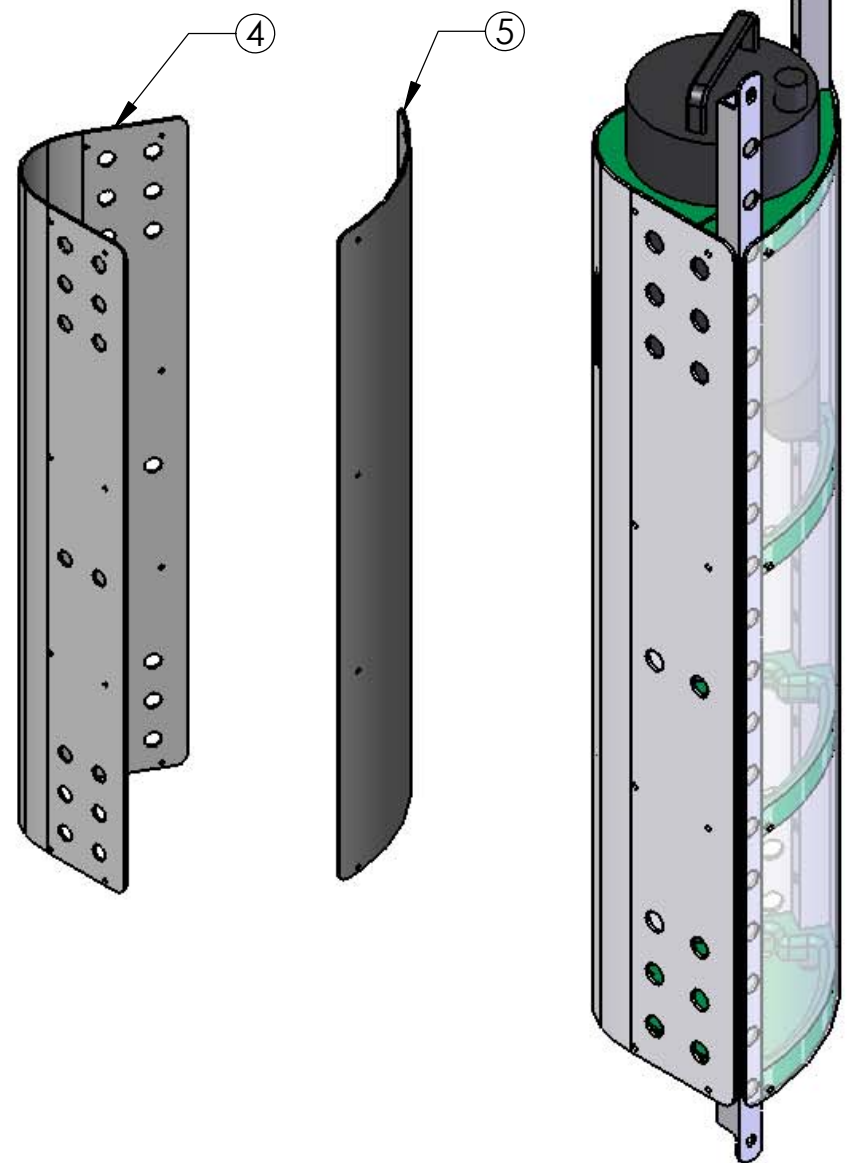




ASSEMBLY

5	1@		Front cover	UHMW (black 1/8" sheet)		
4	1@		Back cover	UHMW (black 1/8" sheet)		
3	1@		Pies (Config C)	Delrin (Black 1" sheet)		
2	2@		Pies (Config B)	Delrin (Black 1" sheet)		
1	1@		Pies (Config A)	Delrin (Black 1" sheet)		
Item No.	Qty.	Part No.	Description	Material Specification		
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE		
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	DRAWN Hans Jannasch 11/15/04
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030.				ENGINEER
Engineer		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED Farley Shane 11/30/04
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 600144				167jahaYSI9600housing Elkmoor Housing for YSI 9600 SIZE B DWG. NO. 167jaha.DWG REV.
		PROJECT Chemical Sensors				
Application		DO NOT SCALE DRAWING		WEIGHT		SCALE 1:12 CAD FILE: tornado/chem/SWfiles SHEET 1 OF 2

