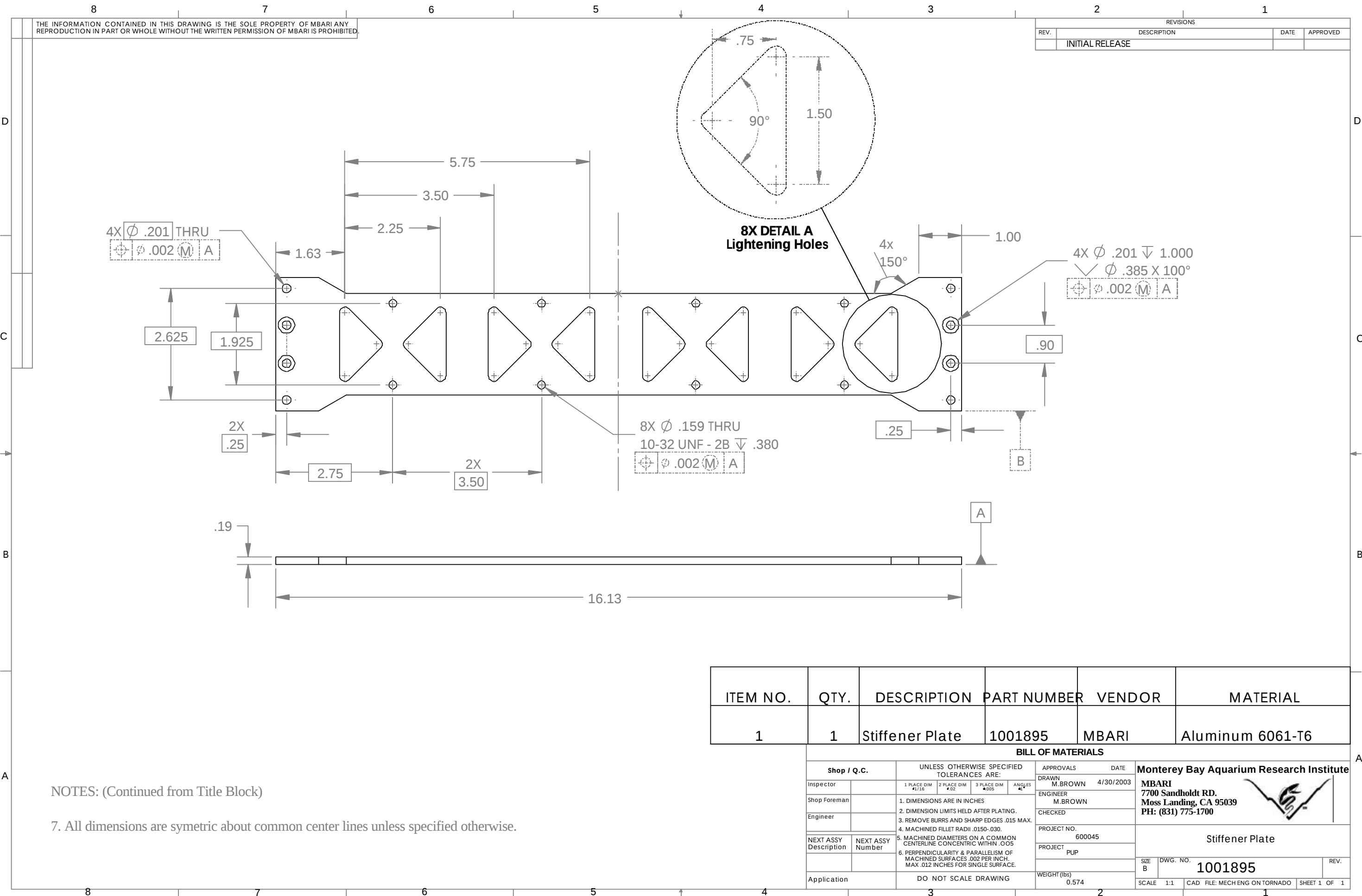




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NOTES: (Continued from Title Block)

7. All dimensions are symetric about common center lines unless specified otherwise.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Stiffener Plate	1001895	MBARI	Aluminum 6061-T6

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS DATE
Inspector		1 PLACE DIM #1/16 2 PLACE DIM #.02 3 PLACE DIM #.005 ANGLES .005	DRAWN M.BROWN 4/30/2003
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.	ENGINEER M.BROWN
Engineer			CHECKED
NEXT ASSY Description	NEXT ASSY Number		PROJECT NO. 600045
			PROJECT PUP
Application		DO NOT SCALE DRAWING	WEIGHT (lbs) 0.574

Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Stiffener Plate			
SIZE B	DWG. NO. 1001895	REV.	
SCALE 1:1	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	