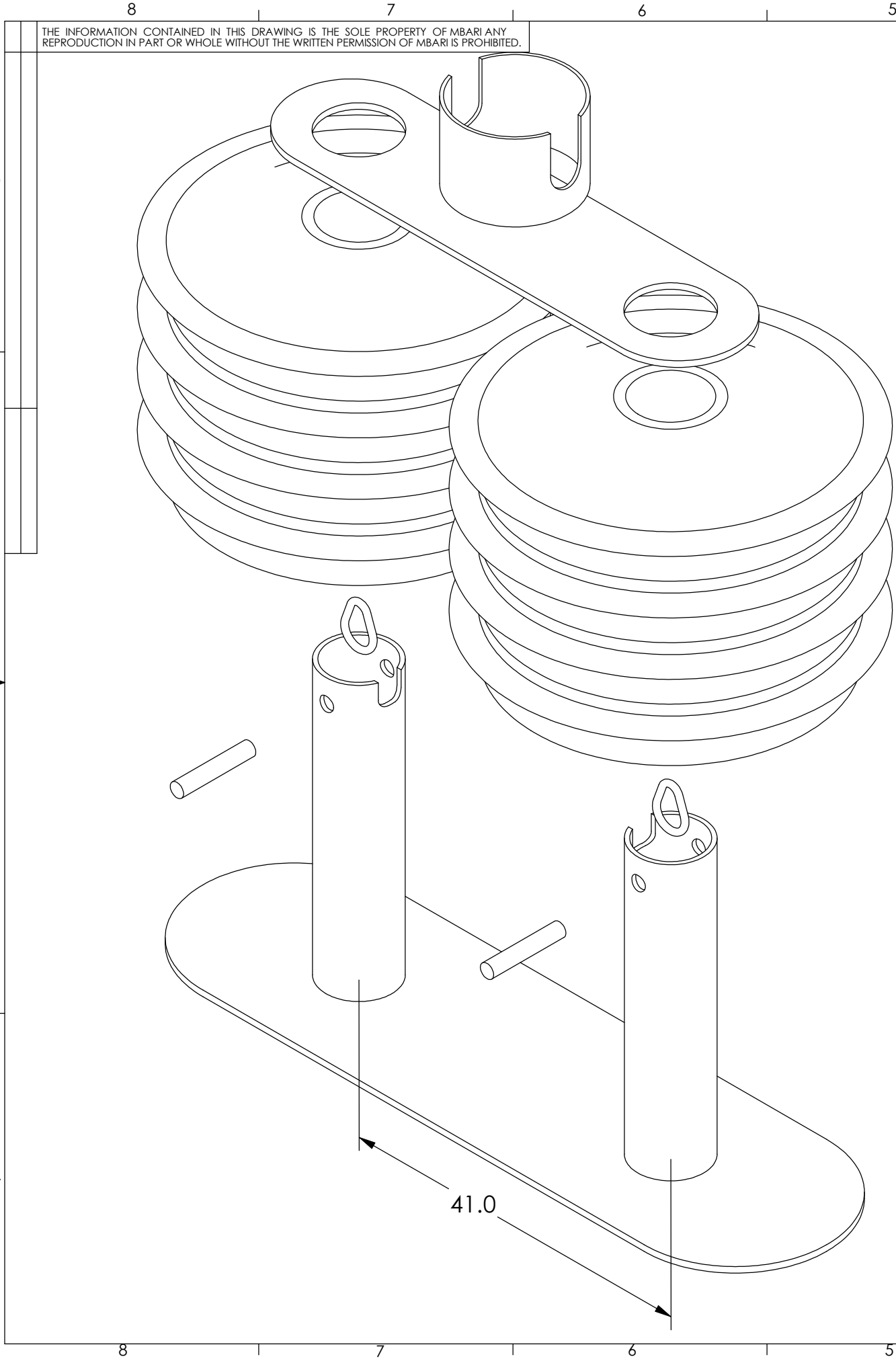
