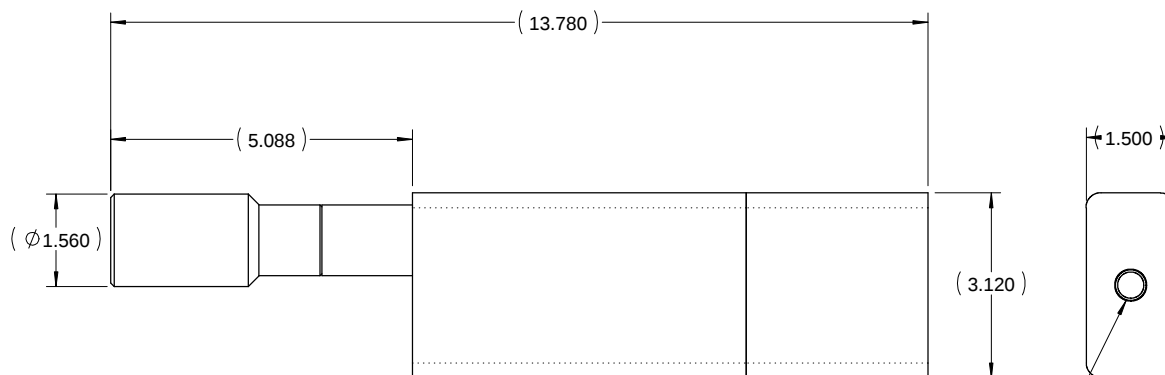
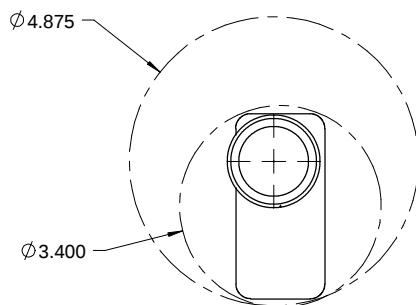
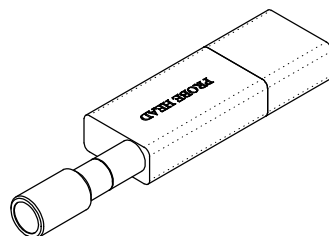


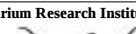
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Fiber Optic Connector
Tap hole

Porbe Head Assembly
Laser Raman Spectrometer project #600045
Laser wavelength 532nm

BILL OF MATERIALS					
Shop / Q.C.	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector	1. PLACE DIM ± .010	2. PLACE DIM ± .010	3. PLACE DIM ± .010	DRAWN M.BROWN	2/19/02
Shop Foreman	1. DIMENSIONS ARE IN INCHES			ENGINEER M.BROWN	2/19/01
Engineer	2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
	3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	600045
NEXT ASSY Description	4. MACHINED FLLET RADII .0150-.030.			PROJECT	LRS-2001
NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005				
	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX. Ø12 INCHES FOR SURFACE.				
Application	DO NOT SCALE DRAWING			WEIGHT	
					
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
				SIE B	DWG. NO.
				LRS-100-MBSK	
				REV.	
SCALE 1:2		CAD FILE MECH ENG ON TORNO		SHEET 1 OF 1	