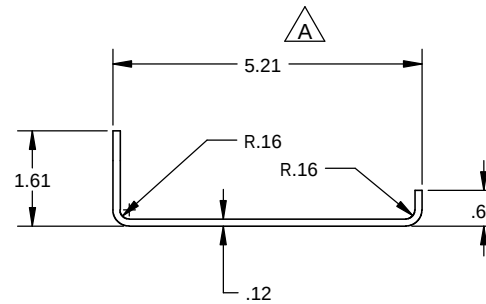
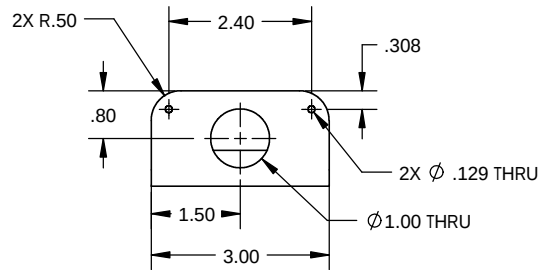
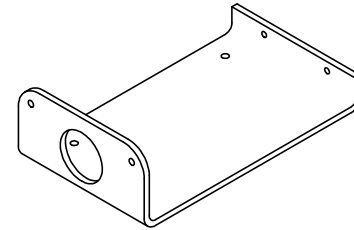
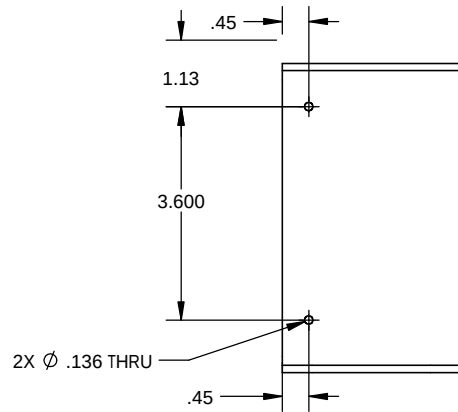


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Added second bend, removed tapped holes	7/8/03	



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Switch Mount	1002018	MBARI	Aluminum
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±.150	2 PLACE DIM ±.050	DRAWN	M.BROWN 7/14/2003
Shop Foreman		3 PLACE DIM ±.025	ANGLES ±.1°	ENGINEER	
Engineer		1. DIMENSIONS ARE IN INCHES		M.BROWN	
NEXT ASSY Description		2. DIMENSION LIMITS WELD AFTER PLATING.		CHECKED	
NEXT ASSY Number		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	600045
		4. MACHINED FILET RADI .0150-.030.		PROJECT	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.		WEIGHT (lbs)	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .02 INCHES FOR SINGLE SURFACE.		0.24	
Application		DO NOT SCALE DRAWING		SCALE	1:2
Monterey Bay Aquarium Research Institute				SIZE	B
MBARI				DWG. NO.	1002018
7700 Sandholdt RD.				REV.	A
Moss Landing, CA 95039				FILE	MECH ENG ON TORNADO
PH: (831) 775-1700				SHEET	1 OF 1

7. All dimensions are symmetric about common center lines unless specified otherwise.