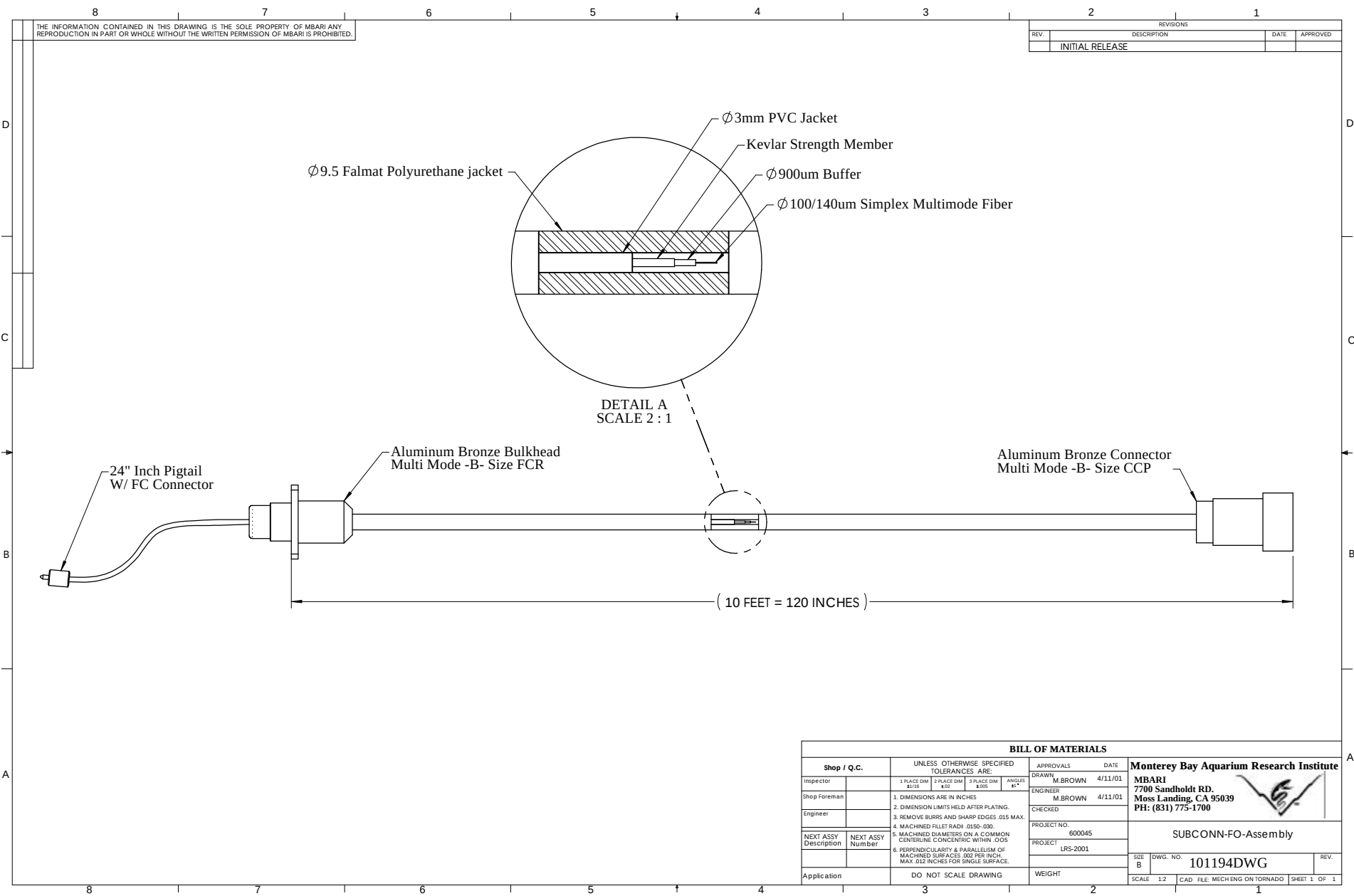




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
1	INITIAL RELEASE		

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.150	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN	M.BROWN	4/11/01	
Shop Foreman		1. DIMENSIONS ARE IN INCHES				ENGINEER	M.BROWN	4/11/01	
Engineer		2. DIMENSION LIMITS WELD AFTER PLATING.				CHECKED			
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.		600045	
NEXT ASSY Number		4. MACHINED FILET RADII .0150-.030.				PROJECT		LRS-2001	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERING CONCENTRIC WITHIN .005.				WEIGHT			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				SCALE		1:2	
		DO NOT SCALE DRAWING				CAD FILE: MECH.ENG ON TORNADO		SHEET 1 OF 1	

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SUBCONN-FO-Assembly

SIZE B DWG. NO. 101194DWG REV.