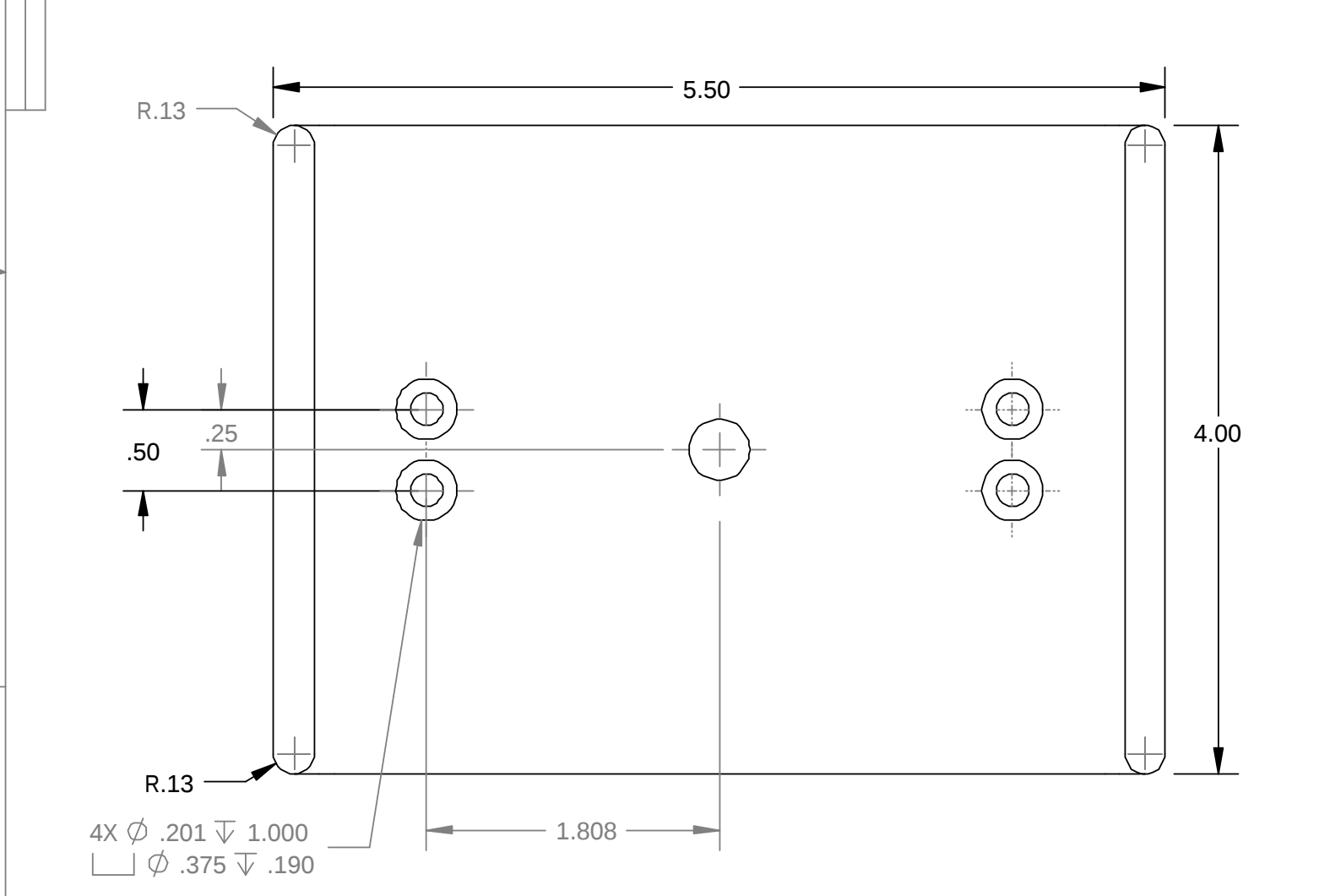
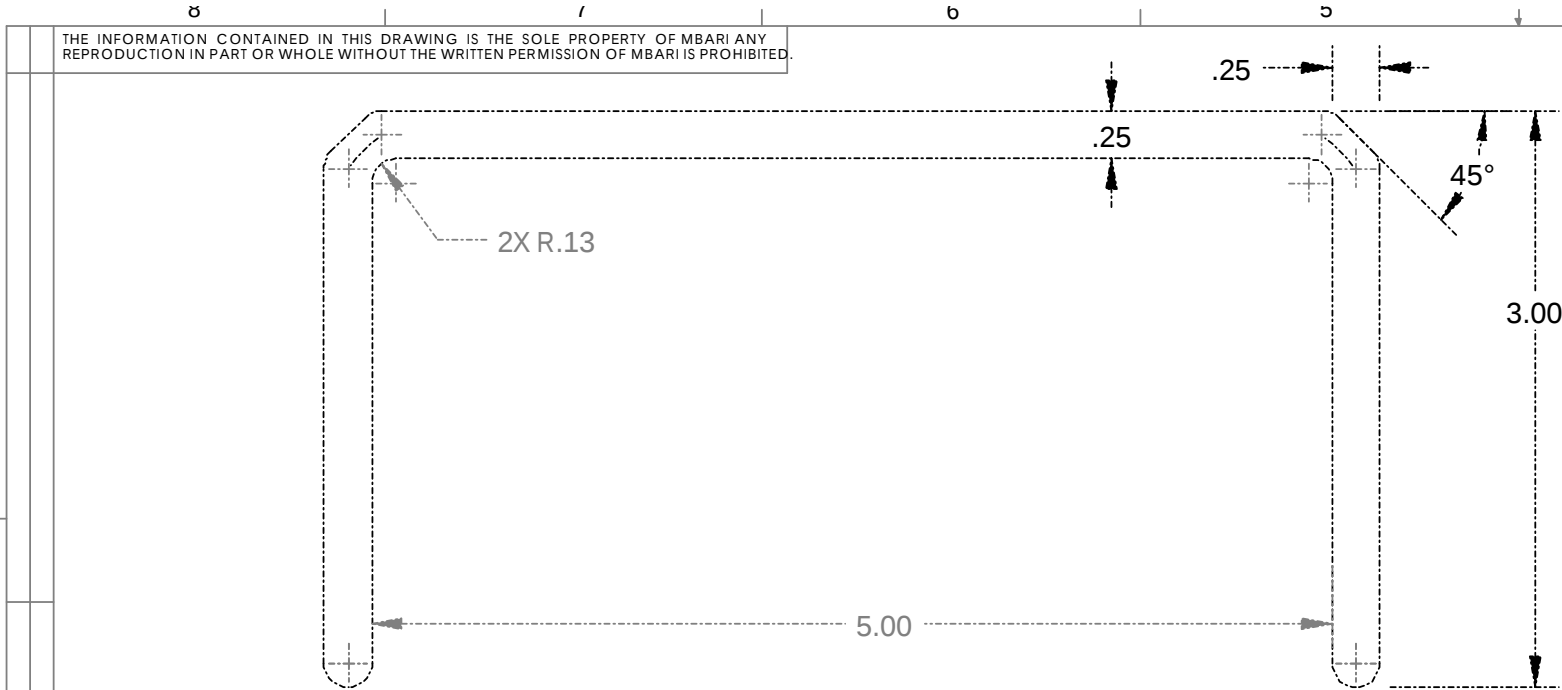
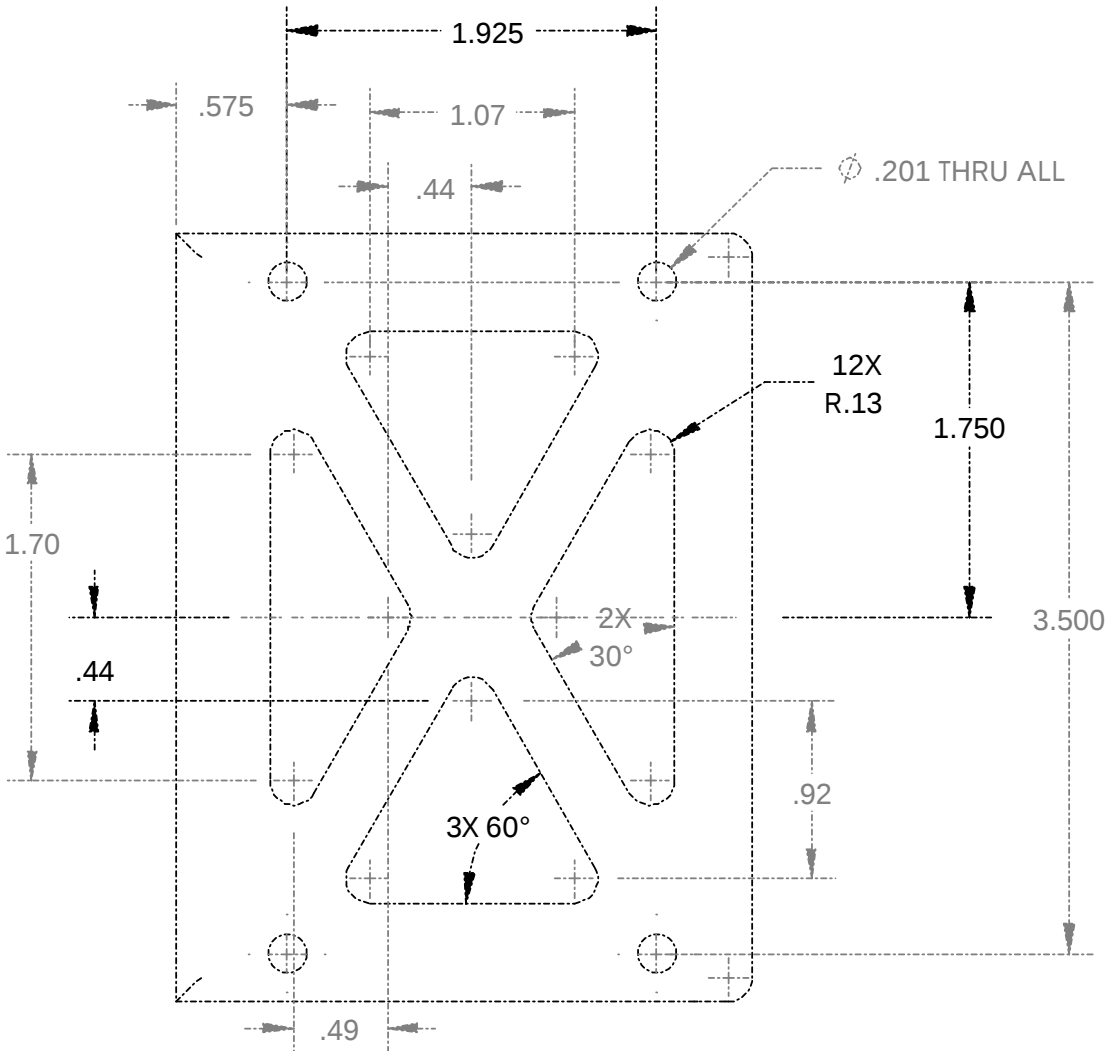
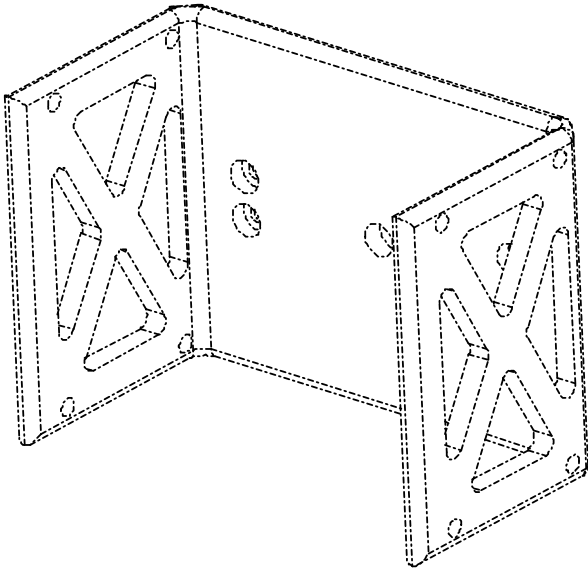




7. All dimensions are symetric about common center lines unless specified otherwise.

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Vertical Mount	1001899	MBARI	Aluminum 6061-T6

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±.16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	M.BROWN	4/29/2003	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	M.BROWN		
Engineer						CHECKED			
						PROJECT NO.	600045		
						PROJECT	LRS-PUP		
NEXT ASSY Description	NEXT ASSY Number					Vertical_Mount			
						SIZE B	DWG. NO.	1001899	REV.
Application		DO NOT SCALE DRAWING				WEIGHT (lbs)	0.835	SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



Vertical_Mount