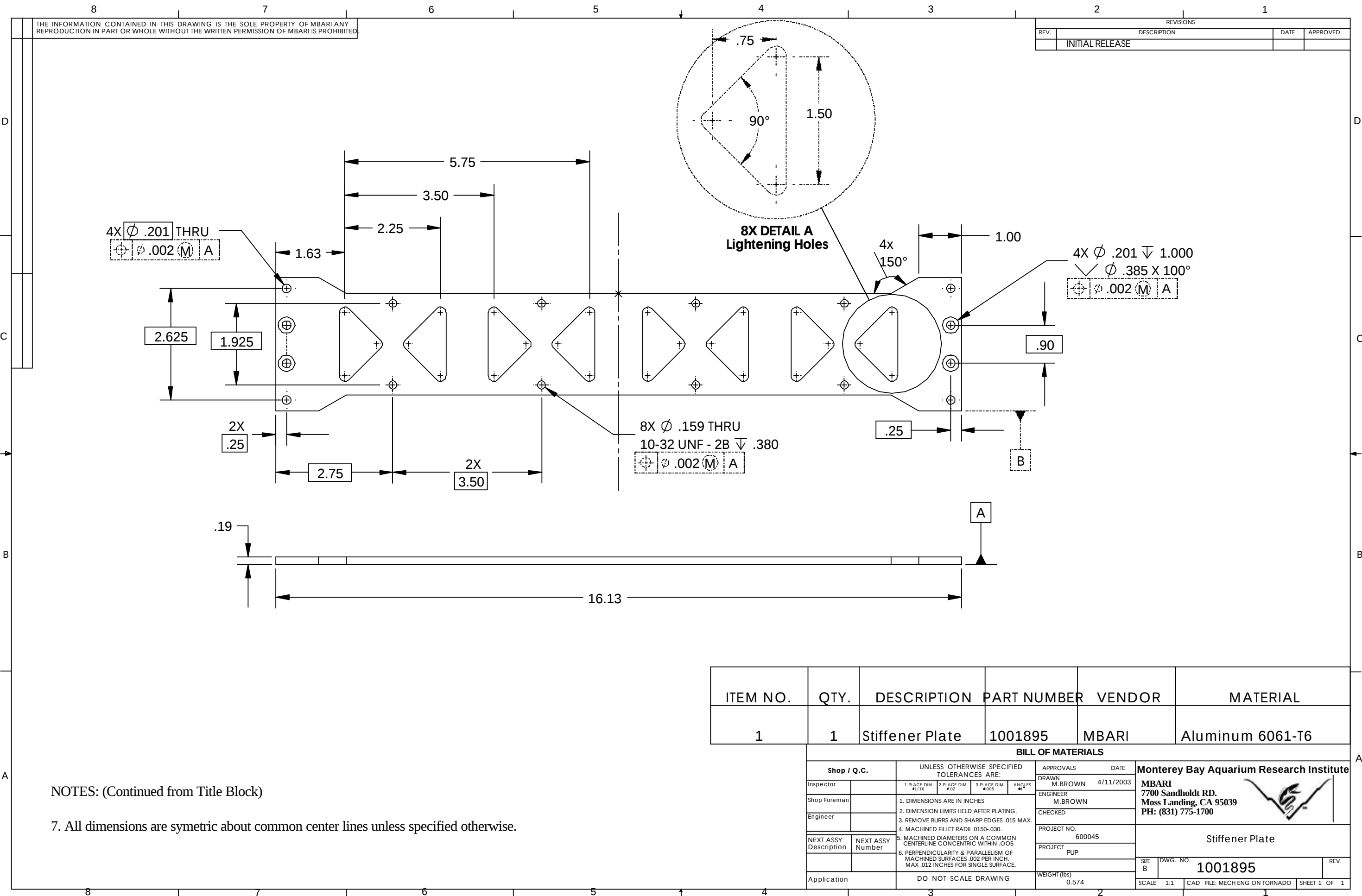




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Stiffener Plate	1001895	MBARI	Aluminum 6061-T6

NOTES: (Continued from Title Block)

7. All dimensions are symetric about common center lines unless specified otherwise.

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		
Inspector		1 PLACE DIM #1/16	2 PLACE DIM # .02	3 PLACE DIM # .005	ANGLES #1/4	DRAWN M.BROWN	4/11/2003		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER M.BROWN	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 600045			
		PROJECT PUP	Stiffener Plate						
Application		DO NOT SCALE DRAWING				WEIGHT (lbs) 0.574	SIZE B	DWG. NO. 1001895	REV.
						SCALE 1:1	CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1

