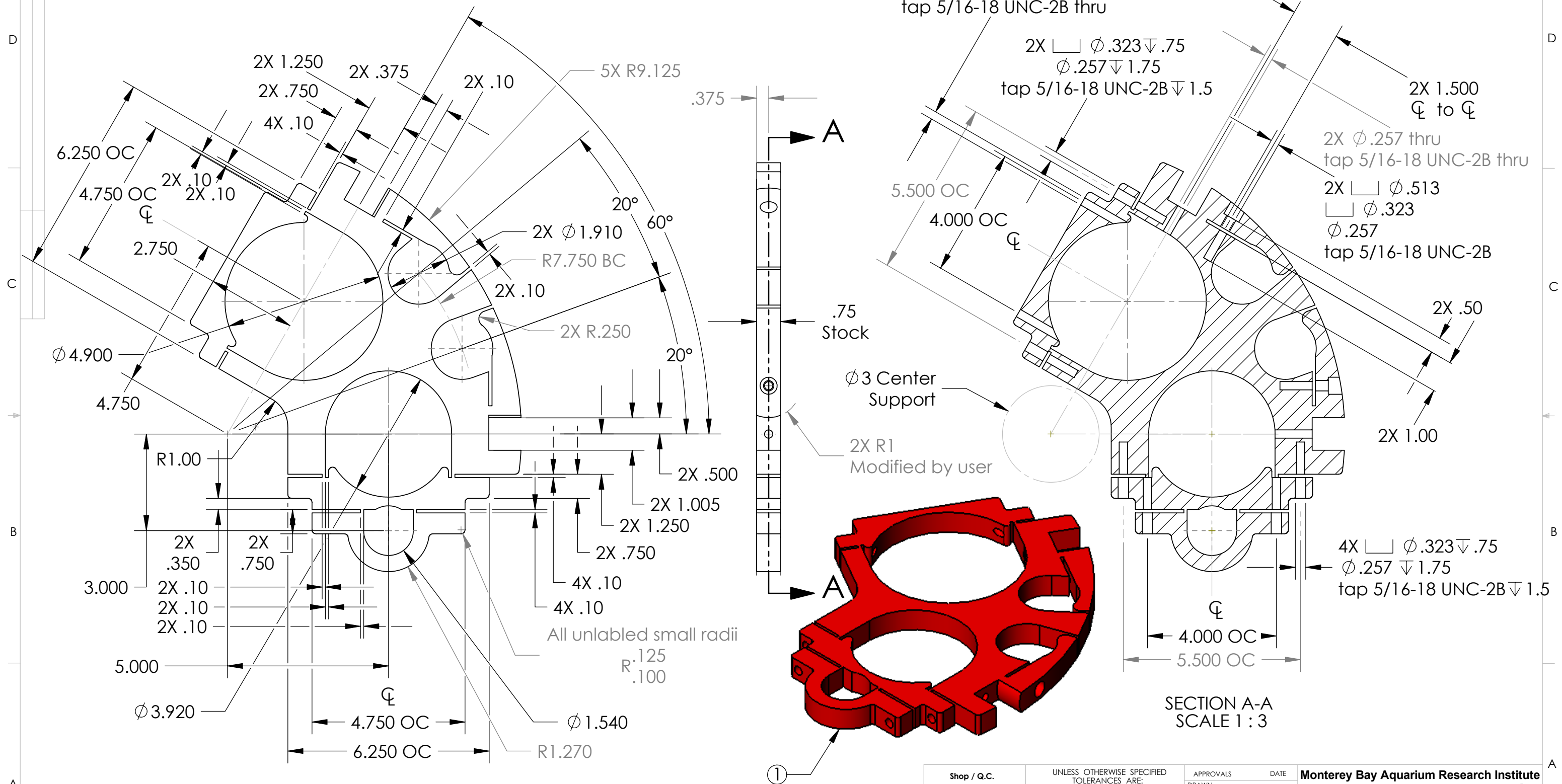


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		
A	Added CTD Cage bracket and 3rd battery	HWJ	11/4/06



3		3rd Battery Bracket	3/4" Delrin
2		CTD Cage Bracket	3/4" Delrin
1		CTD+Controller Bracket	3/4" Delrin
Part No.	Qty	Part name	Material

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Hans Jannasch	8/13/04	 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER						
Engineer						CHECKED Farley Shane						8/13/04
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 701144						PROJECT NSF: LOBO
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 159jaha.DWG		REV A
								SCALE 1:3		CAD FILE: Tornado/chem/SWfiles		SHEET 1 OF 2

