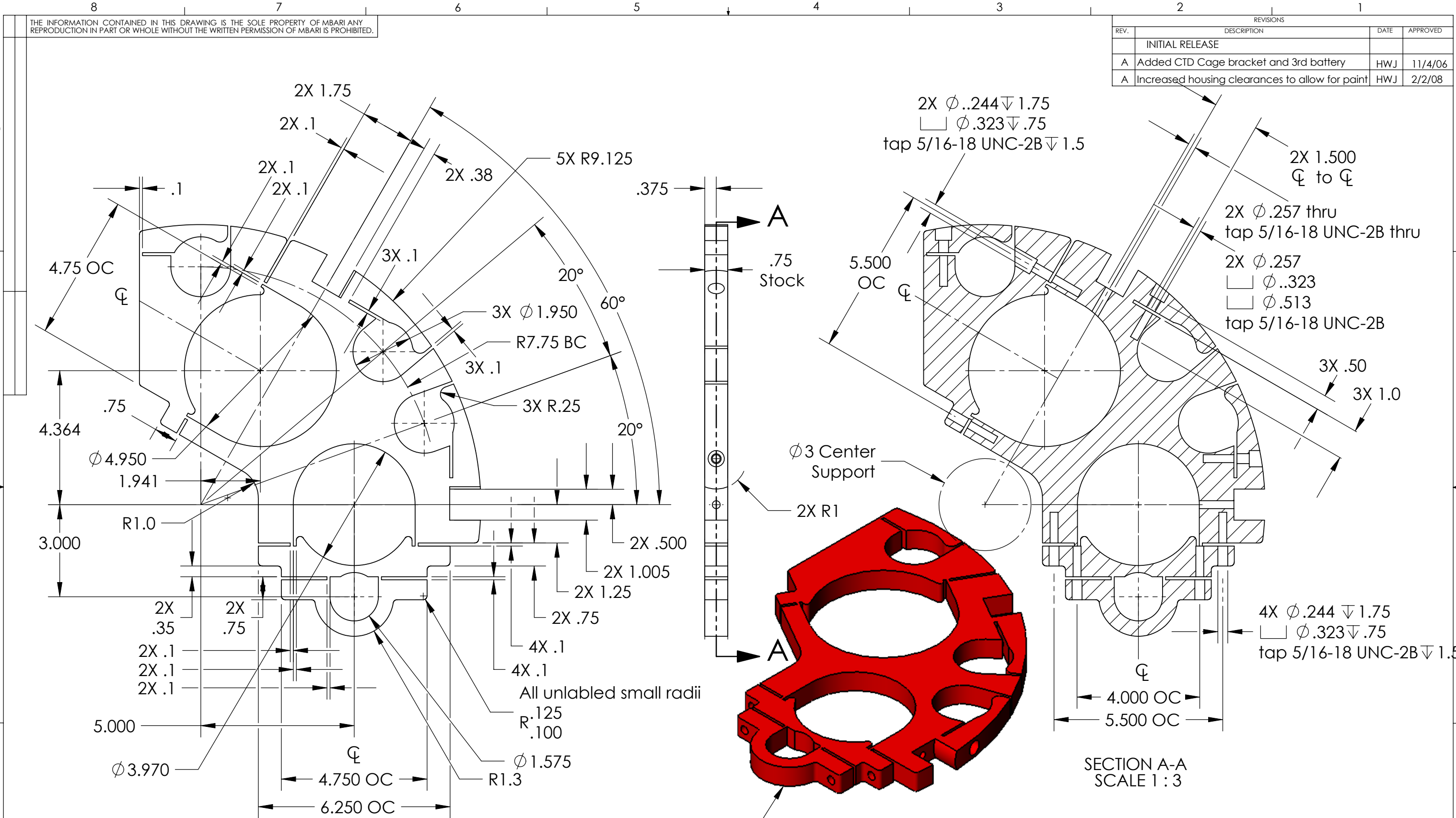




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
INITIAL RELEASE			
A	Added CTD Cage bracket and 3rd battery	HWJ	11/4/06
A	Increased housing clearances to allow for paint	HWJ	2/2/08

2		CTD Cage Bracket	3/4" Delrin
1		CTD+Controller Bracket	3/4" Delrin
Part No.	Qty	Part name	Material

Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM $\pm$ 1/16	2 PLACE DIM $\pm$.02	3 PLACE DIM $\pm$.005	ANGLES $\pm$ 1°		DRAWN	Hans Jannasch	8/13/04
Shop Foreman		1. DIMENSIONS ARE IN INCHES					ENGINEER		
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.					CHECKED	Farley Shane	8/13/04
NEXT ASSY Description	NEXT ASSY Number	3. REMOVE BURRS AND SHARP EDGES .015 MAX.					PROJECT NO.	701144	
		4. MACHINED FILLET RADII .0150-.030.					PROJECT	NSF: LOBO	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.							
Application		DO NOT SCALE DRAWING		WEIGHT			SIZE B	DWG. NO.	159jaha.DWG
							SCALE 1:3	CAD FILE: Tornado/chem/SWfiles	SHEET 1 OF 2

[illegible]