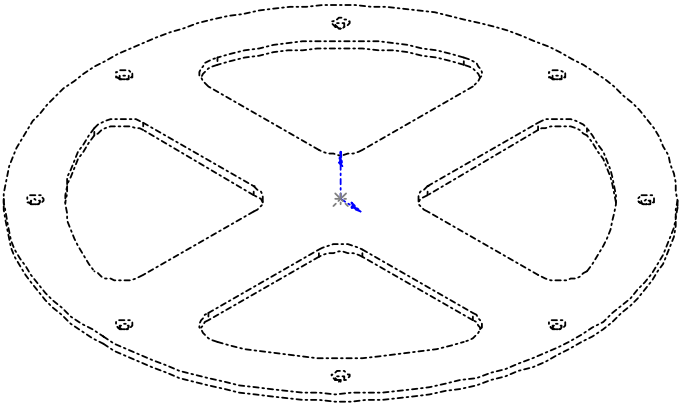




2 PART 6061 AL											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE			
Inspector		1 PLACE DIM #1/16	2 PLACE DIM #.02	3 PLACE DIM #.005	ANGLES #1/4	DRAWN JOHN FERREIRA	4/4/03				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER MARK BROWN	4/4/03				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 600045			PROJECT LASER RAMAN PUP		
Application		DO NOT SCALE DRAWING				WEIGHT					
						SIZE B		DWG. NO. 1001890		REV.	
						SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1	

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Stand-off-Ring