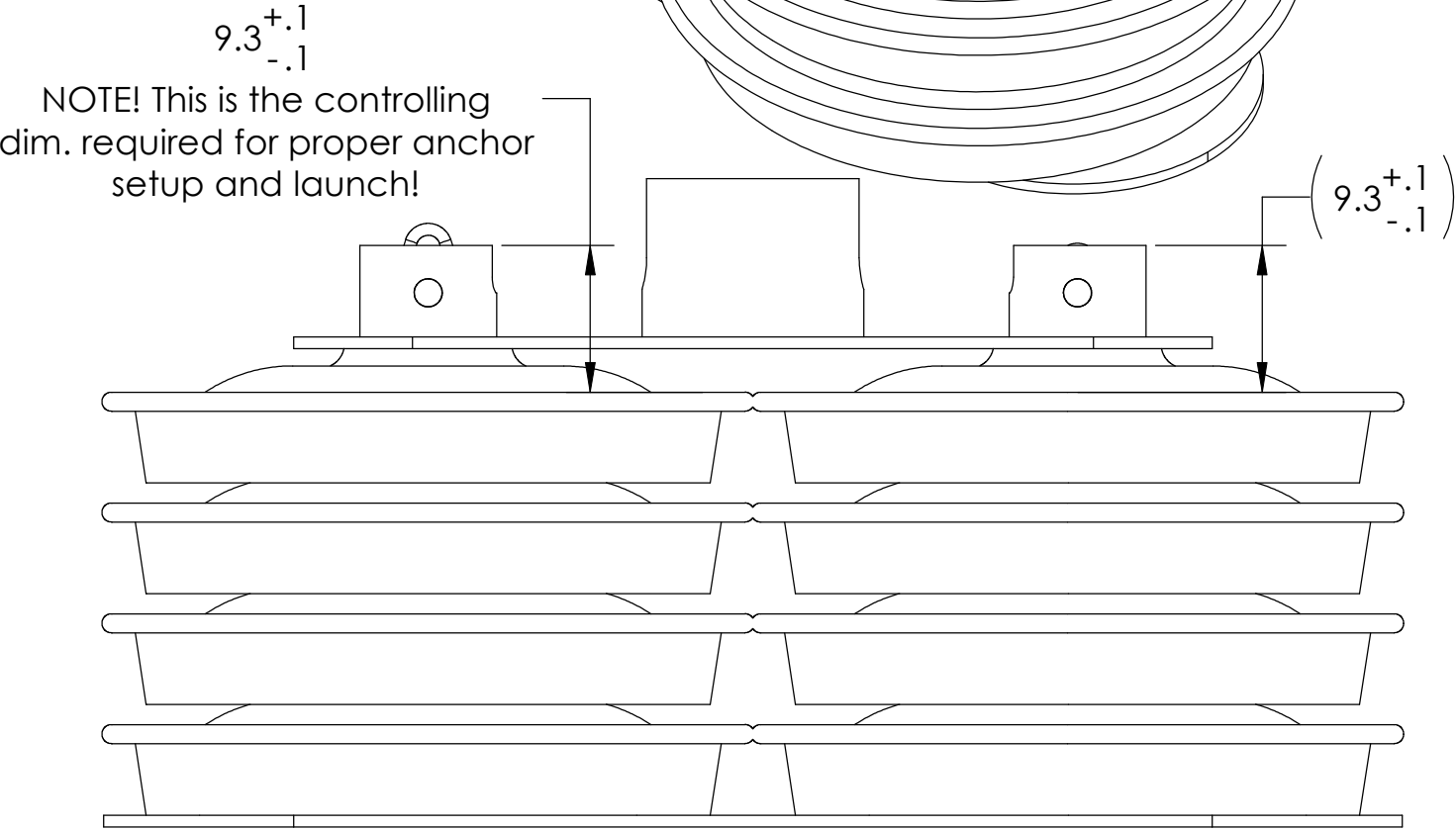




