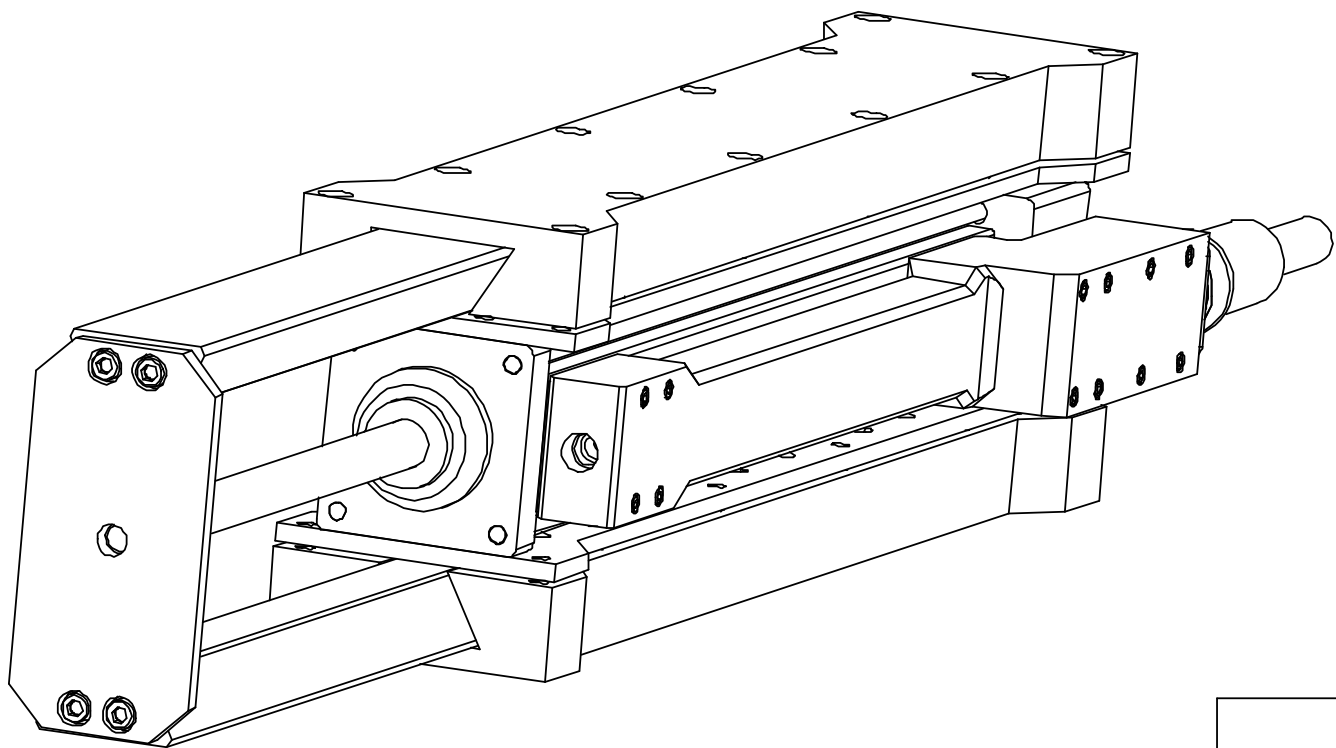


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	2	Slide_Way	1001894	MBARI	DELRIN
2	2	Dovetail	1001898	MBARI	316 SS
3	1	Flexible-Horizontal			
4	1	Actuator+Slide Mount			6061Al
5	4	HX-SHCS 0.19-32x0.625x0.625-N			
8	2	Stiffener Plate	1001895	MBARI	Aluminum 6061-T6

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM #1/16	2 PLACE DIM #.02	3 PLACE DIM #.005	ANGLES #1*	DRAWN M.BROWN	4/15/2003	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER M.BROWN			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO. 600045			
						PROJECT LRS-PUP			
						SIZE B	DWG. NO. 1001907	REV.	
Application		DO NOT SCALE DRAWING				WEIGHT (lbs) 26.32		SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	