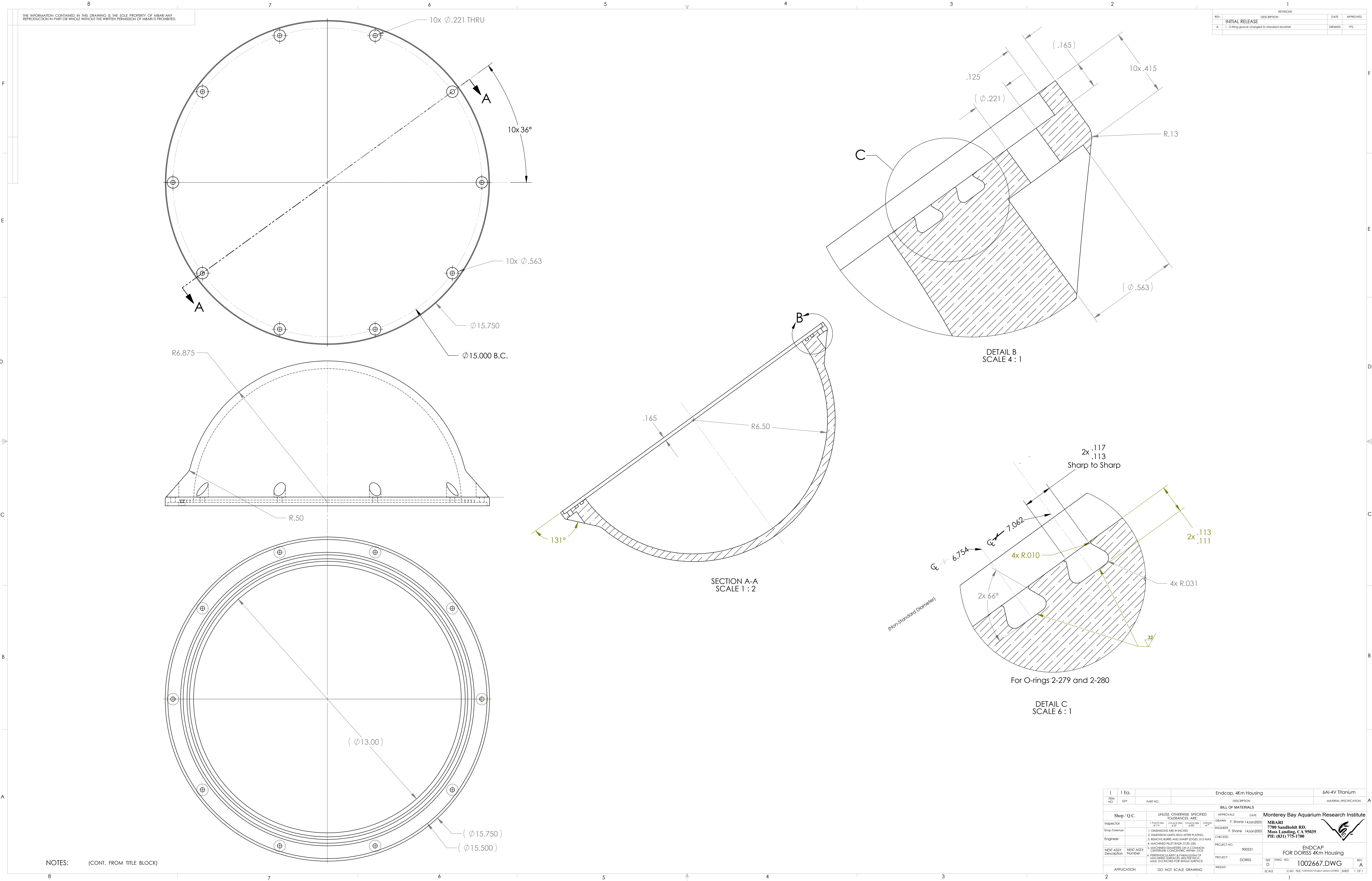




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	1. O-Ring groove changed to standard dovetail.	04/02/05	FFS

1	1 Ea.	Endcap, 4km Housing	6Al-4V Titanium
ITEM NO.	QTY	PART NO.	MATERIAL SPECIFICATION
BILL OF MATERIALS			
Shop / Q.C.		APPROVALS	
Inspector		1. PLACE DIM. 2. PLACE DIM. 3. PLACE DIM. 4. PLACE DIM.	DATE
Shop Foreman		1. DIMENSIONS ARE IN INCHES	F. Shore 14Jun2005
Engineer		2. DIMENSION LIMITS WELD AFTER PLATING	ENGINEER
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	F. Shore 14Jun2005
		4. MACHINED FILLET RADI .015-.030	CHECKED
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO.	900531
APPLICATION		PROJECT	DORSS
DO NOT SCALE DRAWING		WEIGHT	
		SCALE	1
		SIZE	D
		DWG. NO.	1002667.DWG
		REV.	A
		SHEET	1 OF 1



Monterey Bay Aquarium Research Institute
7700 Sandholdt RD.
 Moss Landing, CA 95039
 PH: (831) 775-1700

ENDCAP
FOR DORIS 4km Housing

1002667.DWG