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE		
B	Modified tower dimesion to make height importance clear.	12/16/2010	mrc

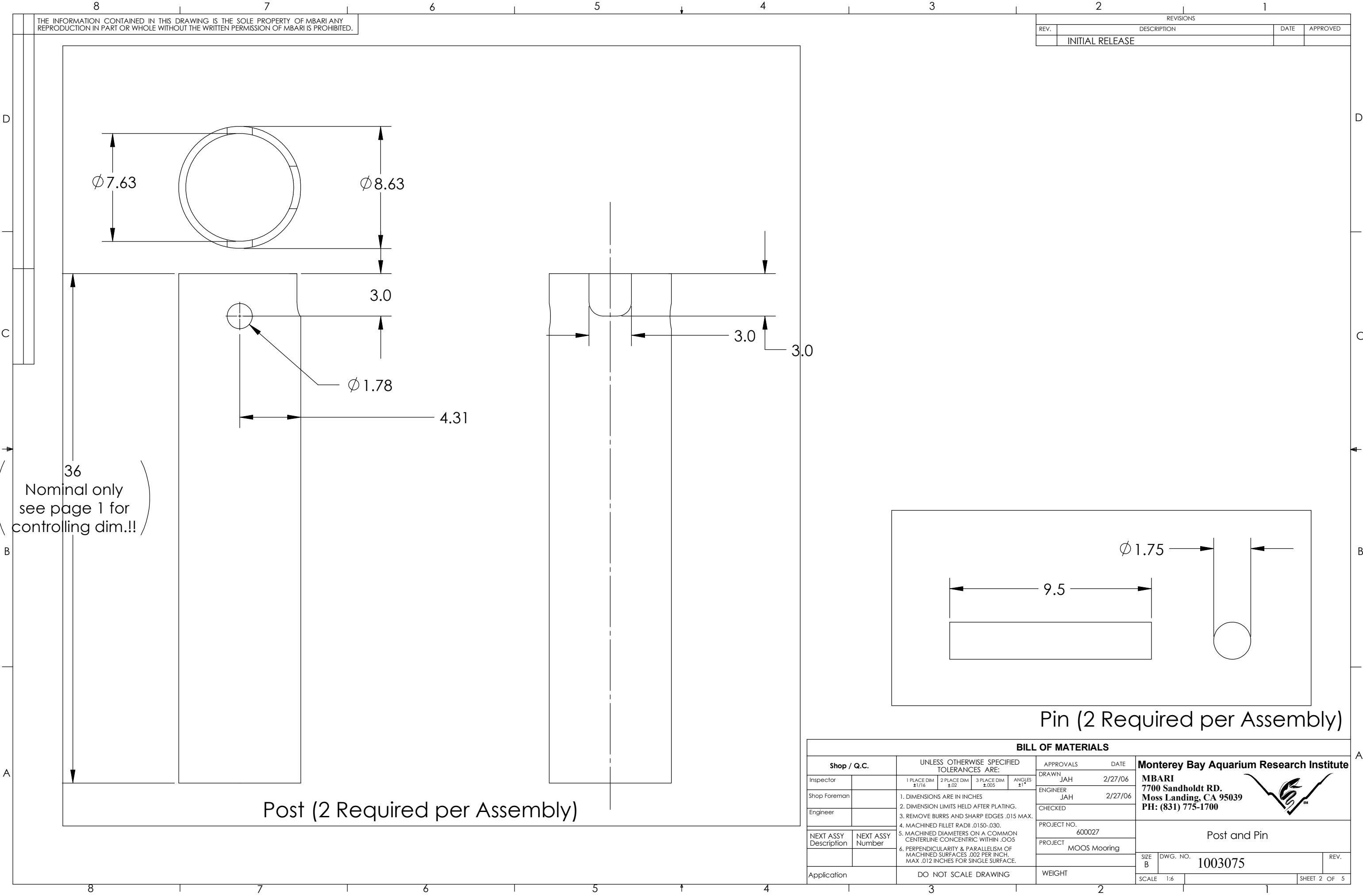


BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$
Shop Foreman		3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Engineer		1. DIMENSIONS ARE IN INCHES	
		2. DIMENSION LIMITS HELD AFTER PLATING.	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	
		APPROVALS	DATE
		DRAWN JAH	2/27/06
		ENGINEER JAH	2/27/06
		CHECKED	
		PROJECT NO. 600027	
		PROJECT MOOS Mooring	
		WEIGHT	
		SIZE B	DWG. NO. 1003074
		SCALE 1:12	SHEET 1 OF 5

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



DoubleAnchor



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	JAH	2/27/06			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	JAH	2/27/06			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	600027				
		PROJECT	MOOS Mooring					Post and Pin			
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO.	1003075	REV.
								SCALE	1:6		SHEET 2 OF 5

